AGENDA

Eau Claire County

• LOCAL EMERGENCY PLANNING COMMITTEE •

Date: Thursday, May 13, 2021

Time: 4:00 p.m.

In-Person OR Remote Access

In-Person (COVID-19 safety protocols will be in place)

Washington Town Hall 5750 Old Town Hall Road Eau Claire, Wisconsin 54701

Remote Access

*Event link below can be used to connect to meeting and interact (by the chair) from computer or through the WebEx Meeting smartphone app.

Join WebEx Meeting: https://eauclairecounty.webex.com Meeting ID: 145 435 7828 Password: zpFXJtKD474

*Meeting audio can be listened to using this Audio conference dial in information.

Audio conference: 1-415-655-0001 Access Code: 1454357828##

For those wishing to make public comment, you must e-mail Sam Simmons at

<u>Samuel.Simmons@co.eau-claire.wi.us</u> at least 30 minutes prior to the start of the meeting. You will be called on during the public comment period to make your comments.

*Please mute personal devices upon entry

- 1. Call to Order and confirmation of meeting notice
- 2. Public Comment (15 minute maximum)
- 3. Review Approval of the February 11, 2021 Minutes / Discussion Action PAGES 2 4
- 4. Review/Approval of Off-Site Response Plans / Discussion Action
 - a. AT&T PK0116 Tabled from 02/11/2021 PAGES 5 25
 - b. AT&T PK0106 Tabled from 02/11/2021 PAGES 26 48
 - c. Cleghorn Micro-PK9608 PAGES 49 50
 - d. Great Lakes Coca-Cola PAGES 51 72
 - e. Hutchinson Technology, Inc. PAGES 73 132
- 5. Emergency Management Overview and Updates / Discussion
- 6. Local Hazardous Materials Spill Response Team Report / Discussion
- 7. LEPC Appointments/Reappointments / Discussion
- 8. Proposed Business items for Next Meeting / Discussion
- 9. Adjourn

Prepared by: Samuel Simmons, Program Assistant, Eau Claire County Emergency Management

MINUTES

Eau Claire County ■ LOCAL EMERGENCY PLANNING COMMITTEE ■

Date: Thursday, February 11, 2021

Time: 4:00 p.m. *via remote access ONLY.

*Event link below can be used to connect to meeting and interact (by the chair) from computer or through the WebEx Meeting smartphone app.

Join WebEx Meeting: https://eauclairecounty.webex.com Meeting ID: 145 195 0586 Password: JcmmCtGZ343

*Meeting audio can be listened to using this Audio conference dial in information.

Audio conference: 1-415-655-0001 Access Code: 1451950586##

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<u>Samuel.Simmons@co.eau-claire.wi.us</u> at least 30 minutes prior to the start of the meeting. You will be called on during the public comment period to make your comments.

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Members Present: Robin Leary, Ray Henning, Benjamin Frederick, Darrell Christy, Jason Knecht, Jack Running,

Steve Vargo, Robert King, Frank Neibauer, Diane Hunter, Thomas Lochner, James Hager

Members Absent: Don Henning, Jamie Burkhardt, Marisa Stanley

Staff Present: Tyler Esh, Sam Simmons

1. Call to Order and confirmation of meeting notice

Chair Darrell Christy called the meeting to order at 4:00 p.m. and confirmed the meeting was properly noticed. Clerk Sam Simmons took roll call and confirmed a quorum was present.

2. Public Comment (15 minute maximum)

None.

3. Review – Approval of the September 17, 2020 Minutes / Discussion – Action

The Committee reviewed the September 17, 2020 meeting minutes. **ACTION:** Motion by Robin Leary to approve the September 17, 2020 meeting minutes. Jack Running seconded. Motion carried by unanimous consent.

- 4. Review/Approval of Off-Site Response Plans / Discussion Action
 - a. AT&T PK0116

Frank Neibauer noted several mix-ups between the AT&T PK0116 and AT&T PK0106 plans. After reviewing the plans, the Committee determined the best option would be to table the two plans until corrections are made. **ACTION:** Motion by Frank Neibauer to table the AT&T PK0116 and AT&T PK0106 Off-Site Response Plans until corrections are made. Jack Running made a second. Motion carried by unanimous consent.

 $\label{lem:committee} \textit{Prepared by: Samuel Simmons, Clerk, Local Emergency Planning Committee}$

Please note: Upon reasonable notice, efforts will be made to accommodate the needs of disabled individuals through sign language, interpreters or other auxiliary aids. For additional information or to request the service, contact the County ADA Coordinator at 715-839-6945 (FAX) 715-839-1669 or (TDD) 715-839-4735 or by writing to the ADA Coordinator, Human Resources Department, Eau Claire County Courthouse, 721 Oxford Ave., Eau Claire, Wisconsin 54703

b. AT&T PK0106

Discussion and action on the AT&T PK0106 Off-Site Response Plan was tabled in the previous motion.

c. AT&T South Barstow (P10602)

The Committee reviewed the AT&T South Barstow (P10602) Off-Site Response Plan. **ACTION:** Motion by Ray Henning to approve the AT&T South Barstow (P10602) Off-Site Response Plan. Jason Knecht made a second. Motion carried by unanimous consent.

5. Hazardous Materials Strategic Plan / Discussion – Action

Tyler Esh, Emergency Management Coordinator, reviewed the 2021 Hazardous Materials Strategic Plan. Robin Leary asked if there were any major changes. Mr. Esh explained that there were minor date changes, but nothing significant. **ACTION:** Motion by Frank Neibauer to approve the Hazardous Materials Strategic Plan. Tom Lochner made a second. Motion carried by unanimous consent.

6. Review/Approval of Bylaws / Discussion – Action

The Committee reviewed the Bylaws. Chair Christy asked if the bylaws have been changed recently. Mr. Esh and Mr. Simmons indicated that the bylaws have not been changed in several years. **ACTION:** Motion by Robin Leary to approve the Hazardous Materials Strategic Plan. Tom Lochner made a second. Motion carried by unanimous consent.

7. LEPC Compliance Inspector Designation / Discussion – Action

Mr. Esh explained that normally Eau Claire County designates Wisconsin Emergency Management as the compliance inspector for all LEPC and EPCRA matters and recommends that to continue. **ACTION:** Motion by Jack Running to designate Wisconsin Emergency Management as the LEPC Compliance Inspector. Ray Henning made a second. Motion carried by unanimous consent.

8. Agency Updates / Discussion

Mr. Esh outlined the agency updates for Eau Claire County Emergency Management. The major updates are changes to the Emergency Management on-call duty officer from February into March, The National Weather Service has issued the first 2021 flood outlook and the risk appears to be low. Mr. Esh presented at the "State of the County" event and there are plans to update the County Emergency Operations Center within the next year.

9. Local Hazardous Materials Spill Response Team Report / Discussion

Steve Vargo from the City of Eau Claire Fire Department reported 64 total reports since September. 13 of which were gas leaks, four hazmat incidents, and three combustible spills. These numbers are about average for the year.

10. LEPC Appointments/Reappointments / Discussion

Mr. Esh acknowledged the appointment of Diane Hunter to the LEPC and noted that several current LEPC members will be up for reappointment in April 2021. There is currently one vacancy, the media representative, on the Committee.

11. Proposed Business items for Next Meeting / Discussion

Ray Henning mentioned that the LEPC Report to the County Board is due on March 5th. Robin Leary mentioned she would like to have discussion on how the County and local response agencies plan for "unique" events. She also wanted to know how training works throughout the County. It was determined that a discussion item on emergency planning will be added to the agenda for the next Committee meeting.

12. Adjourn

ACTION: Motion by Ray Henning to adjourn the meeting. Frank Neibauer made a second. Meeting adjourned at 4:29 p.m. by unanimous consent.

Respectfully Submitted,

Samuel Simmons Clerk, Local Emergency Planning Committee

COUNTY: Eau Claire NEW UPDATE FINAL UPDATE Facility ID No.: 933	
Facility Name: AT&T PK0116 Facility Address: 310 North Dewey Street, Eau Claire,	Wisconsin 54703
Facility Address:	
STATEMENT OF PLANNING PROCESS This plan has been prepared in accordance with state are the County Emergency Operations Plan (EOP) / Emergency Management (WEM) / State Emergency Response Commoff-site planning guidance as established by WEM / SER does not verify facility compliance with the requirements	ency Response Plan (ERP) upon Wisconsin Emergency mission (SERC) acceptance. This plan meets the facility C. Acceptance of this plan is for planning purposes and
FACILITY SIGNATURES:	
I have reviewed the attached plan and to the best of my complete. The plan is consistent with facility emergency	
Jeremy McGrue	12/8/2020
Facility Coordinator	Date
COUNTY SIGNATURES	
I have reviewed the attached plan and to the best of complete.	my knowledge, all information is true, accurate, and
County Local Emergency Planning Committee Chair	Date
County Emergency Management Director	Date
WEM / SERC ACCEPTANCE:	
This plan has been reviewed and meets the off-site plan	ning guidance as established by WEM / SERC.
WEM Regional Director	Date
NOTE: Facility Off-Site Plan Review Guide attached:	Yes ✓ No

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865 §323.60 WI Stats POW FFY 2021 Page 1 of 3

Facilit	UPDATE FINAL UPDATE ty ID No.: 933 ty Name: AT&T PK0116	
Facili	ty Address: 310 North Dewey Street, Eau Claire, Wisco	onsin 54703
	FACILITY OFF-SITE PLAN REVI	EW GUIDE
EPCF	RA Facility Off-Site Plan Elements	Page Number Reference
1)	The facility identification with address.	4
2)	Facility Coordinator / Alternate Coordinator	4
3)	Extremely Hazardous Substances (EHS) chemicals Identified with CAS numbers and maximum amount	4
4)	Primary emergency responders identified	6
5)	Support and resources available from facility	5
6)	General Information / Assumptions (Disclaimer)	6 - 7
7)	Hazard analysis summary	4
8)	Special facilities affected	7
9)	Population protection	7
10)	Special considerations	7
11)	Site Plan / Facility Layout	Appendix 1 (9)

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865 §323.60 WI Stats POW FFY 2021 Page 2 of 3

COUN ⁻ NEW Facility	D No	Eau Claire UPDATE FINAL UPDATE 5. : 933					
Facility	Name	e: AT&T PK0116					
Facility	Addre	ess: 310 North Dewey Street, Eau Claire, Wiscons	sin 54703				
12)		ibution list:					
	Facil	Facility					
Fire Department of jurisdiction							
	Wisconsin Emergency Management- Region Office						
	Desi	gnated Hazmat team					
	Cour	nty Emergency Management Office					
	Adja	cent County Emergency Management Office when imp	pacted by vulnerability zone				
13)	Requ	uired Attachments					
	A.	Vulnerability Zone map highlighting special facilities	8				
	В.	Safety Data Sheet (SDS) for each EHS	Appendix 2 (10 - 16)				
	C.	Vulnerability Zone Calculations	Appendix 3 (17 - 18)				
	D.	Transportation route(s) map					



AT&T PK0116 Facility Off-Site Emergency Response Plan





Facility #933 AT&T PK0116 310 North Dewey Street Eau Claire, Wisconsin 54703 Eau Claire County Emergency Management 721 Oxford Avenue, Suite 3344 Eau Claire, Wisconsin 54703

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RECORD OF CHANGES

Change	Date Changed	Change Made By
Created	7/21/16	JA
Section 1.G. updated	November 3, 2016	JA
Revised	October 2018	JA
Updated	December 8, 2020	SS
Updated with corrections	March 19, 2021	SS

SECTION 1: FACILITY INFORMATION

A. Address

AT&T PK0116 310 North Dewey Street Eau Claire, Wisconsin 54703

B. Facility ID

933

C. Map



D. Emergency Contacts

Primary:

Jeremy McGrue Phone: 214-464-1712 24 Hour: 800-566-9347

jeremy.mcgrue@att.com

Secondary:

Darren Merhalski Phone: 262-225-6965 24 Hour: 920-939-1175 dm488q@att.com

E. Extremely Hazardous Substances

Sulfuric Acid

Chemical ID: 391971

CAS: 7664939 **ERG: Guide 137**

Inventory:

Max Daily Amount (lbs): 4468 Ave. Daily Amount (lbs): 4468 Number of days on site: 365 Storage:

Container: Battery

Location: Equipment room

F. Hazardous Substances

Diesel Fuel #2 Low Sulfur Chemical ID: 391970 CAS: 68476346 ERG: Guide 128	Inventory: Max Daily Amount (lbs): 12584 Ave. Daily Amount (lbs): 12584 Number of days on site: 365	Storage: Container: Portable tank, Above ground tank Location: Generator, Inside
Lead Chemical ID: 391969 CAS: 7439921 ERG: Guide 151	Inventory: Max Daily Amount (lbs): 43627 Ave. Daily Amount (lbs): 43627 Number of days on site: 365	Storage: Container: Battery Location: Equipment room

G. Resources/Support Available

The facility is monitored by two off site alarm systems, and spill kits are located inside.

H. Hazard Analysis

The AT&T facility provides backup power during power failures. The facility will operate for 5 to 8 hours on battery without a generator. With generator power the facility can maintain service for an extended time as long as fuel is available. The facility is located in downtown Eau Claire, in the vicinity of several businesses. A maximum of one employee works in the building. SULFURIC ACID, present in batteries, is the major chemical hazard present.

The worst case scenario was based on the total amount of sulfuric acid present at facility (4,468 lb). Criteria are: Very stable air (Class F)

Night time

Rural Area

3.4 mph wind

IDLH (Immediately Dangerous to Life and Health) concentration

Rapid release of maximum quantity of chemical in a single vessel (10 min)

The evacuation radius, as calculated by the CAMEO software package for a 4,468 lb. Sulfuric acid release, was determined to be less than 0.1 mile. The Vulnerability Zone primarily affects the one employee on site. There are approximately 115 people residing within 0.1 mile of the facility.

Using more realistic criteria for the same amount of sulfuric acid (4,468 lb) or altering the quantity of sulfuric acid in the CAMEO model does not alter the evacuation radius.

I. Access to Facility

The access point for this facility is located on North Dewey Street.

SECTION 2: OUTSIDE RESOURCES

A. Primary Response Agencies

Fire:	EMS:	Law:	Emergency Management:
Eau Claire Fire	Eau Claire Fire	City of Eau Claire Police	Eau Claire County
Department	Department	Department	Emergency Management
216 South Dewey Street	216 South Dewey Street	721 Oxford Avenue	721 Oxford Avenue
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54703	Suite 3344
Phone: 715-839-5012	Phone: 715-839-5012	Phone: 715-839-4972	Eau Claire, WI 54703
			Phone: 715-839-4736

B. Hazardous Materials Response Teams

Eau Claire County has a Level B hazardous materials response team. For Level B response, the local Fire Chief notifies the Level B team of a response needed through the Eau Claire County Emergency Communications Center. For Level A responses by the Type 1 Regional Hazardous Materials Response Team, requests shall be made through the WEM Duty officer by the county Emergency Management Coordinator.

C. Other Outside Assistance

See the County-Wide Hazardous Materials Strategic Plan for a listing of resources.

SECTION 3: POPULATION/ENVIRONMENTAL PROTECTION

A. Shelter-In-Place

The lead time for a hazardous materials incident may be very short. As a result, there may not be time enough for safe evacuation, especially when extremely toxic chemical fumes are involved. An evacuation under these considerations may expose the population to dangerous toxic chemicals and the decision may be made to shelter-in-place. Preferred areas for protective sheltering would be interior hallways, rooms without windows or exterior doors, enclosed stairways and rooms on the side of the building away from where the hazard is approaching. Doors, windows, and other potential air leaks should be sealed up to prevent toxic fumes from entering.

B. Evacuation

Experience indicated that shelter space would need to be provided for only 30% of the population within the initial isolation and evacuation zones and the remaining 70% would seek shelter with family and friends outside the risk zone. All public schools listed are eligible evacuation shelters.

C. Nearby Shelters

N/A

SECTION 4: VULNERABILITY ZONES

A. General Information and Assumptions

The vulnerability zones set forth in the Plan are based on the EPA Technical Guidance for Hazards Analysis. The zones are based on a credible worst-case scenario and identify the potential area for impact should an air-borne release of a single EHS chemical occur.

The vulnerability zones are NOT intended to be used as a guide for population protection in fire-related incidents. Fire incidents were considered in the development of this plan and the plan provides basic information about the facility for first responders to employ. However, in an actual fire situation at this facility, the Incident commander is strongly recommended to reference the fire department own individual agency preemergency plans and standard operating procedures as well as the county's Emergency Operations Plan – Annex K: Fire and Rescue, as they may relate to this facility when making decisions at an incident involving fire.

Further, fire departments that would respond to an incident at this facility are strongly encouraged to meet with facility representatives to determine ways to minimize an event at the facility and to determine what additional information and factors should be taken into consideration in the event of a fire, should one occur.

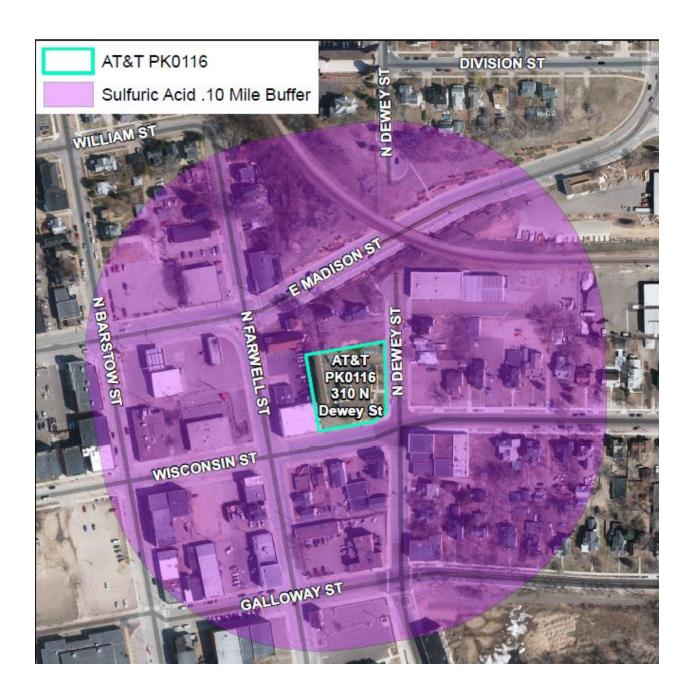
The field incident commander shall determine the actual response to an incident and the affected area may vary from the planning vulnerability zone identified in this Plan. Depending on wind speed and direction, the amount of material released and other pertinent factors, the ACTUAL vulnerability zone may be smaller, and in some instances larger, than the credible worst-case vulnerability zone identified herein. The vulnerability zones determined in the Plan are for general PLANNING PURPOSES.

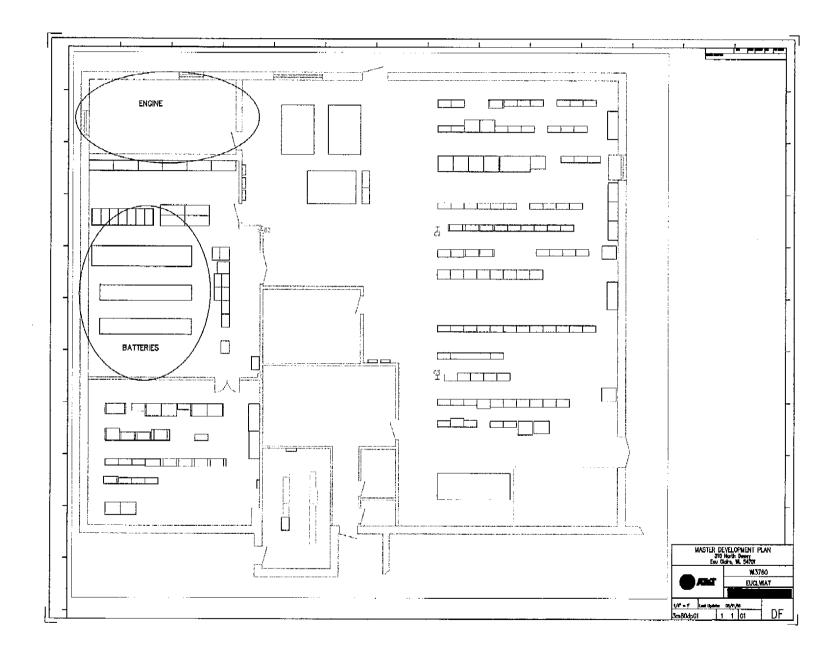
B. Special Facilities Affected

The Oxbow, 516 Galloway Street, Eau Claire

C. Vulnerability Zone Map

See map





APPENDIX 2: EXTREMELY HAZARDOUS SUBSTANCES SDS



SAFETY DATA SHEET

Form #: SDS 853020 Revised: 05/14/15

Supersedes: NEW ECO #: 1001584

I. PRODUCT IDENTIFICATION

Chemical Trade Name (as used on label):

Lead-Acid Battery, Wet

ynonyms

Industrial Battery, Traction Battery, Stationary Battery,

Deep Cycle Battery

Manufacturer's Name/Address:

EnerSys

P.O. Box 14145

2366 Bernville Road

Reading, PA 19612-4145

Chemical Family/Classification:

Electric Storage Battery

Telephone:

For information and emergencies, contact EnerSys' Environmental, Health & Safety Dept. at 610-208-1996

24-Hour Emergency Response Contact:

CHEMTREC DOMESTIC: 800-424-9300 CHEMTREC INT'L: 703-527-3877

II GIIS HAZKUS IDENTITICA	HUN		
HEA	LTH	ENVIRONMENTAL	PHYSICAL
Acute Toxicity		Aquatic Chronic 1	Explosive Chemical, Division 1.3
(Oral/Dermal/Inhalation)	Category 4	Aquatic Acute 1	
Skin Corrosion/Irritation	Category 1A		

Eye Damage Category 1
Reproductive Category 1A
Carcinogenicity (lead compounds) Category 1B
Carcinogenicity (arsenic) Category 1A
Carcinogenicity (acid mist) Category 1A

Specific Target Organ Category 2

Γoxicity (repeated exposure)

GHS LABEL: HEALTH ENVIRONMENTAL PHYSICAL











Hazard Statements

DANGER!

Causes severe skin burns and eye damage.

Causes serious eye damage.

May damage fertility or the unborn child if ingested or inhaled.

May cause cancer if ingested or inhaled.

Causes damage to central nervous system, blood and kidneys through prolonged or repeated exposure.

May form explosive air/gas mixture during charging.

Extremely flammable gas (hydrogen).

Explosive, fire, blast, or projection hazard.

Precautionary Statements

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing, eye protection/face protection.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Causes skin irritation, serious eye damage.

Contact with internal components may cause irritation or severe burns. Avoid contact with internal acid.

Irritating to eyes, respiratory system, and skin.

III. HAZARDOUS INGREDIENTS/IDENTIFY INFORMATION

Components	CAS Number	Approximate % by
		Wt.
Inorganic Lead Compound:		
Lead	7439-92-1	60-70
* Antimony	7440-36-0	2
* Arsenic	7440-38-2	0.2
* Calcium	7440-70-2	0.04
* Tin	7440-31-5	0.2
Electrolyte (Sulfuric Acid (H2SO4/H2O))	7664-93-9	10-30
Case Material:		5-10
Polypropylene	9003-07-0	
Polystyrene	9003-53-6	
Styrene Acrylonitrile	9003-54-7	
Acrylonitrile Butadiene Styrene	9003-56-9	
Styrene Butadiene	9003-55-8	
Polyvinylchloride	9002-86-2	
Polycarbonate, Hard Rubber, Polyethylene	9002-88-4	

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Form #: SDS 853020 Revised: 05/14/15

Supersedes: NEW ECO#: 1001584

Silicon Dioxide (Gel batteries only) 7631-86-9 1-5 Sheet Molding Compound (Glass reinforced polyester) Inorganic lead and electrolyte (sulfuric acid) are the primary components of every battery manufactured by EnerSys.

Other ingredients may be present dependent upon battery type. Contact your EnerSys representative for additional information.

IV. FIRST AID MEASURES

Inhalation:

Sulfuric Acid: Remove to fresh air immediately. If breathing is difficult, give oxygen. Consult a physician.

Lead: Remove from exposure, gargle, wash nose and lips; consult physician.

Ingestion:

Sulfuric Acid: Give large quantities of water; do not induce vomiting or aspiration into the lungs may occur and can cause permanent injury or death; consult a physician

Lead: Consult physician immediately.

Skin:

Sulfuric Acid: Flush with large amounts of water for at least 15 minutes; remove contaminated clothing completely, including shoes.

If symptoms persist, seek medical attention. Wash contaminated clothing before reuse. Discard contaminated shoes.

Lead: Wash immediately with soap and water.

Eyes:

Sulfuric Acid and Lead: Flush immediately with large amounts of water for a least 15 minutes while lifting lids.

Seek immediate medical attention if eyes have been exposed directly to acid.

V. FIRE FIGHTING MEASURES

Flash Point: N/A

Flammable Limits: LEL = 4.1% (Hydrogen Gas)

UEL = 74.2%

Extinguishing Media: CO2; foam; dry chemical. Do not use carbon dioxide directly on cells. Avoid breathing vapors. Use appropriate media for surrounding fire.

Special Fire Fighting Procedures:

If batteries are on charge, shut off power. Use positive pressure, self-contained breathing apparatus. Water applied to electrolyte generates heat and causes it to spatter. Wear acid-resistant clothing, gloves, face and eye protection.

But note that strings of series connected batteries may still pose risk of electric shock even when charging equipment is shut down.

Highly flammable hydrogen gas is generated during charging and operation of batteries. To avoid risk of fire or explosion, keep sparks or other sources of ignition away from batteries. Do not allow metallic materials to simultaneously contact negative and positive terminals of cells and batteries. Follow manufacturer's instructions for installation and service.

VI. PRECAUTIONS FOR SAFE HANDLING AND USE

Spill or Leak Procedures:

Stop flow of material, contain/absorb small spills with dry sand, earth, and vermiculite. Do not use combustible materials. If possible, carefully neutralize spilled electrolyte with soda ash, sodium bicarbonate, lime, etc. Wear acid-resistant clothing, boots, gloves, and face shield. Do not allow discharge of unneutralized acid to sewer. Acid must be managed in accordance with local, state, and federal requirements. Consult state environmental agency and/or federal EPA

VII. HANDLING AND STORAGE

Handling:

Unless involved in recycling operations, do not breach the casing or empty the contents of the battery. Handle carefully and avoid tipping,

which may allow electrolyte leakage. There may be increasing risk of electric shock from strings of connected batteries.

Keep containers tightly closed when not in use. If battery case is broken, avoid contact with internal components.

Keep vent caps on and cover terminals to prevent short circuits. Place cardboard between layers of stacked automotive batteries to avoid damage and short circuits.

Keep away from combustible materials, organic chemicals, reducing substances, metals, strong oxidizers and water. Use banding or stretch wrap to secure items for shipping.

Storage:

Store batteries in cool, dry, well-ventilated areas with impervious surfaces and adequate containment in the event of spills. Batteries should also be stored under roof for protection against adverse weather conditions. Separate from incompatible materials. Store and handle only

in areas with adequate water supply and spill control. Avoid damage to containers. Keep away from fire, sparks and heat. Keep away from metallic objects could bridge the terminals on a battery and create a dangerous short-circuit.

There is a possible risk of electric shock from charging equipment and from strings of series connected batteries, whether or not being charged. Shut-off power to chargers whenever not in use and before detachment of any circuit connections. Batteries being charged will generate and release flammable hydrogen gas.

11

Charging space should be ventilated. Keep battery vent caps in position. Prohibit smoking and avoid creation of flames and sparks nearby.

Wear face and eye protection when near batteries being charged.



Form #: SDS 853020 Revised: 05/14/15

Supersedes: NEW ECO#: 1001584

VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION Exposure Limits (mg/m3) Note: N.E.= Not Established OSHA PEL ACGIH US NIOSH Quebec PEV Ontario OEL EU OEL INGREDIENTS (Chemical/Common Names) Lead and Lead Compounds 0.05 (inorganic) 0.05 0.05 0.05 0.05 0.15 (b) Antimony 0.5 0.5 0.5 0.5 0.5 0.5 (b,e) Arsenic 0.01 0.01 0.002 0.2 0.01 N.E N.E N.E N.E Calcium N.E N.E N.E N.E 2 2 2 Tin 2 2 Electrolyte (Sulfuric Acid) 1 0.2 1 1 0.2 0.05 (c) N.E Polypropylene ΝE NΕ NΕ N.E N.E N.E N.E N.E N.E N.E N.E Polystyrene Styrene Acrylonitrile N.E N.E N.E N.E N.E N.E Acrylonitrile Butadiene Styrene N.E N.E N.E N.E N.E N.E Styrene Butadiene N.E N.E N.E N.E N.E N.E Polyvinylchloride N.E N.E N.E N.E N.E 1 Polycarbonate, Hard Rubber, Polyethylene N.E N.E N.E N.E N.E N.E Silicon Dioxide (Gel Batteries Only) N.E N.E N.E N.E N.E N.E Sheet Molding Compound (Glass reinforced polyester) N.E N.E N.E N.E N.E N.E

NOTES:

- (b) As inhalable aerosol
- (c) Thoracic fraction
- (e) Based on OEL;s Of Austria, Belgium, Denmark, France, Netherlands, Switzerland, & U.K.

Engineering Controls (Ventilation):

Store and handle in well-ventilated area. If mechanical ventilation is used, components must be acid-resistant.

Handle batteries cautiously to avoid spills. Make certain vent caps are on securely. Avoid contact with internal components. Wear protective clothing, eye and face protection when filling, charging or handling batteries. Do not allow metallic materials to simultaneously contact both the positive and negative terminals of the batteries. Charge the batteries in areas with adequate ventilation. General dilution ventilation is acceptable.

Respiratory Protection (NIOSH/MSHA approved):

None required under normal conditions. When concentrations of sulfuric acid mist are known to exceed the PEL, use NIOSH or MSHA-approved respiratory protection.

Skin Protection:

If battery case is damaged, use rubber or plastic acid-resistant gloves with elbow-length gauntlet, acid-resistant apron, clothing and boots.

Eye Protection:

If battery case is damaged, use chemical goggles or face shield.

Other Protection:

In areas where sulfuric acid is handled in concentrations greater then 1%, emergency eyewash stations and showers should be provided, with unlimited water supply. Acid-resistant apron. Under severe exposure emergency conditions, wear acid-resistant clothing and boots. Face shield recommended when adding water or electrolyte to batteries, wash hands after handling.

IX. PHYSICAL AND CHEMICAL PROPERTIES				
Properties Listed Below are for Electrolyte:	Properties Listed Below are for Electrolyte:			
Boiling Point:	203 - 240° F	Specific Gravity (H2O = 1):	1.215 to 1.350	
Melting Point:	N/A	Vapor Pressure (mm Hg):	10	
Solubility in Water:	100%	Vapor Density (AIR = 1):	Greater than 1	
Evaporation Rate: (Butyl Acetate = 1)	Less than 1	% Volatile by Weight:	N/A	
pH:	~1 to 2	Flash Point:	Below room temperature (as hydrogen gas)	
LEL (Lower Explosive Limit)	4.1% (Hydrogen)	UEL (Upper Explosive Limit)	74.2% (Hydrogen)	
Amesonous and Odon	Manufactured article; no apparent odor.			
Appearance and Odor:	Electrolyte is a clear liquid with a sharp, penetrating, pungent odor.			



Form #: SDS 853020 Revised: 05/14/15

Supersedes: NEW ECO #: 1001584

X. REACTIVITY DATA

Stability: Stable X Unstable _

This product is stable under normal conditions at ambient temperature.

Conditions To Avoid: Prolonged overcharge; sources of ignition

Incompatibility: (Materials to avoid)

<u>Sulfuric Acid:</u> Contact with combustibles and organic materials may cause fire and explosion. Also reacts violently with strong reducing agents, metals, sulfur trioxide gas, strong oxidizers and water. Contact with metals may produce toxic sulfur dioxide fumes and may release flammable hydrogen gas.

<u>Lead Compounds</u>: Avoid contact with strong acids, bases, halides, halogenates, potassium nitrate, permanganate, peroxides, nascent hydrogen and reducing agents.

Arsenic compounds: strong oxidizers; bromine azide. NOTE: hydrogen gas can react with inorganic arsenic to form the highly toxic gas-arsine.

Hazardous Decomposition Products:

Sulfuric Acid: Sulfur trioxide, carbon monoxide, sulfuric acid mist, sulfur dioxide, and hydrogen sulfide.

<u>Lead Compounds</u>: High temperatures likely to produce toxic metal fume, vapor, or dust; contact with strong acid or base or presence of nascent hydrogen may generate highly toxic arsine gas.

Hazardous Polymerization:

Will not occur

XI. TOXICOLOGICAL INFORMATION

Routes of Entry:

Sulfuric Acid: Harmful by all routes of entry.

<u>Lead Compounds</u>: Hazardous exposure can occur only when product is heated, oxidized or otherwise processed or damaged to create dust, vapor or fume. The presence of nascent hydrogen may generate highly toxic arsine gas.

Inhalation:

Sulfuric Acid: Breathing of sulfuric acid vapors or mists may cause severe respiratory irritation.

Lead Compounds: Inhalation of lead dust or fumes may cause irritation of upper respiratory tract and lungs.

Ingestion:

Sulfuric Acid: May cause severe irritation of mouth, throat, esophagus and stomach.

<u>Lead Compounds</u>: Acute ingestion may cause abdominal pain, nausea, vomiting, diarrhea and severe cramping. This may lead rapidly to systemic toxicity and must be treated by a physician.

Skin Contact:

Sulfuric Acid: Severe irritation, burns and ulceration.

Lead Compounds: Not absorbed through the skin.

Arsenic Compounds: Contact may cause dermatitis and skin hyper pigmentation.

Eye Contact:

Sulfuric Acid: Severe irritation, burns, cornea damage, and blindness.

Lead Components: May cause eye irritation.

Effects of Overexposure - Acute:

Sulfuric Acid: Severe skin irritation, damage to cornea, upper respiratory irritation.

<u>Lead Compounds</u>: Symptoms of toxicity include headache, fatigue, abdominal pain, loss of appetite, muscular aches and weakness, sleep disturbances and irritability.

Effects of Overexposure - Chronic:

Sulfuric Acid: Possible erosion of tooth enamel, inflammation of nose, throat and bronchial tubes.

<u>Lead Compounds</u>: Anemia; neuropathy, particularly of the motor nerves, with wrist drop; kidney damage; reproductive changes in males and females. Repeated exposure to lead and lead compounds in the workplace may result in nervous system toxicity. Some toxicologists report abnormal conduction velocities in persons with blood lead levels of 50mcg/100 ml or higher. Heavy lead exposure may result in central nervous system damage, encephalopathy and damage to the blood-forming (hematopoietic) tissues.

Carcinogenicity:

<u>Sulfuric Acid:</u> The International Agency for Research on Cancer (IARC) has classified "strong inorganic acid mist containing sulfuric acid" as a Group 1 carcinogen, a substance that is carcinogenic to humans. This classification does not apply to liquid forms of sulfuric acid or sulfuric acid solutions contained within a battery. Inorganic acid mist (sulfuric acid mist) is not generated under normal use of this product. Misuse of the product, such as overcharging, may result in the generation of sulfuric acid mist.

<u>Lead Compounds</u>: Lead is listed as a Group 2A carcinogen, likely in animals at extreme doses. Per the guidance found in OSHA 29 CFR 1910.1200 Appendix F, this is approximately equivalent to GHS Category 1B. Proof of carcinogenicity in humans is lacking at present.

Arsenic: Arsenic is listed by IARC as a Group 1 - carcinogenic to humans. Per the guidance found in OSHA 29 CFR 1910.1200 Appendix F, this is approximately equivalent to GHS Category 1A.

Medical Conditions Generally Aggravated by Exposure:

Overexposure to sulfuric acid mist may cause lung damage and aggravate pulmonary conditions. Contact of sulfuric acid with skin may aggravate diseases such as eczema and contact dermatitis. Lead and its compounds can aggravate some forms of kidney, liver and neurologic diseases.

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SAFETY DATA SHEET

Form #: SDS 853020 Revised: 05/14/15

Supersedes: NEW ECO #: 1001584

Acute Toxicity:

Inhalation LD50:

Electrolyte: LC50 rat: 375 mg/m3; LC50: guinea pig: 510 mg/m3

Elemental Lead: Acute Toxicity Point Estimate = 4500 ppmV (based on lead bullion)

Elemental arsenic: No data

Oral LD50:

Electrolyte: rat: 2140 mg/kg

Elemental lead: Acute Toxicity Estimate (ATE) = 500 mg/kg body weight (based on lead bullion)

Elemental arsenic: LD50 mouse: 145 mg/kg Elemental Antimony: LD50 rat: 100 mg/kg

Additional Health Data:

All heavy metals, including the hazardous ingredients in this product, are taken into the body primarily by inhalation and ingestion.

Most inhalation problems can be avoided by adequate precautions such as ventilation and respiratory protection covered in Section 8.

Follow good personal hygiene to avoid inhalation and ingestion: wash hands, face, neck and arms thoroughly before eating, smoking or leaving the worksite. Keep contaminated clothing out of non-contaminated areas, or wear cover clothing when in such areas. Restrict the use and presence of food, tobacco and cosmetics to non-contaminated areas. Work clothes and work equipment used in contaminated areas must remain in designated areas and never taken home or laundered with personal non-contaminated clothing. This product is intended for industrial use only and should be isolated from children and their environment.

The 19th Amendment to EC Directive 67/548/EEC classified lead compounds, but not lead in metal form, as possibly toxic to reproduction.

Risk phrase 61: May cause harm to the unborn child, applies to lead compounds, especially soluble forms.

XII. ECOLOGICAL INFORMATION

Environmental Fate:

Lead is very persistent in soil and sediments. No data on environmental degradation. Mobility of metallic lead between ecological compartments is slow.

Bioaccumulation of lead occurs in aquatic and terrestrial animals and plants but little bioaccumulation occurs through the food chain.

Most studies include lead compounds and not elemental lead.

Environmental Toxicity: Aquatic Toxicity:

Sulfuric acid: 24-hr LC50, freshwater fish (Brachydanio rerio): 82 mg/L

96 hr- LOEC, freshwater fish (Cyprinus carpio): 22 mg/L

<u>Lead:</u> 48 hr LC50 (modeled for aquatic invertebrates): <1 mg/L, based on lead bullion

Arsenic: 24 hr LC50, freshwater fish (Carrassisus auratus) >5000 g/L.

Additional Information:

- · No known effects on stratospheric ozone depletion.
- · Volatile organic compounds: 0% (by Volume)
- · Water Endangering Class (WGK): NA

XIII. DISPOSAL CONSIDERATIONS (UNITED STATES)

Spent batteries: Send to secondary lead smelter for recycling. Spent lead-acid batteries are not regulated as hazardous waste when the requirements of 40 CFR Section 266.80 are met. This should be managed in accordance with approved local, state and federal requirements. Consult state environmental agency and/or federal EPA.

Electrolyte:

Place neutralized slurry into sealed containers and handle as applicable with state and federal regulations. Large water-diluted spills, after neutralization and testing, should be managed in accordance with approved local, state and federal requirements. Consult state environmental agency and/or federal EPA.

Following local, State/Provincial, and Federal/National regulations applicable to end-of-life characteristics will be the responsibility of the end-user.

XIV. TRANSPORT INFORMATION

U.S. DOT:

The transportation of wet and moist charged (moist active) batteries within the continental United States is regulated by the U.S. DOT through the Code of Federal Regulations, Title 49 (49CFR). These regulations classify these types of batteries as a hazardous material. Refer to 49 CFR, 173.159 for more details pertaining to the transportation of wet and moist batteries.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: III

Hazardous Class: 8 Label/Placard Required: Corrosive

UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

49 CFR 173.159(e) specifies that when transported by highway or rail, electric storage batteries containing electrolyte or corrosive battery fluid are not subject to any other requirements of this subchapter, if all of the following are met:

- (1) No other hazardous materials may be transported in the same vehicle;
- (2) The batteries must be loaded or braced so as to prevent damage and short circuits in transit;
- (3) Any other material loaded in the same vehicle must be blocked, braced, or otherwise secured to prevent contact with or damage to the batteries; and

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(4) The transport vehicle may not carry material shipped by any person other than the shipper of the batteries.

If any of the above-referenced requirements are not met, the batteries must be shipped as fully-regulated Class 8 Corrosive hazardous materials.



Form #: SDS 853020 Revised: 05/14/15

Label/Placard Required: Corrosive

Label/Placard Required: Corrosive

Supersedes: NEW ECO #: 1001584

IATA Dangerous Goods Regulations DGR:

The international transportation of wet and moist charged (moist active) batteries is regulated by the International Air Transport Association (IATA). These regulations also classify these types of batteries as a hazardous material. The batteries must be packed according to IATA Packing Instruction 870.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: N/A

Hazardous Class: 8 UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

IMDG:

The international transportation of wet and moist charged (moist active) batteries is regulated by the International Maritime Dangerous Goods code (IMDG). These regulations also classify these types of batteries as hazardous material. The batteries must be packed according to IMDG code pages 8120 and 8121. IMDG Code Packing Instruction P801.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: N/A

Hazardous Class: 8 UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

XV. REGULATORY INFORMATION

UNITED STATES:

EPA SARA Title III:

Section 302 EPCRA Extremely Hazardous Substances (EHS):

Sulfuric acid is a listed "Extremely Hazardous Substance" under EPCRA, with a Threshold Planning Quantity (TPQ) of 1,000 lbs.

EPCRA Section 302 notification is required if 1000 lbs or more of sulfuric acid is present at one site (40 CFR 370.10). For more information consult

40 CFR Part 355. The quantity of sulfuric acid will vary by battery type. Contact your EnerSys representative for additional information.

Section 304 CERCLA Hazardous Substances:

Reportable Quantity (RQ) for spilled 100% sulfuric acid under CERCLA (Superfund) and

EPCRA (Emergency Planning and Community Right to Know Act) is 1,000 lbs. State and local reportable quantities for spilled sulfuric acid may vary.

Section 311/312 Hazard Categorization:

EPCRA Section 312 Tier Two reporting is required for non-automotive batteries if sulfuric acid is present in quantities of 500 lbs or more and/or if lead is present in quantities of 10,000 lbs or more. For more information consult 40 CFR 370.10 and 40 CFR 370.40

Section 313 EPCRA Toxic Substances:

40 CFR section 372.38 (b) states: If a toxic chemical is present in an article at a covered facility, a person is not required to consider the quantity of the toxic chemical present in such article when determining whether an applicable threshold has been met under § 372.25, § 372.27, or § 372.28 or determining the amount of release to be reported under § 372.30. This exemption applies whether the person received the article from another person or the person produced the article. However, this exemption applies only to the quantity of the toxic chemical present in the article.

Supplier Notification:

This product contains toxic chemicals, which may be reportable under EPCRA Section 313 Toxic Chemical Release Inventory (Form R) requirements. If you are a manufacturing facility under SIC codes 20 through 39, the following information is provided to enable you to complete the required reports:

Toxic Chemical	CAS Number	Approximate % by Wt.
Lead	7439-92-1	60
Electrolyte (Sulfuric Acid (H2SO4/H2O))	7664-93-9	10 - 30
* Antimony	7440-36-0	2
* Arsenic	7440-38-2	0.2
Tin	7440-31-5	0.2

See 40 CRG Part 370 for more details.

If you distribute this product to other manufacturers in SIC Codes 20 through 39, this information must be provided with the first shipment of each calendar year.

The Section 313 supplier notification requirement does not apply to batteries, which are "consumer products".

* Not present in all battery types. Contact your EnerSys representative for additional information.

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TSCA ·

TSCA Section 8b - Inventory Status: All chemicals comprising this product are either exempt or listed on the TSCA Inventory.

TSCA Section 12b (40 CFR Part 707.60(b)) No notice of export will be required for articles, except PCB articles, unless the Agency so requires in the context of individual section 5, 6, or 7 actions.

TSCA Section 13 (40 CFR Part 707.20): No import certification required (EPA 305-B-99-001, June 1999, Introduction to the Chemical Import Requirements of the Toxic Substances Control Act, Section IV.A).

RCRA:

Spent Lead Acid Batteries are subject to streamlined handling requirements when managed in compliance with 40 CFR section 266.80 or 40 CFR part 273. Waste sulfuric acid is a characteristic hazardous waste; EPA hazardous waste number D002 (corrosivity) and D008 (lead).

CAA:

EnerSys supports preventative actions concerning ozone depletion in the atmosphere due to emissions of CFC's and other ozone depleting chemicals (ODC's), defined by the USEPA as Class I substances. Pursuant to Section 611of the Clean Air Act Amendments (CAAA) of 1990, finalized on January 19, 1993, EnerSys established a policy to eliminate the use of Class I ODC's prior to the May 15, 1993 deadline.

STATE REGULATIONS (US):

Proposition 65:

Warning: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer. Wash hands after handling.

INTERNATIONAL REGULATIONS:

Distribution into Quebec to follow Canadian Controlled Product Regulations (CPR) 24(1) and 24(2).

Distribution into the EU to follow applicable Directives to the Use, Import/Export of the product as-sold.

XVI. OTHER INFORMATION

Revised: 05/14/2015

NFPA Hazard Rating for Sulfuric Acid:

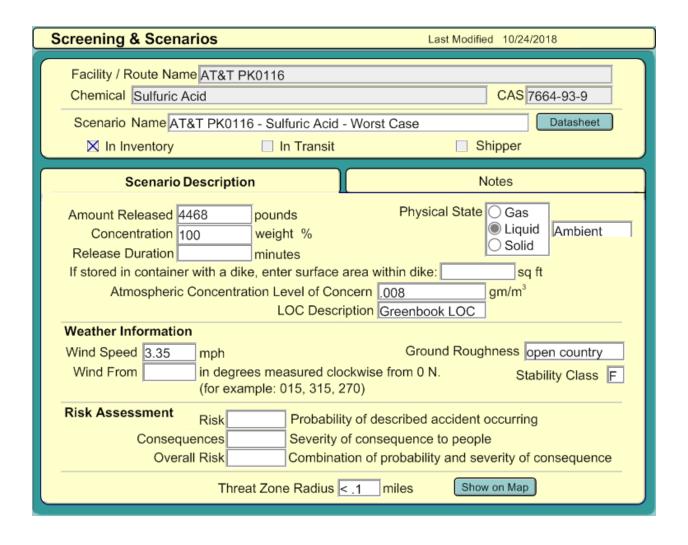
Flammability (Red) = 0

Health (Blue) = 3

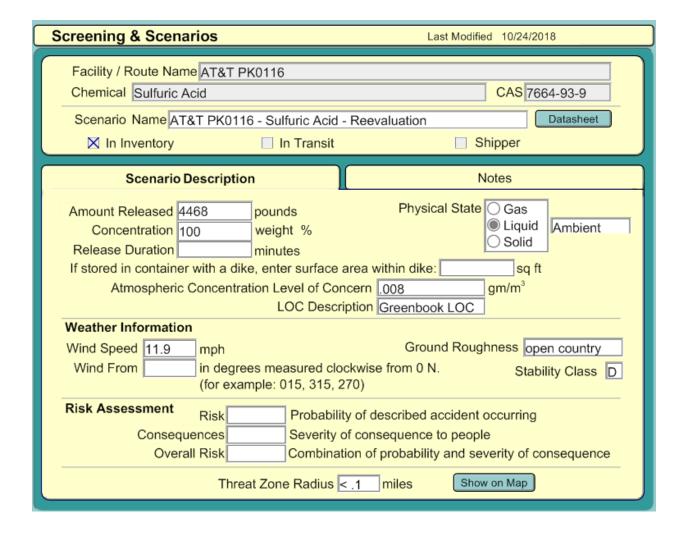
Reactivity (Yellow) = 2

Sulfuric acid is water-reactive if concentrated.

APPENDIX 3: CAMEO CALCULATIONS



17 2024



18 20**25**

COUNTY: Eau Claire	
NEW UPDATE FINAL UPDATE Facility ID No. : 13019	
Facility Name: AT&T PK0106	
Facility Address: 304 South Dewey Street, Eau Claire	e, Wisconsin 54701
the County Emergency Operations Plan (EOP) / Emerg Management (WEM) / State Emergency Response Com	and local requirements and is ready to be made a part of ency Response Plan (ERP) upon Wisconsin Emergency amission (SERC) acceptance. This plan meets the facility RC. Acceptance of this plan is for planning purposes and s of EPCRA.
FACILITY SIGNATURES:	
I have reviewed the attached plan and to the best of my complete. The plan is consistent with facility emergence. Jeremy McGrue	v knowledge, all facility information is true, accurate, and by plans and procedures. 12/8/2020
Facility Coordinator	Date
COUNTY SIGNATURES	
I have reviewed the attached plan and to the best o complete.	f my knowledge, all information is true, accurate, and
County Local Emergency Planning Committee Chair	Date
County Emergency Management Director	Date
WEM / SERC ACCEPTANCE:	
This plan has been reviewed and meets the off-site plan	nning guidance as established by WEM / SERC.
WEM Regional Director	Date
NOTE: Facility Off-Site Plan Review Guide attached	: Yes ✓ No

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865 §323.60 WI Stats POW FFY 2021 Page 1 of 3

COUNTY: Eau Claire NEW UPDATE FINAL UPDATE Facility ID No.: 13019 Facility Name: AT&T PK0106 Facility Address: 304 South Dewey Street, Eau Claire, Wisconsin 54701					
- doin	ty / tudi ooo				
	FACILITY OFF-SITE PLAN REVI	EW GUIDE			
EPCI	RA Facility Off-Site Plan Elements	Page Number Reference			
1)	The facility identification with address.	4			
2)	Facility Coordinator / Alternate Coordinator	4			
3)	Extremely Hazardous Substances (EHS) chemicals Identified with CAS numbers and maximum amount	4			
4)	Primary emergency responders identified	6			
5)	Support and resources available from facility	5			
6)	General Information / Assumptions (Disclaimer)	7			
7)	Hazard analysis summary	5			
8)	Special facilities affected	7			
9)	Population protection	7			
10)	Special considerations	7			
11)	Site Plan / Facility Layout	Appendix 1 (9 - 11)			

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865 §323.60 WI Stats POW FFY 2021 Page 2 of 3

COUNTY: Eau Claire NEW UPDATE FINAL UPDATE Facility ID No. : 13019						
Facility	Nam	e: AT&T PK0106				
Facility	Addr	ess: 304 South Dewey Street, Eau Claire, Wiscon	sin 54701			
12)	Dist	ribution list:				
	Facility					
	Fire Department of jurisdiction					
	Wisconsin Emergency Management- Region Office					
	Designated Hazmat team					
	County Emergency Management Office					
	Adja	cent County Emergency Management Office when imp	pacted by vulnerability zone			
12)						
13)) Required Attachments					
	A.	Vulnerability Zone map highlighting special facilities	8			
	В.	Safety Data Sheet (SDS) for each EHS	Appendix 2 (12 - 18)			
	C.	Vulnerability Zone Calculations	Appendix 3 (19 - 20)			
	D.	Transportation route(s) map				



AT&T PK0106 Facility Off-Site Emergency Response Plan





Facility #13019 AT&T – PK0106 304 South Dewey Street Eau Claire, Wisconsin 54701 Eau Claire County Emergency Management 721 Oxford Avenue, Suite 3344 Eau Claire, Wisconsin 54703

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Extremely Hazardous Substances SDS	• • • • • • • • • • • • • • • • • • • •
CANATO O. L. L. II	Annendix 3

RECORD OF CHANGES

Change	Date Changed	Change Made By
Created	May 24, 2016	JA
Section 1.G. updated	November 3, 2016	JA
Updated	October 25, 2018	JA
Updated	December 8, 2020	SS

SECTION 1: FACILITY INFORMATION

A. Address

AT&T - PK0106 304 South Dewey Street Eau Claire, Wisconsin 54701

B. Facility ID

13019

C. Map



D. Emergency Contacts

Primary:

Jeremy McGrue Phone: 214-464-1712 24 Hour: 800-566-9347 jeremy.mcgrue@att.com Secondary:

Darren Merhalski Phone: 262-225-6965 24 Hour: 920-939-1175 dm488q@att.com@att.com

E. Extremely Hazardous Substances

Sulfuric Acid Inventory: Storage: Max Daily Amount (lbs): 9046 Chemical ID: 391879 **Container: Batteries** CAS: 7664939 Ave. Daily Amount (lbs): 9046 Location: Battery Room, Engine

ERG: Guide 137

Number of days on site: 365 Room

F. Hazardous Substances

Diesel Fuel #2 Low Sulfur Chemical ID: 391877 CAS: 68476346 ERG: Guide 128	Inventory: Max Daily Amount (lbs): 33083 Ave. Daily Amount (lbs): 33083 Number of days on site: 365	Storage: Container: Tank inside building, Portable tank/generator Location: 4 th fl, Basement, With engine
Lead Chemical ID: 391878 CAS: 7439921 ERG: Guide 151	Inventory: Max Daily Amount (lbs): 97941 Ave. Daily Amount (lbs): 97941 Number of days on site: 365	Storage: Container: Batteries Location: Battery Room, Engine Room

G. Resources/Support Available

The facility is monitored by two off site alarm systems, and spill kits are located inside.

H. Hazard Analysis

The AT&T facility provides backup power during power failures. The facility will operate for five to eight hours on battery without a generator. With generator power the facility can maintain service for an extended time as long as fuel is available. The facility is in downtown Eau Claire, across the street from Station #2 of the Eau Claire Fire Department. Seventy employees work in the building. Sulfuric Acid, present in batteries, is the major chemical hazard present.

While the facility has 9,046 pounds of Sulfuric Acid on site, the amount in the largest container is six (6) pounds. CAMEO Vulnerability Zone is calculated using the six (6) pound amount. The evaluation criteria are:

Very stable air (Class F)

Night time

Rural Area

3.4 mph wind

IDLH (Immediately Dangerous to Life and Health) concentration

Rapid release of maximum quantity of chemical in a single vessel (10 min)

The evacuation radius, as calculated by the CAMEO software package for a 9,046-pound Sulfuric acid release, was determined to be less than 0.1 mile. The Vulnerability Zone primarily affects the 70 employees on site. There are approximately 115 people residing within 0.1 mile of the facility.

Using more realistic criteria for the same amount of sulfuric acid (6 lb) or altering the quantity of sulfuric acid in the CAMEO model does not alter the evacuation radius.

The reevaluation scenario criteria are:

Neutral air stability (Class D)

Night time

Open area

11/9 mph wind

1/10 IDLH (Immediately Dangerous to Life and Health) concentration

10 minute release of maximum quantity of chemical in a single vessel.

I. Access to Facility

The facility has multiple access points on Dewey Street, as well as a service entrance located off of the Grand Avenue parking lot.

SECTION 2: OUTSIDE RESOURCES

A. Primary Response Agencies

Fire:	EMS:	Law:	Emergency Management:
Eau Claire Fire	Eau Claire Fire	City of Eau Claire Police	Eau Claire Office of
Department	Department	Department	Emergency Management
216 South Dewey Street	216 South Dewey Street	721 Oxford Avenue	721 Oxford Avenue
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54703	Suite 3344
Phone: 715-839-5012	Phone: 715-839-5012	Phone: 715-839-4972	Eau Claire, WI 54703
			Phone: 715-839-4736

B. Hazardous Materials Response Teams

Eau Claire County has a Level B hazardous materials response team. For Level B response, the local Fire Chief notifies the Level B team of a response needed through the Eau Claire County Emergency Communications Center. For Level A responses by the Type 1 Regional Hazardous Materials Response Team, requests shall be made through the WEM Duty officer by the county Emergency Management Coordinator.

C. Other Outside Assistance

See the County-Wide Hazardous Materials Strategic Plan for a listing of resources.

SECTION 3: POPULATION/ENVIRONMENTAL PROTECTION

A. Shelter-In-Place

The lead time for a hazardous materials incident may be very short. As a result, there may not be time enough for safe evacuation, especially when extremely toxic chemical fumes are involved. An evacuation under these considerations may expose the population to dangerous toxic chemicals and the decision may be made to shelter-in-place. Preferred areas for protective sheltering would be interior hallways, rooms without windows or exterior doors, enclosed stairways and rooms on the side of the building away from where the hazard is approaching. Doors, windows, and other potential air leaks should be sealed up to prevent toxic fumes from entering.

B. Evacuation

Experience indicated that shelter space would need to be provided for only 30% of the population within the initial isolation and evacuation zones and the remaining 70% would seek shelter with family and friends outside the risk zone. All public schools listed are eligible evacuation shelters.

C. Nearby Shelters

N/A

SECTION 4: VULNERABILITY ZONES

A. General Information and Assumptions

The vulnerability zones set forth in the Plan are based on the EPA Technical Guidance for Hazards Analysis. The zones are based on a credible worst-case scenario and identify the potential area for impact should an air-borne release of a single EHS chemical occur.

The vulnerability zones are NOT intended to be used as a guide for population protection in fire-related incidents. Fire incidents were considered in the development of this plan and the plan provides basic information about the facility for first responders to employ. However, in an actual fire situation at this facility, the Incident Commander is strongly recommended to reference the fire department own individual agency preemergency plans and standard operating procedures as well as the county's Emergency Operations Plan – Annex K: Fire and Rescue, as they may relate to this facility when making decisions at an incident involving fire.

Further, fire departments that would respond to an incident at this facility are strongly encouraged to meet with facility representatives to determine ways to minimize an event at the facility and to determine what additional information and factors should be taken into consideration in the event of a fire, should one occur.

The field incident commander shall determine the actual response to an incident and the affected area may vary from the planning vulnerability zone identified in this Plan. Depending on wind speed and direction, the amount of material released and other pertinent factors, the ACTUAL vulnerability zone may be smaller, and in some instances larger, than the credible worst-case vulnerability zone identified herein. The vulnerability zones determined in the Plan are for general PLANNING PURPOSES.

B. Special Facilities Affected

City of Eau Claire, 203 S Farwell, Eau Claire Eau Claire Area School District, 500 Main St, Eau Claire

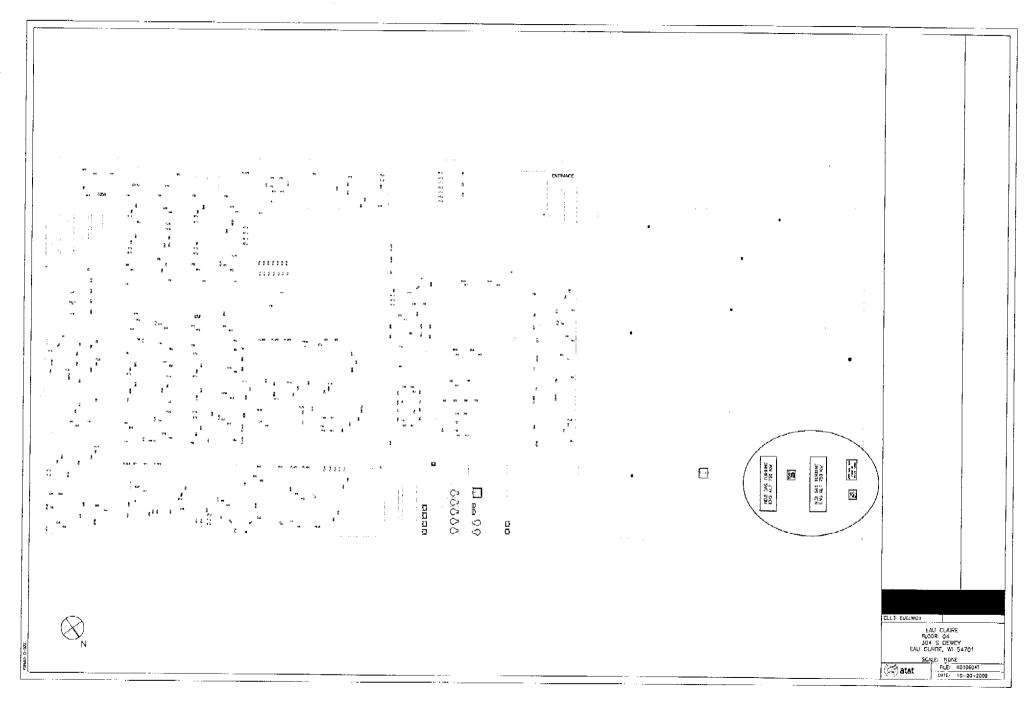
C. Vulnerability Zone Map

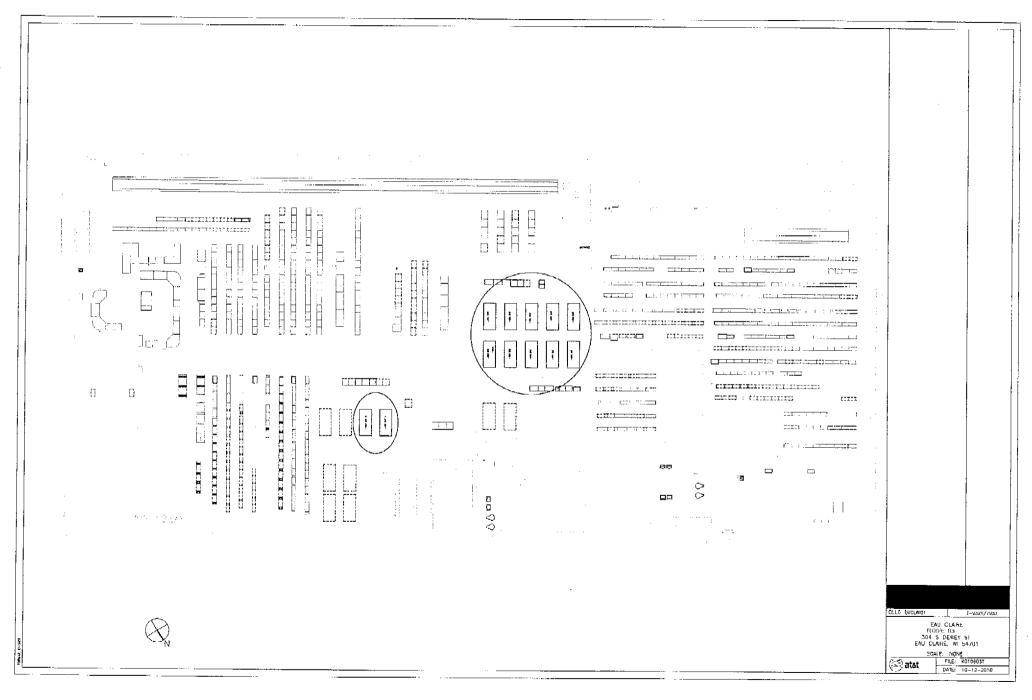
See map



LYNN RAGSDALE

Feb 15 11 09:23a





APPENDIX 2: EXTREMELY HAZARDOUS SUBSTANCES SDS



SAFETY DATA SHEET

Form #: SDS 853020

Revised: 05/14/15 Supersedes: NEW ECO#: 1001584

. PRODUCT IDENTIFICATION

Chemical Trade Name (as used on label):

Lead-Acid Battery, Wet

Synonyms:

Industrial Battery, Traction Battery, Stationary Battery,

Deep Cycle Battery

Manufacturer's Name/Address:

EnerSvs

P.O. Box 14145

2366 Bernville Road

Reading, PA 19612-4145

Chemical Family/Classification:

Electric Storage Battery

Telephone:

For information and emergencies, contact EnerSys' Environmental, Health & Safety Dept. at 610-208-1996

24-Hour Emergency Response Contact:

CHEMTREC DOMESTIC: 800-424-9300 CHEMTREC INT'L: 703-527-3877

II	GHS	HAZRDS	IDENTFICATION

II GHS HAZRDS IDENTFICATION				
HEALTH		ENVIRONMENTAL	PHYSICAL	
Acute Toxicity		Aquatic Chronic 1	Explosive Chemical, Division 1.3	
(Oral/Dermal/Inhalation)	Category 4	Aquatic Acute 1		
Skin Corrosion/Irritation	Category 1A			
Eye Damage	Category 1			
Reproductive	Category 1A			
Carcinogenicity (lead compounds)	Category 1B			
Carcinogenicity (arsenic)	Category 1A			
Carcinogenicity (acid mist)	Category 1A			
Specific Target Organ	Category 2			
Toxicity (repeated exposure)				

GHS LABEL:

HEALTH ENVIRONMENTAL PHYSICAL











Hazard Statements

DANGER!

Causes severe skin burns and eye damage.

Causes serious eye damage.

May damage fertility or the unborn child if ingested or inhaled.

May cause cancer if ingested or inhaled.

Causes damage to central nervous system, blood and kidneys through prolonged or repeated exposure.

May form explosive air/gas mixture during charging.

Extremely flammable gas (hydrogen).

Explosive, fire, blast, or projection hazard.

Precautionary Statements

Wash thoroughly after handling.

Do not eat, drink or smoke when using this product.

Wear protective gloves/protective clothing, eye protection/face protection.

Avoid breathing dust/fume/gas/mist/vapors/spray.

Use only outdoors or in a well-ventilated area.

Causes skin irritation, serious eye damage.

Contact with internal components may cause irritation or severe burns. Avoid contact with internal acid.

Irritating to eyes, respiratory system, and skin.

III. HAZARDOUS INGREDIENTS/IDENTIFY INFORMATION

Components	CAS Number	Approximate % by		
		Wt.		
Inorganic Lead Compound:				
Lead	7439-92-1	60-70		
* Antimony	7440-36-0	2		
* Arsenic	7440-38-2	0.2		
* Calcium	7440-70-2	0.04		
* Tin	7440-31-5	0.2		
Electrolyte (Sulfuric Acid (H2SO4/H2O))	7664-93-9	10-30		
Case Material:		5-10		
Polypropylene	9003-07-0			
Polystyrene	9003-53-6			
Styrene Acrylonitrile	9003-54-7			
Acrylonitrile Butadiene Styrene	9003-56-9			
Styrene Butadiene	9003-55-8			
Polyvinylchloride	9002-86-2			
Polycarbonate, Hard Rubber, Polyethylene	9002-88-4			

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Silicon Dioxide (Gel batteries only) 7631-86-9 1-5 Sheet Molding Compound (Glass reinforced polyester) Inorganic lead and electrolyte (sulfuric acid) are the primary components of every battery manufactured by EnerSys.

Other ingredients may be present dependent upon battery type. Contact your EnerSys representative for additional information.

IV. FIRST AID MEASURES

Inhalation:

Sulfuric Acid: Remove to fresh air immediately. If breathing is difficult, give oxygen. Consult a physician.

Lead: Remove from exposure, gargle, wash nose and lips; consult physician.

Ingestion:

Sulfuric Acid: Give large quantities of water; do not induce vomiting or aspiration into the lungs may occur and can cause permanent injury or death; consult a physician

Lead: Consult physician immediately.

Skin:

Sulfuric Acid: Flush with large amounts of water for at least 15 minutes; remove contaminated clothing completely, including shoes.

If symptoms persist, seek medical attention. Wash contaminated clothing before reuse. Discard contaminated shoes.

Lead: Wash immediately with soap and water.

Eyes:

Sulfuric Acid and Lead: Flush immediately with large amounts of water for a least 15 minutes while lifting lids.

Seek immediate medical attention if eyes have been exposed directly to acid.

V. FIRE FIGHTING MEASURES

Flash Point: N/A

Flammable Limits: LEL = 4.1% (Hydrogen Gas)

UEL = 74.2%

Extinguishing Media: CO2; foam; dry chemical. Do not use carbon dioxide directly on cells. Avoid breathing vapors. Use appropriate media for surrounding fire.

Special Fire Fighting Procedures:

If batteries are on charge, shut off power. Use positive pressure, self-contained breathing apparatus. Water applied to electrolyte generates heat and causes it to spatter. Wear acid-resistant clothing, gloves, face and eye protection.

But note that strings of series connected batteries may still pose risk of electric shock even when charging equipment is shut down.

Highly flammable hydrogen gas is generated during charging and operation of batteries. To avoid risk of fire or explosion, keep sparks or other sources of ignition away from batteries. Do not allow metallic materials to simultaneously contact negative and positive terminals of cells and batteries. Follow manufacturer's instructions for installation and service.

VI. PRECAUTIONS FOR SAFE HANDLING AND USE

Spill or Leak Procedures:

Stop flow of material, contain/absorb small spills with dry sand, earth, and vermiculite. Do not use combustible materials. If possible, carefully neutralize spilled electrolyte with soda ash, sodium bicarbonate, lime, etc. Wear acid-resistant clothing, boots, gloves, and face shield. Do not allow discharge of unneutralized acid to sewer. Acid must be managed in accordance with local, state, and federal requirements. Consult state environmental agency and/or federal EPA

VII. HANDLING AND STORAGE

Handling:

Unless involved in recycling operations, do not breach the casing or empty the contents of the battery. Handle carefully and avoid tipping,

which may allow electrolyte leakage. There may be increasing risk of electric shock from strings of connected batteries.

Keep containers tightly closed when not in use. If battery case is broken, avoid contact with internal components.

Keep vent caps on and cover terminals to prevent short circuits. Place cardboard between layers of stacked automotive batteries to avoid damage and short circuits.

Keep away from combustible materials, organic chemicals, reducing substances, metals, strong oxidizers and water. Use banding or stretch wrap to secure items for shipping.

Storage:

Store batteries in cool, dry, well-ventilated areas with impervious surfaces and adequate containment in the event of spills. Batteries should also be stored under roof for protection against adverse weather conditions. Separate from incompatible materials. Store and handle only in areas with adequate water supply and spill control. Avoid damage to containers. Keep away from fire, sparks and heat. Keep away from metallic objects could

bridge the terminals on a battery and create a dangerous short-circuit.

There is a possible risk of electric shock from charging equipment and from strings of series connected batteries, whether or not being charged. Shut-off power to chargers whenever not in use and before detachment of any circuit connections. Batteries being charged will generate and release flammable hydrogen gas.

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Charging space should be ventilated. Keep battery vent caps in position. Prohibit smoking and avoid creation of flames and sparks nearby.

Wear face and eye protection when near batteries being charged.



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VIII. EXPOSURE CONTROLS/PERSONAL PROTECTION Exposure Limits (mg/m3) Note: N.E.= Not Established OSHA PEL ACGIH US NIOSH Quebec PEV Ontario OEL EU OEL INGREDIENTS (Chemical/Common Names) Lead and Lead Compounds 0.05 (inorganic) 0.05 0.05 0.05 0.05 0.15 (b) Antimony 0.5 0.5 0.5 0.5 0.5 0.5 (b,e) Arsenic 0.01 0.01 0.002 0.2 0.01 N.E N.E N.E N.E Calcium N.E N.E N.E N.E 2 2 2 Tin 2 2 Electrolyte (Sulfuric Acid) 1 0.2 1 1 0.2 0.05 (c) N.E Polypropylene ΝE NΕ NΕ N.E N.E N.E N.E N.E N.E N.E N.E Polystyrene Styrene Acrylonitrile N.E N.E N.E N.E N.E N.E Acrylonitrile Butadiene Styrene N.E N.E N.E N.E N.E N.E Styrene Butadiene N.E N.E N.E N.E N.E N.E Polyvinylchloride N.E N.E N.E N.E N.E 1 Polycarbonate, Hard Rubber, Polyethylene N.E N.E N.E N.E N.E N.E Silicon Dioxide (Gel Batteries Only) N.E N.E N.E N.E N.E N.E Sheet Molding Compound (Glass reinforced polyester) N.E N.E N.E N.E N.E N.E

NOTES:

- (b) As inhalable aerosol
- (c) Thoracic fraction
- (e) Based on OEL;s Of Austria, Belgium, Denmark, France, Netherlands, Switzerland, & U.K.

Engineering Controls (Ventilation):

Store and handle in well-ventilated area. If mechanical ventilation is used, components must be acid-resistant.

Handle batteries cautiously to avoid spills. Make certain vent caps are on securely. Avoid contact with internal components. Wear protective clothing, eye and face protection when filling, charging or handling batteries. Do not allow metallic materials to simultaneously contact both the positive and negative terminals of the batteries. Charge the batteries in areas with adequate ventilation. General dilution ventilation is acceptable.

Respiratory Protection (NIOSH/MSHA approved):

None required under normal conditions. When concentrations of sulfuric acid mist are known to exceed the PEL, use NIOSH or MSHA-approved respiratory protection.

Skin Protection:

If battery case is damaged, use rubber or plastic acid-resistant gloves with elbow-length gauntlet, acid-resistant apron, clothing and boots.

Eye Protection:

If battery case is damaged, use chemical goggles or face shield.

Other Protection:

In areas where sulfuric acid is handled in concentrations greater then 1%, emergency eyewash stations and showers should be provided, with unlimited water supply. Acid-resistant apron. Under severe exposure emergency conditions, wear acid-resistant clothing and boots. Face shield recommended when adding water or electrolyte to batteries, wash hands after handling.

IX. PHYSICAL AND CHEMICAL PROPERTIES					
Properties Listed Below are for Electrolyte:					
Boiling Point:	203 - 240° F	Specific Gravity (H2O = 1):	1.215 to 1.350		
Melting Point:	N/A	Vapor Pressure (mm Hg):	10		
Solubility in Water:	100%	Vapor Density (AIR = 1):	Greater than 1		
Evaporation Rate: (Butyl Acetate = 1)	Less than 1	% Volatile by Weight:	N/A		
pH:	~1 to 2	Flash Point:	Below room temperature (as hydrogen gas)		
LEL (Lower Explosive Limit)	4.1% (Hydrogen)	UEL (Upper Explosive Limit)	74.2% (Hydrogen)		
	Manufactured article; no apparent odor.				
Appearance and Odor:	Appearance and Odor: Electrolyte is a clear liquid with a sharp, penetrating, pungent odor.				



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X. REACTIVITY DATA

Stability: Stable X Unstable __

This product is stable under normal conditions at ambient temperature.

Conditions To Avoid: Prolonged overcharge; sources of ignition

Incompatibility: (Materials to avoid)

<u>Sulfuric Acid:</u> Contact with combustibles and organic materials may cause fire and explosion. Also reacts violently with strong reducing agents, metals, sulfur trioxide gas, strong oxidizers and water. Contact with metals may produce toxic sulfur dioxide fumes and may release flammable hydrogen gas.

<u>Lead Compounds</u>: Avoid contact with strong acids, bases, halides, halogenates, potassium nitrate, permanganate, peroxides, nascent hydrogen and reducing agents.

Arsenic compounds: strong oxidizers; bromine azide. NOTE: hydrogen gas can react with inorganic arsenic to form the highly toxic gas-arsine.

Hazardous Decomposition Products:

Sulfuric Acid: Sulfur trioxide, carbon monoxide, sulfuric acid mist, sulfur dioxide, and hydrogen sulfide.

<u>Lead Compounds</u>: High temperatures likely to produce toxic metal fume, vapor, or dust; contact with strong acid or base or presence of nascent hydrogen may generate highly toxic arsine gas.

Hazardous Polymerization:

Will not occur

XI. TOXICOLOGICAL INFORMATION

Routes of Entry:

Sulfuric Acid: Harmful by all routes of entry.

<u>Lead Compounds</u>: Hazardous exposure can occur only when product is heated, oxidized or otherwise processed or damaged to create dust, vapor or fume. The presence of nascent hydrogen may generate highly toxic arsine gas.

Inhalation:

Sulfuric Acid: Breathing of sulfuric acid vapors or mists may cause severe respiratory irritation.

Lead Compounds: Inhalation of lead dust or fumes may cause irritation of upper respiratory tract and lungs.

Ingestion:

<u>Sulfuric Acid:</u> May cause severe irritation of mouth, throat, esophagus and stomach.

<u>Lead Compounds</u>: Acute ingestion may cause abdominal pain, nausea, vomiting, diarrhea and severe cramping. This may lead rapidly to systemic toxicity and must be treated by a physician.

Skin Contact:

Sulfuric Acid: Severe irritation, burns and ulceration.

Lead Compounds: Not absorbed through the skin.

Arsenic Compounds: Contact may cause dermatitis and skin hyper pigmentation.

Eye Contact:

Sulfuric Acid: Severe irritation, burns, cornea damage, and blindness.

Lead Components: May cause eye irritation.

Effects of Overexposure - Acute:

Sulfuric Acid: Severe skin irritation, damage to cornea, upper respiratory irritation.

<u>Lead Compounds</u>: Symptoms of toxicity include headache, fatigue, abdominal pain, loss of appetite, muscular aches and weakness, sleep disturbances and irritability.

Effects of Overexposure - Chronic:

Sulfuric Acid: Possible erosion of tooth enamel, inflammation of nose, throat and bronchial tubes.

<u>Lead Compounds</u>: Anemia; neuropathy, particularly of the motor nerves, with wrist drop; kidney damage; reproductive changes in males and females. Repeated exposure to lead and lead compounds in the workplace may result in nervous system toxicity. Some toxicologists report abnormal conduction velocities in persons with blood lead levels of 50mcg/100 ml or higher. Heavy lead exposure may result in central nervous system damage, encephalopathy and damage to the blood-forming (hematopoietic) tissues.

Carcinogenicity:

<u>Sulfuric Acid:</u> The International Agency for Research on Cancer (IARC) has classified "strong inorganic acid mist containing sulfuric acid" as a Group 1 carcinogen, a substance that is carcinogenic to humans. This classification does not apply to liquid forms of sulfuric acid or sulfuric acid solutions contained within a battery. Inorganic acid mist (sulfuric acid mist) is not generated under normal use of this product. Misuse of the product, such as overcharging, may result in the generation of sulfuric acid mist.

<u>Lead Compounds</u>: Lead is listed as a Group 2A carcinogen, likely in animals at extreme doses. Per the guidance found in OSHA 29 CFR 1910.1200 Appendix F, this is approximately equivalent to GHS Category 1B. Proof of carcinogenicity in humans is lacking at present.

Arsenic: Arsenic is listed by IARC as a Group 1 - carcinogenic to humans. Per the guidance found in OSHA 29 CFR 1910.1200 Appendix F, this is approximately equivalent to GHS Category 1A.

Medical Conditions Generally Aggravated by Exposure:

Overexposure to sulfuric acid mist may cause lung damage and aggravate pulmonary conditions. Contact of sulfuric acid with skin may aggravate diseases such as eczema and contact dermatitis. Lead and its compounds can aggravate some forms of kidney, liver and neurologic diseases.

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Acute Toxicity:

Inhalation LD50:

Electrolyte: LC50 rat: 375 mg/m3; LC50: guinea pig: 510 mg/m3

Elemental Lead: Acute Toxicity Point Estimate = 4500 ppmV (based on lead bullion)

Elemental arsenic: No data

Oral LD50:

Electrolyte: rat: 2140 mg/kg

Elemental lead: Acute Toxicity Estimate (ATE) = 500 mg/kg body weight (based on lead bullion)

Elemental arsenic: LD50 mouse: 145 mg/kg Elemental Antimony: LD50 rat: 100 mg/kg

Additional Health Data:

All heavy metals, including the hazardous ingredients in this product, are taken into the body primarily by inhalation and ingestion.

Most inhalation problems can be avoided by adequate precautions such as ventilation and respiratory protection covered in Section 8.

Follow good personal hygiene to avoid inhalation and ingestion: wash hands, face, neck and arms thoroughly before eating, smoking or leaving the worksite. Keep contaminated clothing out of non-contaminated areas, or wear cover clothing when in such areas. Restrict the use and presence of food, tobacco and cosmetics to non-contaminated areas. Work clothes and work equipment used in contaminated areas must remain in designated areas and never taken home or laundered with personal non-contaminated clothing. This product is intended for industrial use only and should be isolated from children and their environment.

The 19th Amendment to EC Directive 67/548/EEC classified lead compounds, but not lead in metal form, as possibly toxic to reproduction.

Risk phrase 61: May cause harm to the unborn child, applies to lead compounds, especially soluble forms.

XII. ECOLOGICAL INFORMATION

Environmental Fate:

Lead is very persistent in soil and sediments. No data on environmental degradation. Mobility of metallic lead between ecological compartments is slow.

Bioaccumulation of lead occurs in aquatic and terrestrial animals and plants but little bioaccumulation occurs through the food chain.

Most studies include lead compounds and not elemental lead.

Environmental Toxicity: Aquatic Toxicity:

Sulfuric acid: 24-hr LC50, freshwater fish (Brachydanio rerio): 82 mg/L

96 hr- LOEC, freshwater fish (Cyprinus carpio): 22 mg/L

<u>Lead:</u> 48 hr LC50 (modeled for aquatic invertebrates): <1 mg/L, based on lead bullion

Arsenic: 24 hr LC50, freshwater fish (Carrassisus auratus) >5000 g/L.

Additional Information:

- · No known effects on stratospheric ozone depletion.
- · Volatile organic compounds: 0% (by Volume)
- · Water Endangering Class (WGK): NA

XIII. DISPOSAL CONSIDERATIONS (UNITED STATES)

Spent batteries: Send to secondary lead smelter for recycling. Spent lead-acid batteries are not regulated as hazardous waste when the requirements of 40 CFR Section 266.80 are met. This should be managed in accordance with approved local, state and federal requirements. Consult state environmental agency and/or federal EPA.

Electrolyte:

Place neutralized slurry into sealed containers and handle as applicable with state and federal regulations. Large water-diluted spills, after neutralization and testing, should be managed in accordance with approved local, state and federal requirements. Consult state environmental agency and/or federal EPA.

Following local, State/Provincial, and Federal/National regulations applicable to end-of-life characteristics will be the responsibility of the end-user.

XIV. TRANSPORT INFORMATION

U.S. DOT:

The transportation of wet and moist charged (moist active) batteries within the continental United States is regulated by the U.S. DOT through the Code of Federal Regulations, Title 49 (49CFR). These regulations classify these types of batteries as a hazardous material. Refer to 49 CFR, 173.159 for more details pertaining to the transportation of wet and moist batteries.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: III

Hazardous Class: 8 Label/Placard Required: Corrosive

UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

49 CFR 173.159(e) specifies that when transported by highway or rail, electric storage batteries containing electrolyte or corrosive battery fluid are not subject to any other requirements of this subchapter, if all of the following are met:

- (1) No other hazardous materials may be transported in the same vehicle;
- (2) The batteries must be loaded or braced so as to prevent damage and short circuits in transit;
- (3) Any other material loaded in the same vehicle must be blocked, braced, or otherwise secured to prevent contact with or damage to the batteries; and

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(4) The transport vehicle may not carry material shipped by any person other than the shipper of the batteries.

If any of the above-referenced requirements are not met, the batteries must be shipped as fully-regulated Class 8 Corrosive hazardous materials.



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Label/Placard Required: Corrosive

Label/Placard Required: Corrosive

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IATA Dangerous Goods Regulations DGR:

The international transportation of wet and moist charged (moist active) batteries is regulated by the International Air Transport Association (IATA). These regulations also classify these types of batteries as a hazardous material. The batteries must be packed according to IATA Packing Instruction 870.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: N/A

Hazardous Class: 8 UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

IMDG:

The international transportation of wet and moist charged (moist active) batteries is regulated by the International Maritime Dangerous Goods code (IMDG). These regulations also classify these types of batteries as hazardous material. The batteries must be packed according to IMDG code pages 8120 and 8121. IMDG Code Packing Instruction P801.

The shipping information is as follows:

Proper Shipping Name: Batteries, wet, filled with acid Packing Group: N/A

Hazardous Class: 8
UN Identification: UN2794

UN Identification: UN2794

Contact your EnerSys representative for additional information regarding the classification of batteries.

XV. REGULATORY INFORMATION

UNITED STATES:

EPA SARA Title III:

Section 302 EPCRA Extremely Hazardous Substances (EHS):

Sulfuric acid is a listed "Extremely Hazardous Substance" under EPCRA, with a Threshold Planning Quantity (TPQ) of 1,000 lbs.

EPCRA Section 302 notification is required if 1000 lbs or more of sulfuric acid is present at one site (40 CFR 370.10). For more information consult 40 CFR Part 355. The quantity of sulfuric acid will vary by battery type. Contact your EnerSys representative for additional information.

Section 304 CERCLA Hazardous Substances:

Reportable Quantity (RQ) for spilled 100% sulfuric acid under CERCLA (Superfund) and

EPCRA (Emergency Planning and Community Right to Know Act) is 1,000 lbs. State and local reportable quantities for spilled sulfuric acid may vary.

Section 311/312 Hazard Categorization:

EPCRA Section 312 Tier Two reporting is required for non-automotive batteries if sulfuric acid is present in quantities of 500 lbs or more and/or if lead is present in quantities of 10,000 lbs or more. For more information consult 40 CFR 370.10 and 40 CFR 370.40

Section 313 EPCRA Toxic Substances:

40 CFR section 372.38 (b) states: If a toxic chemical is present in an article at a covered facility, a person is not required to consider the quantity of the toxic chemical present in such article when determining whether an applicable threshold has been met under § 372.25, § 372.27, or § 372.28 or determining the amount of release to be reported under § 372.30. This exemption applies whether the person received the article from another person or the person produced the article. However, this exemption applies only to the quantity of the toxic chemical present in the article.

Supplier Notification:

This product contains toxic chemicals, which may be reportable under EPCRA Section 313 Toxic Chemical Release Inventory (Form R) requirements. If you are a manufacturing facility under SIC codes 20 through 39, the following information is provided to enable you to complete the required reports:

Toxic Chemical	CAS Number	Approximate % by Wt.
Lead	7439-92-1	60
Electrolyte (Sulfuric Acid (H2SO4/H2O))	7664-93-9	10 - 30
* Antimony	7440-36-0	2
* Arsenic	7440-38-2	0.2
Tin	7440-31-5	0.2

See 40 CRG Part 370 for more details.

If you distribute this product to other manufacturers in SIC Codes 20 through 39, this information must be provided with the first shipment of each calendar year.

The Section 313 supplier notification requirement does not apply to batteries, which are "consumer products".

* Not present in all battery types. Contact your EnerSys representative for additional information.

Enersys. Fower Full Solutions

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TSCA:

TSCA Section 8b - Inventory Status: All chemicals comprising this product are either exempt or listed on the TSCA Inventory.

TSCA Section 12b (40 CFR Part 707.60(b)) No notice of export will be required for articles, except PCB articles, unless the Agency so requires in the context of individual section 5, 6, or 7 actions.

TSCA Section 13 (40 CFR Part 707.20): No import certification required (EPA 305-B-99-001, June 1999, Introduction to the Chemical Import Requirements of the Toxic Substances Control Act, Section IV.A).

RCRA:

Spent Lead Acid Batteries are subject to streamlined handling requirements when managed in compliance with 40 CFR section 266.80 or 40 CFR part 273. Waste sulfuric acid is a characteristic hazardous waste; EPA hazardous waste number D002 (corrosivity) and D008 (lead).

CAA:

EnerSys supports preventative actions concerning ozone depletion in the atmosphere due to emissions of CFC's and other ozone depleting chemicals (ODC's), defined by the USEPA as Class I substances. Pursuant to Section 611of the Clean Air Act Amendments (CAAA) of 1990, finalized on January 19, 1993, EnerSys established a policy to eliminate the use of Class I ODC's prior to the May 15, 1993 deadline.

STATE REGULATIONS (US):

Proposition 65:

Warning: Battery posts, terminals and related accessories contain lead and lead compounds, chemicals known to the State of California to cause cancer and reproductive harm. Batteries also contain other chemicals known to the State of California to cause cancer. Wash hands after handling.

INTERNATIONAL REGULATIONS:

Distribution into Quebec to follow Canadian Controlled Product Regulations (CPR) 24(1) and 24(2).

Distribution into the EU to follow applicable Directives to the Use, Import/Export of the product as-sold.

XVI. OTHER INFORMATION

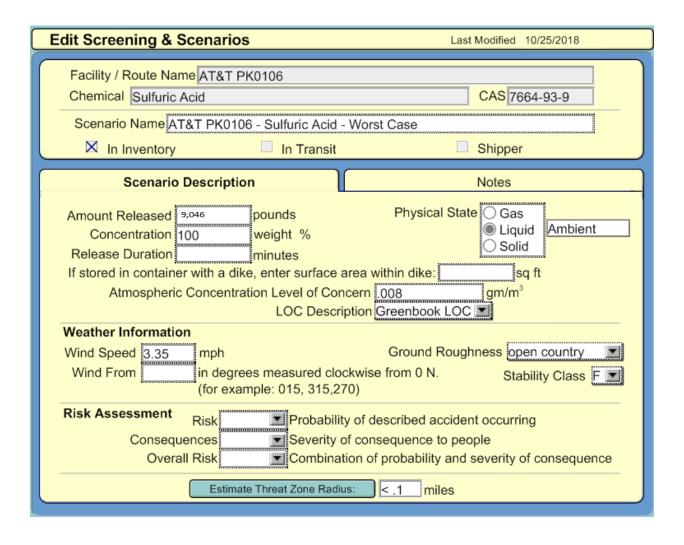
Revised: 05/14/2015

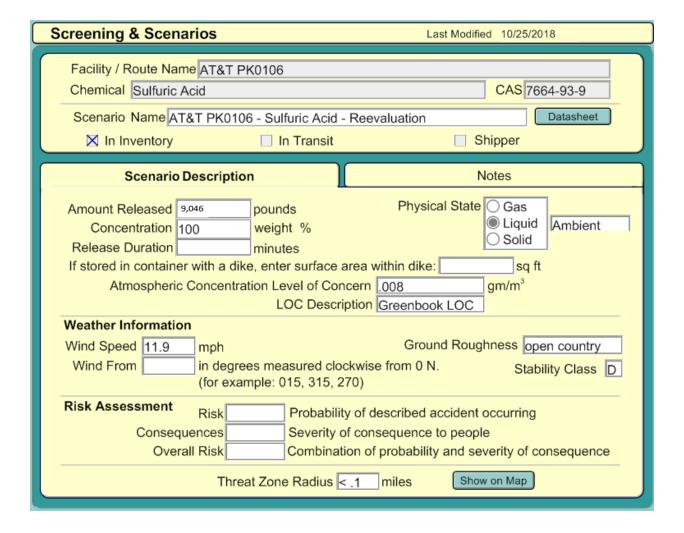
NFPA Hazard Rating for Sulfuric Acid:

Flammability (Red) = 0Health (Blue) = 3 Reactivity (Yellow) = 2

Sulfuric acid is water-reactive if concentrated.

APPENDIX 3: CAMEO CALCULATIONS





EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

COUNTY: Eau Claire County	
NEW UPDATE FINAL UPDATE Facility ID No. : 200277	
Facility Name: AT&T Cleghorn Micro PK9608	
	 -
Facility Address: S 9550 County Road I, Eleva WI	
STATEMENT OF PLANNING PROCESS This plan has been prepared in accordance with state and located the County Emergency Operations Plan (EOP) / Emergency I Management (WEM) / State Emergency Response Commission off-site planning guidance as established by WEM / SERC. A does not verify facility compliance with the requirements of Electric Processing States of Planning States	Response Plan (ERP) upon Wisconsin Emergency on (SERC) acceptance. This plan meets the facility cceptance of this plan is for planning purposes and
FACILITY SIGNATURES:	
I have reviewed the attached plan and to the best of my know complete. The plan is consistent with facility emergency plan	<u> </u>
Facility Coordinator	Date
COUNTY SIGNATURES	
I have reviewed the attached plan and to the best of my complete.	knowledge, all information is true, accurate, and
County Local Emergency Planning Committee Chair	Date
County Emergency Management Director	Date
WEM / SERC ACCEPTANCE:	
This plan has been reviewed and meets the off-site planning	guidance as established by WEM / SERC.
WEM Regional Director	Date
NOTE: Facility Off-Site Plan Review Guide attached: Yes	□ No ☑

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865 §323.60 WI Stats POW FFY 2019 Page 1 of 3





February 22, 2021

Eau County LEPC 721 Oxford Ave, Suite 3344 Eau Claire, WI 54703

RE: EPCRA No Longer Reportable Notification

To Whom It May Concern:

Please be advised that the following site no longer meets the Federal Reporting Thresholds for the Emergency Planning Community Right-to-Know Act (EPCRA). This facility has less than 500 pounds of Sulfuric Acid (in batteries) and as a result is no longer EPCRA Reportable.

CLEGHORN MICRO – PK9608 S 9550 COUNTY ROAD I ELEVA, WI

Should you have questions or concerns, please contact me at (214) 464-1712 or g43573@att.com.

Best Regards,

Jeremy McGrue National EPCRA Manager

AT&T Services, Inc.

EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

COUNTY: Eau Claire NEW UPDATE FINAL UPDATE Facility ID No. : 196827 Facility Name: Great Lakes Coca-Cola	Wiggensin F4702
Facility Address: 2020 Truax Boulevard, Eau Claire	, Wisconsin 54703
the County Emergency Operations Plan (EOP) / Emer Management (WEM) / State Emergency Response Cou	and local requirements and is ready to be made a part of gency Response Plan (ERP) upon Wisconsin Emergency mmission (SERC) acceptance. This plan meets the facility ERC. Acceptance of this plan is for planning purposes and its of EPCRA.
FACILITY SIGNATURES:	
I have reviewed the attached plan and to the best of modern complete. The plan is consistent with facility emergent Facility Coordinator	ny knowledge, all facility information is true, accurate, and ncy plans and procedures.
COUNTY SIGNATURES	
I have reviewed the attached plan and to the best complete.	of my knowledge, all information is true, accurate, and
County Local Emergency Planning Committee Chair	Date
County Emergency Management Director	Date
WEM / SERC ACCEPTANCE:	
This plan has been reviewed and meets the off-site pl	anning guidance as established by WEM / SERC.
WEM Regional Director	Date
NOTE: Facility Off-Site Plan Review Guide attache	d: Yes No

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865

EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

NEW Facili	ity ID No. : 196827	
Facili	ity Name: Great Lakes Coca-Cola	
Facili	ity Address: 2020 Truax Boulevard, Eau Claire, Wiscons	sin 54703
	FACILITY OFF-SITE PLAN REVI	EW GUIDE
EPC	RA Facility Off-Site Plan Elements	Page Number Reference
1)	The facility identification with address.	4
2)	Facility Coordinator / Alternate Coordinator	4
3)	Extremely Hazardous Substances (EHS) chemicals Identified with CAS numbers and maximum amount	4
4)	Primary emergency responders identified	4
5)	Support and resources available from facility	5
6)	General Information / Assumptions (Disclaimer)	7
7)	Hazard analysis summary	6
8)	Special facilities affected	7
9)	Population protection	7
10)	Special considerations	7
11)	Site Plan / Facility Layout	Appendix 1 (9)

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865

EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

NEW Facility	acility ID No. : 196827						
Facility	Nam	e: Great Lakes Coca-Cola					
Facility	Addr	ess: 2020 Truax Boulevard, Eau Claire, Wisconsin	54703				
12)		ribution list:					
	Faci	lity					
	Fire	Fire Department of jurisdiction					
	Wisc						
	Designated Hazmat team						
	County Emergency Management Office						
	Adja	cent County Emergency Management Office when imp	pacted by vulnerability zone				
13)	Req	uired Attachments					
	A.	Vulnerability Zone map highlighting special facilities	8				
	B.	Safety Data Sheet (SDS) for each EHS	Appendix 2 (10 - 17)				
	C.	Vulnerability Zone Calculations	Appendix 3 (18 - 19)				
	D.	Transportation route(s) map					



Great Lakes Coca-Cola Facility Off-Site Emergency Response Plan





Facility #196827 Great Lakes Coca-Cola 2020 Truax Boulevard Eau Claire, Wisconsin 54703 Eau Claire County Emergency Management 721 Oxford Avenue, Suite 3344 Eau Claire, Wisconsin 54703

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CAMEO Calculations	Appendix 3

RECORD OF CHANGES

Change	Date Ch	anged Change Made By
Created	6/24/201	I6 JA
Updated	11/23/20	D16 JA
Updated	October	2018 JA
Updated	April 202	1 SS

SECTION 1: FACILITY INFORMATION

A. Address

Great Lakes Coca-Cola 2020 Truax Boulevard Eau Claire, Wisconsin 54703

B. Facility ID

196827

C. Map



D. Emergency Contacts

Primary:

Sandy Schemenauer Phone: 715-835-3147 24 Hour: 715-835-3147

Sandra.Schemenauer@glccd.com

Secondary:

Joshua Meyer

Phone: 651-428-6586 24 Hour: 651-428-6586 joshua.meyer@glccd.com

E. Extremely Hazardous Substances

Sulfuric Acid	Inventory:	Storage:
Chemical ID: 401948	Max Daily Amount (lbs): 2815	Container: Batteries
CAS: 7664939	Ave. Daily Amount (lbs): 2815	Location: Comm batteries in forklifts
ERG: Guide 137	Number of days on site: 365	& other equipment

F. Hazardous Substances

Lead	Inventory:	Storage:
Chemical ID: 401947	Max Daily Amount (lbs): 11035	Container: Batteries
CAS: 7439921	Ave. Daily Amount (lbs): 11035	Location: Comm batteries in forklifts
ERG: Guide 137	Number of days on site: 365	& other equipment

G. Resources/Support Available

None at facility. Eau Claire County has a level B hazardous materials response team. For level A incident, contact the West Central Hazardous Response Team through the Wisconsin Emergency Management Duty Officer at 1-800-943-0003.

H. Hazard Analysis

Great Lakes Coca-Cola is a soft drink distribution center that stores product in various sizes for distribution to points of sale within the region. The plant is bordered to the east and west by other businesses. A large strip of vacant grassland lies to the north, northeast and northwest between the distribution center and Highway 312. To the south, across Truax Boulevard are other businesses. The facility is comprised of a single building with a small reception area on the southwest corner of the building. To the north, northeast and northwest is a large paved area for truck parking while unloaded waiting to be filled.

The plant operates on a single shift system, 0800-1700 Monday through Friday.

Sulfuric Acid (2,815 lb.) is stored in lead batteries used by forklifts inside the warehouse. Batteries are replaced at the end of their life cycle in accordance with local, state and federal law. Powering stations are in the warehouse area at various locations.

The worst case scenario for each chemical was based on the maximum quantity of chemical present or the largest container of the product; whichever is less. (2,815 pounds of Sulfuric Acid). Criteria are:

Very stable air (Class F)

Night time

open area

3.35 mph wind

IDLH (Immediately Dangerous to Life and Health) concentration

Rapid release of maximum quantity of chemical in a single vessel (10 min.)

The evacuation radius, as calculated by the CAMEO software package for 2,815 pounds of Sulfuric Acid release, was determined to be less than 0.10 miles. The Vulnerability Zone encompasses most of the footprint of the Coca Cola facility and a portion of the road right of way but does not pose a significant danger to businesses in the area.

The re-evaluation scenario criteria are:

Neutral air stability (Class D)

Night time

Open area

11/9 mph wind

1/10 IDLH (Immediately Dangerous to Life and Health) concentration

10 minute release of maximum quantity of chemical in a single vessel.

The evacuation radius, as calculated by the CAMEO software package using the reevaluation criteria, for a 2,815 lb. sulfuric acid release, was determined to be less than 0.1 mile. The Vulnerability Zone primarily affects the employees in the immediate vicinity of the release.

I. Access to Facility

There are two access points to the facility on Truax Boulevard. One access point is a gated shipping entrance, and the other is an unsecured public access point.

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SECTION 2: OUTSIDE RESOURCES

A. Primary Response Agencies

Fire:	EMS:	Law:	Emergency Management:
Eau Claire Fire Dept.	Eau Claire Fire Dept.	City of Eau Claire Police	Eau Claire Office of
Station 9	Station 9	Department	Emergency Management
3611 Campus Road	3611 Campus Road	721 Oxford Avenue	721 Oxford Avenue
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54703	Suite 3344
Phone:	Phone:	Phone: 715-839-4972	Eau Claire, WI 54703
			Phone: 715-839-4736

B. Hazardous Materials Response Teams

Eau Claire County has a Level B hazardous materials response team. For Level B response, the local Fire Chief notifies the Level B team of a response needed through the Eau Claire County Emergency Communications Center. For Level A responses by the Type 1 Regional Hazardous Materials Response Team, requests shall be made through the WEM Duty officer by the county Emergency Management Director.

C. Other Outside Assistance

See the County-Wide Hazardous Materials Strategic Plan for a listing of resources.

SECTION 3: POPULATION/ENVIRONMENTAL PROTECTION

A. Shelter-In-Place

The lead time for a hazardous materials incident may be very short. As a result, there may not be time enough for safe evacuation, especially when extremely toxic chemical fumes are involved. An evacuation under these considerations may expose the population to dangerous toxic chemicals and the decision may be made to shelter-in-place. Preferred areas for protective sheltering would be interior hallways, rooms without windows or exterior doors, enclosed stairways and rooms on the side of the building away from where the hazard is approaching. Doors, windows, and other potential air leaks should be sealed up to prevent toxic fumes from entering.

B. Evacuation

Experience indicated that shelter space would need to be provided for only 30% of the population within the initial isolation and evacuation zones and the remaining 70% would seek shelter with family and friends outside the risk zone. All public schools listed are eligible evacuation shelters.

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C. Nearby Shelters

N/A

SECTION 4: VULNERABILITY ZONES

A. General Information and Assumptions

The vulnerability zones set forth in this Plan are based on the EPA Technical Guidance for Hazards Analysis. The zones are based on a credible worst-case scenario and identify the potential area for impact should an airborne release of a single EHS chemical occur. The vulnerability zones are NOT intended to be used as a guide for population protection in fire related incidents.

Incidents involving fire are not considered in the development of this plan because of the potential mix of unknown chemicals and the changing threats of chemicals as they are heated. The plan provides basic information about the facility for first responders to employ. In an actual fire situation at this facility, the Incident Commander is strongly encouraged to reference the fire department's own individual agency preemergency plans and standard operating procedures. Further, fire departments that would respond to an incident at this facility are strongly encouraged to meet with facility representatives to determine ways to minimize an event at the facility and to determine what additional information and factors should be taken into consideration in the event of a fire, should one occur.

The field incident commander determines the actual response to an incident as the affected area may vary from the planning vulnerability zone identified in this Plan. Depending on wind speed and direction, the amount of material released and other pertinent factors, the ACTUAL vulnerability zone may be smaller, and in some instances larger, than the credible worst-case vulnerability zone identified herein.

The vulnerability zones determined in this Plan are for general PLANNING PURPOSES.

B. Special Facilities Affected

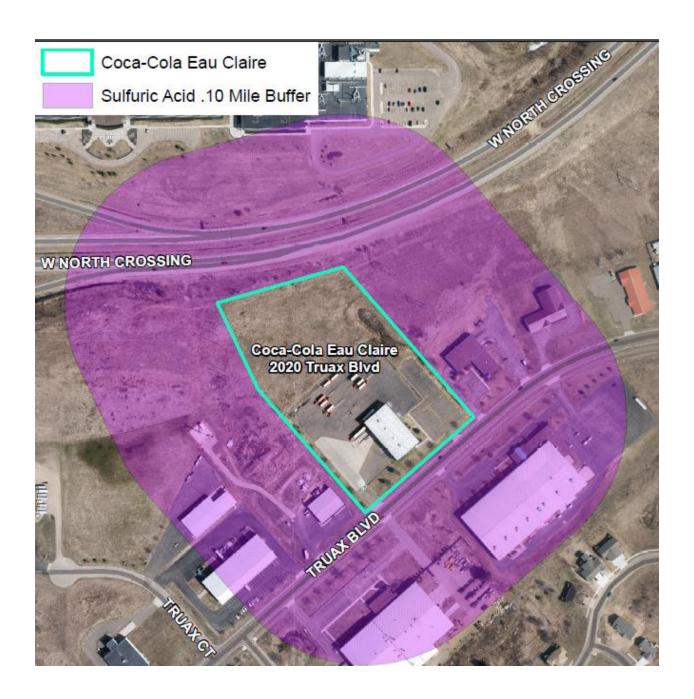
The Vulnerability Zone Map earmarks the following major population groupings, which may be affected by a release of sulfuric acid. There are limited resources for evacuation and those special facilities within this zone are encouraged to develop in house sheltering/evacuation plans. The Special Facilities have been notified and encouraged to develop individual plans.

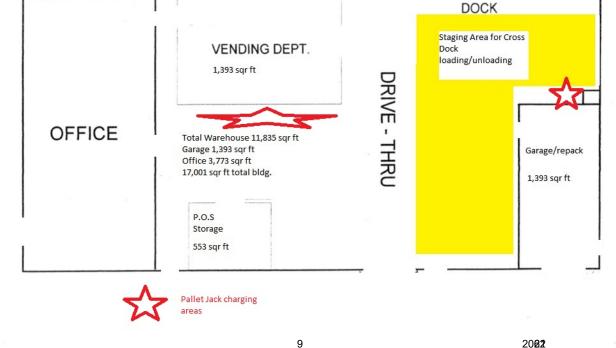
There are no special facilities that may be affected, although traffic on Truax may be rerouted.

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C. Vulnerability Zone Map

See map





SIGMA-ALDRICH

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SAFETY DATA SHEET

Version 5.12 Revision Date 09/23/2016 Print Date 05/16/2017

1. PRODUCT AND COMPANY IDENTIFICATION

1.1 Product identifiers

Product name : Sulfuric acid

Product Number : 339741
Brand : Aldrich
Index-No. : 016-020-00-8

CAS-No. : 7664-93-9

1.2 Relevant identified uses of the substance or mixture and uses advised against

Identified uses : Laboratory chemicals, Synthesis of substances

1.3 Details of the supplier of the safety data sheet

Company : Sigma-Aldrich

3050 Spruce Street SAINT LOUIS MO 63103

USA

Telephone : +1 800-325-5832 Fax : +1 800-325-5052

1.4 Emergency telephone number

Emergency Phone # : +1-703-527-3887 (CHEMTREC)

2. HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

GHS Classification in accordance with 29 CFR 1910 (OSHA HCS)

Corrosive to metals (Category 1), H290 Skin corrosion (Category 1A), H314 Serious eye damage (Category 1), H318

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 GHS Label elements, including precautionary statements

Pictogram

Signal word Danger

Hazard statement(s)

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

Precautionary statement(s)

P234 Keep only in original container.
P264 Wash skin thoroughly after handling.

P280 Wear protective gloves/ protective clothing/ eye protection/ face

protection.

P301 + P330 + P331 IF SWALLOWED: Rinse mouth. Do NOT induce vomiting.

P303 + P361 + P353 IF ON SKIN (or hair): Take off immediately all contaminated clothing.

Rinse skin with water/shower.

P304 + P340 + P310 IF INHALED: Remove person to fresh air and keep comfortable for

breathing. Immediately call a POISON CENTER/doctor.

P305 + P351 + P338 + P310 IF IN EYES: Rinse cautiously with water for several minutes. Remove

contact lenses, if present and easy to do. Continue rinsing, Immediately

call a POISON CENTER/doctor.

P363 Wash contaminated clothing before reuse.
P390 Absorb spillage to prevent material damage.

P405 Store locked up.

P406 Store in corrosive resistant stainless steel container with a resistant inner

liner.

P501 Dispose of contents/ container to an approved waste disposal plant.

2.3 Hazards not otherwise classified (HNOC) or not covered by GHS - none

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

Formula : H₂O₄S

Molecular weight : 98.08 g/mol
CAS-No. : 7664-93-9
EC-No. : 231-639-5
Index-No. : 016-020-00-8

Registration number : 01-2119458838-20-XXXX

Hazardous components

Component	Classification	Concentration
Sulfuric acid		
	Met. Corr. 1; Skin Corr. 1A; Eye Dam. 1; H290, H314	<= 100 %

For the full text of the H-Statements mentioned in this Section, see Section 16.

4. FIRST AID MEASURES

4.1 Description of first aid measures

General advice

Consult a physician. Show this safety data sheet to the doctor in attendance. Move out of dangerous area.

If inhaled

If breathed in, move person into fresh air. If not breathing, give artificial respiration. Consult a physician.

In case of skin contact

Take off contaminated clothing and shoes immediately. Wash off with soap and plenty of water. Consult a physician.

In case of eye contact

Rinse thoroughly with plenty of water for at least 15 minutes and consult a physician. Continue rinsing eyes during transport to hospital.

If swallowed

Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Rinse mouth with water. Consult a physician.

4.2 Most important symptoms and effects, both acute and delayed

The most important known symptoms and effects are described in the labelling (see section 2.2) and/or in section 11

4.3 Indication of any immediate medical attention and special treatment needed

No data available

5. FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media

Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.

5.2 Special hazards arising from the substance or mixture

No data available

5.3 Advice for firefighters

Wear self-contained breathing apparatus for firefighting if necessary.

Further information 5.4

No data available

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment and emergency procedures 6.1

Wear respiratory protection. Avoid breathing vapours, mist or gas. Ensure adequate ventilation. Evacuate personnel to safe areas.

For personal protection see section 8.

6.2 **Environmental precautions**

Do not let product enter drains.

6.3 Methods and materials for containment and cleaning up

Soak up with inert absorbent material and dispose of as hazardous waste. Keep in suitable, closed containers for disposal.

6.4 Reference to other sections

For disposal see section 13.

7. HANDLING AND STORAGE

7.1 Precautions for safe handling

Avoid inhalation of vapour or mist.

For precautions see section 2.2.

7.2 Conditions for safe storage, including any incompatibilities

Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage.

7.3 Specific end use(s)

Apart from the uses mentioned in section 1.2 no other specific uses are stipulated

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Control parameters 8.1

Components with workplace control parameters

- Components train tremplates control parameters				
Component	CAS-No.	Value	Control parameters	Basis
Sulfuric acid	7664-93-9	TWA	0.2 mg/m3	USA. ACGIH Threshold Limit Values (TLV)
		TWA	1 mg/m3	USA. OSHA - TABLE Z-1 Limits for Air Contaminants - 1910.1000
		TWA	1 mg/m3	USA. Occupational Exposure Limits (OSHA) - Table Z-1 Limits for Air Contaminants

Derived No Effect Level (DNEL)

Application Area	Exposure routes	Health effect	Value
Workers	Inhalation	Acute local effects	0.1 mg/m3
Workers	Inhalation	Long-term local effects	0.05 mg/m3

Predicted No Effect Concentration (PNEC)

Compartment	Value
Marine water	0.00025 mg/l
Fresh water	0.0025 mg/l
Marine sediment	0.002 mg/kg

Fresh water sediment	0.002 mg/kg
Onsite sewage treatment plant	8.8 mg/l

8.2 **Exposure controls**

Appropriate engineering controls

Handle in accordance with good industrial hygiene and safety practice. Wash hands before breaks and at the end of workday.

Personal protective equipment

Eve/face protection

Tightly fitting safety goggles. Faceshield (8-inch minimum). Use equipment for eye protection tested and approved under appropriate government standards such as NIOSH (US) or EN 166(EU).

Skin protection

Handle with gloves. Gloves must be inspected prior to use. Use proper glove removal technique (without touching glove's outer surface) to avoid skin contact with this product. Dispose of contaminated gloves after use in accordance with applicable laws and good laboratory practices. Wash and dry hands.

Full contact

Material: Fluorinated rubber Minimum layer thickness: 0.7 mm Break through time: 480 min

Material tested: Vitoject® (KCL 890 / Aldrich Z677698, Size M)

Splash contact

Material: Nitrile rubber

Minimum laver thickness: 0.2 mm Break through time: 30 min

Material tested: Dermatril® P (KCL 743 / Aldrich Z677388, Size M)

data source: KCL GmbH, D-36124 Eichenzell, phone +49 (0)6659 87300, e-mail sales@kcl.de, test method:

EN374

If used in solution, or mixed with other substances, and under conditions which differ from EN 374, contact the supplier of the CE approved gloves. This recommendation is advisory only and must be evaluated by an industrial hygienist and safety officer familiar with the specific situation of anticipated use by our customers. It should not be construed as offering an approval for any specific use scenario.

Body Protection

Complete suit protecting against chemicals, The type of protective equipment must be selected according to the concentration and amount of the dangerous substance at the specific workplace.

Respiratory protection

Where risk assessment shows air-purifying respirators are appropriate use a full-face respirator with multipurpose combination (US) or type ABEK (EN 14387) respirator cartridges as a backup to engineering controls. If the respirator is the sole means of protection, use a full-face supplied air respirator. Use respirators and components tested and approved under appropriate government standards such as NIOSH (US) or CEN (EU).

Control of environmental exposure

Do not let product enter drains.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

a) Appearance Form: clear, liquid No data available b) Odour c) Odour Threshold No data available

d) pH 1.2 at 5 g/l e) Melting point/freezing 3 °C (37 °F)

point

f) Initial boiling point and 290 °C (554 °F) - lit. boiling range

g) Flash point Not applicable Evaporation rate No data available h) Flammability (solid, gas) No data available i) Upper/lower No data available

flammability or explosive limits

1.33 hPa (1.00 mmHg) at 145.8 °C (294.4 °F) k) Vapour pressure

Vapour density 3.39 - (Air = 1.0)

m) Relative density 1.84 g/cm3 at 25 °C (77 °F)

n) Water solubility soluble

o) Partition coefficient: n-

octanol/water

No data available

p) Auto-ignition temperature

No data available

q) Decomposition temperature

No data available

No data available Viscosity r) s) Explosive properties No data available No data available Oxidizing properties

9.2 Other safety information

> Surface tension 55.1 mN/m at 20 °C (68 °F)

Relative vapour density 3.39 - (Air = 1.0)

10. STABILITY AND REACTIVITY

10.1 Reactivity

No data available

10.2 Chemical stability

Stable under recommended storage conditions.

Possibility of hazardous reactions

No data available

10.4 Conditions to avoid

No data available

Incompatible materials 10.5

Bases, Halides, Organic materials, Carbides, fulminates, Nitrates, picrates, Cyanides, Chlorates, alkali halides, Zinc salts, permanganates, e.g. potassium permanganate, Hydrogen peroxide, Azides, Perchlorates., Nitromethane, phosphorous, Reacts violently with:, cyclopentadiene, cyclopentanone oxime, nitroaryl amines, hexalithium disilicide, phosphorous(III) oxide, Powdered metals

10.6 Hazardous decomposition products

Hazardous decomposition products formed under fire conditions. - Sulphur oxides

Other decomposition products - No data available

In the event of fire: see section 5

11. TOXICOLOGICAL INFORMATION

Information on toxicological effects

Acute toxicity

LD50 Oral - Rat - 2,140 mg/kg

LC50 Inhalation - Rat - 2 h - 510 mg/m3

Dermal: No data available

No data available

Skin corrosion/irritation

Skin - Rabbit

Result: Extremely corrosive and destructive to tissue.

Serious eye damage/eye irritation

Eyes - Rabbit

Result: Corrosive to eyes

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Carcinogenicity

The International Agency for Research on Cancer (IARC) has determined that occupational exposure to stronginorganic-acid mists containing sulfuric acid is carcinogenic to humans (group 1).

IARC: No component of this product present at levels greater than or equal to 0.1% is identified as

probable, possible or confirmed human carcinogen by IARC.

NTP: No component of this product present at levels greater than or equal to 0.1% is identified as a

known or anticipated carcinogen by NTP.

OSHA: No component of this product present at levels greater than or equal to 0.1% is identified as a

carcinogen or potential carcinogen by OSHA.

Reproductive toxicity

No data available

Specific target organ toxicity - single exposure

No data available

Specific target organ toxicity - repeated exposure

No data available

Aspiration hazard

No data available

Additional Information

RTECS: WS5600000

Material is extremely destructive to tissue of the mucous membranes and upper respiratory tract, eyes, and skin., spasm, inflammation and edema of the larynx, spasm, inflammation and edema of the bronchi, pneumonitis, pulmonary edema, burning sensation, Cough, wheezing, laryngitis, Shortness of breath, Headache, Nausea, Vomiting, Pulmonary edema. Effects may be delayed., To the best of our knowledge, the chemical, physical, and toxicological properties have not been thoroughly investigated.

Stomach - Irregularities - Based on Human Evidence Stomach - Irregularities - Based on Human Evidence

12. ECOLOGICAL INFORMATION

12.1 Toxicity

LC50 - Gambusia affinis (Mosquito fish) - 42 mg/l - 96 h Toxicity to fish Toxicity to daphnia and EC50 - Daphnia magna (Water flea) - 29 mg/l - 24 h

other aquatic invertebrates

12.2 Persistence and degradability

The methods for determining the biological degradability are not applicable to inorganic substances.

12.3 Bioaccumulative potential

No data available

12.4 Mobility in soil

No data available

Results of PBT and vPvB assessment

PBT/vPvB assessment not available as chemical safety assessment not required/not conducted

12.6 Other adverse effects

13. DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

Product

Offer surplus and non-recyclable solutions to a licensed disposal company. Contact a licensed professional waste disposal service to dispose of this material. Dissolve or mix the material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber.

Contaminated packaging

Dispose of as unused product.

14. TRANSPORT INFORMATION

DOT (US)

UN number: 1830 Class: 8 Packing group: II

Proper shipping name: Sulfuric acid Reportable Quantity (RQ): 1000 lbs

Poison Inhalation Hazard: No

IMDG

UN number: 1830 Class: 8 Packing group: II EMS-No: F-A, S-B

Proper shipping name: SULPHURIC ACID

IATA

UN number: 1830 Class: 8 Packing group: II

Proper shipping name: Sulphuric acid

15. REGULATORY INFORMATION

SARA 302 Components

The following components are subject to reporting levels established by SARA Title III, Section 302:

CAS-No. Revision Date Sulfuric acid 7664-93-9 2007-07-01

SARA 313 Components

The following components are subject to reporting levels established by SARA Title III, Section 313:

CAS-No. **Revision Date** Sulfuric acid 7664-93-9 2007-07-01

SARA 311/312 Hazards

Acute Health Hazard, Chronic Health Hazard

Massachusetts Right To Know Components

CAS-No. Revision Date Sulfuric acid 7664-93-9 2007-07-01

Pennsylvania Right To Know Components

CAS-No. **Revision Date** Sulfuric acid 7664-93-9 2007-07-01

New Jersey Right To Know Components

CAS-No. **Revision Date** 2007-07-01 Sulfuric acid 7664-93-9

California Prop. 65 Components

WARNING! This product contains a chemical known to the CAS-No. Revision Date State of California to cause cancer. 7664-93-9 2007-09-28

Aldrich - 339741 Page 7 of 8 16

16. OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

Eve Dam. Serious eve damage

H290 May be corrosive to metals.

H314 Causes severe skin burns and eye damage.

H318 Causes serious eye damage.

Corrosive to metals Met. Corr.

HMIS Rating

Health hazard: 3 Chronic Health Hazard: 0 Flammability: Physical Hazard 0

NFPA Rating

Health hazard: 3 Fire Hazard: 0 Reactivity Hazard: 0

Further information

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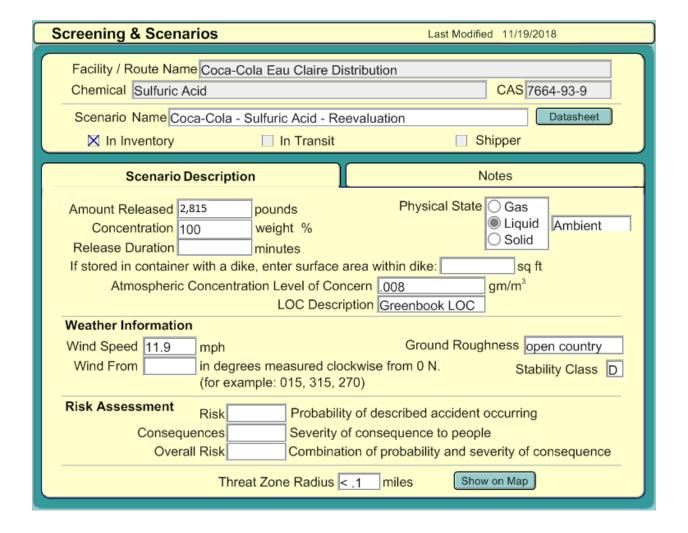
Preparation Information

Sigma-Aldrich Corporation Product Safety - Americas Region 1-800-521-8956

Revision Date: 09/23/2016 Print Date: 05/16/2017 Version: 5.12

APPENDIX 3: CAMEO CALCULATIONS

Screening & Scenarios Last Modified 11/19/2018		Last Modified 11/19/2018
		CAS 7664-93-9 Se Datasheet
Scenario De	scription	Notes
Atmospheric Co		008 gm/m³ Greenbook LOC
Wind Speed 3.35 mph Ground Roughness open country Wind From in degrees measured clockwise from 0 N. Stability Class F (for example: 015, 315, 270)		
Risk Assessment Risk Probability of described accident occurring Consequences Severity of consequence to people Overall Risk Combination of probability and severity of consequence		
	Threat Zone Radius < .1	miles Show on Map



EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

COUNTY: Eau Claire NEW UPDATE Facility ID No. : 150128	FINAL UPDATE	
Facility Name: Hutchinso	on Technology, Inc.	
Facility Address: 2435 Al	lpine Road, Eau Claire, Wiscons	in 54703
the County Emergency C Management (WEM) / Sta off-site planning guidance	ared in accordance with state and le operations Plan (EOP) / Emergency ate Emergency Response Commiss	ocal requirements and is ready to be made a part of Response Plan (ERP) upon Wisconsin Emergencesion (SERC) acceptance. This plan meets the facility Acceptance of this plan is for planning purposes an EPCRA.
FACILITY SIGNATURES	S :	
	hed plan and to the best of my kno ensistent with facility emergency pla	owledge, all facility information is true, accurate, an
Thomas Lochner	Thomas Lochner	April, 9, 2021
Facility Coordinator		Date
COUNTY SIGNATURES		
I have reviewed the attacomplete.	ached plan and to the best of my	knowledge, all information is true, accurate, an
County Local Emergency	Planning Committee Chair	Date
County Emergency Mana	agement Director	Date
WEM / SERC ACCEPTA	NCE:	
This plan has been review	wed and meets the off-site planning	g guidance as established by WEM / SERC.
WEM Regional Director		Date
NOTE: Facility Off-Site	Plan Review Guide attached: Ye	s No

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865

EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

COUNTY: Eau Claire NEW UPDATE FINAL UPDATE Facility ID No. : 150128 Facility Name: Hutchinson Technology, Inc. Facility Address: 2435 Alpine Road, Eau Claire, Wisconsin 54703				
	FACILITY OFF-SITE PLAN REVI	EW GUIDE		
<u>EPCI</u>	RA Facility Off-Site Plan Elements	Page Number Reference		
1)	The facility identification with address.	4		
2)	Facility Coordinator / Alternate Coordinator	4		
3)	Extremely Hazardous Substances (EHS) chemicals Identified with CAS numbers and maximum amount	4 - 5		
4)	Primary emergency responders identified	4		
5)	Support and resources available from facility	7 - 8		
6)	General Information / Assumptions (Disclaimer)	10		
7)	Hazard analysis summary	8 - 9		
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11)	Site Plan / Facility Layout	Appendix 1 (18)		

WISCONSIN EMERGENCY MANAGEMENT PO BOX 7865 MADISON WI 53707-7865

EPCRA HAZARDOUS MATERIALS FACILITY OFF-SITE PLAN TRANSMITTAL FORM AND REVIEW GUIDE

NEW Facility	Facility ID No. : 150128					
Facility	Nam	e: Hutchinson Technology, Inc.				
Facility	Addr	ess: 2435 Alpine Road, Eau Claire, Wisconsin 547	703			
12)	Dist	ribution list:				
	Faci	lity				
	Fire Department of jurisdiction					
	Wisconsin Emergency Management- Region Office					
	Designated Hazmat team					
	Cou	nty Emergency Management Office				
	Adja	cent County Emergency Management Office when imp	pacted by vulnerability zone			
13)	Req	uired Attachments				
	A.	Vulnerability Zone map highlighting special facilities	15 - 17			
	B.	Safety Data Sheet (SDS) for each EHS	Appendix 2 (19 - 32)			
	C.	Vulnerability Zone Calculations	Appendix 3 (33 - 36)			
	D.	Transportation route(s) map				



Hutchinson Technology Facility Off-Site Emergency Response Plan





Facility #150128 Hutchinson Technology, Inc. 2435 Alpine Road Eau Claire, Wisconsin 54703 Eau Claire County Emergency Management 721 Oxford Avenue, Suite 3344 Eau Claire, Wisconsin 54703

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RECORD OF CHANGES

Change	Date Changed	Change Made By
Initial Draft	May 2018	J. Allen
Finalize Changes	July 2018	J. Allen
Plan Update	March 2021	S. Simmons

SECTION 1: FACILITY INFORMATION

A. Address

Hutchinson Technology, Inc. 2435 Alpine Road Eau Claire, Wisconsin 54703

B. Facility ID

150128

C. Map



D. Emergency Contacts

Primary:

Thomas Lochner Phone: 715-830-7098 24 Hour: 715-820-6000

thomas.lochner@hti.htch.com

Secondary:

Savannah Runstrom Phone: 715 830-7099 24 Hour: 715 828-1526

savannah.runstrom@hti.htch.com

E. Extremely Hazardous Substances

Chlorine Chemical ID: 394725 CAS: 7782505 ERG: Guide 124	Inventory: Max Daily Amount (lbs): 16000 Ave. Daily Amount (lbs): 10000 Number of days on site: 365	Storage: Container: Cylinder Location: Outside bunker
Sulfuric Acid Chemical ID: 394724 CAS: 7664939 ERG: Guide 137	Inventory: Max Daily Amount (lbs): 134000 Ave. Daily Amount (lbs): 110000 Number of days on site: 365	Storage: Container: Tank inside building, Other Locations: Tank storage in basement, Inside non-consumer batteries

F. Hazardous Substances

1-Methyl-2-Pyrrolidone	Inventory:	Storage:
Chemical ID: 394710	Max Daily Amount (lbs): 70500	Container: Tote bin, Tanks inside
CAS: 872504	Ave. Daily Amount (lbs): 46000	building
ERG: Guide 128	Number of days on site: 365	Location: Tote storage in basement
		and tanks in process equipment
ACE Blend	Inventory:	Storage:
Chemical ID: 394715	Max Daily Amount (lbs): 26000	Container: Tote bin, Tank inside
CAS: N/A	Ave. Daily Amount (lbs): 18400	building
ERG: N/A	Number of days on site: 365	Location: Tote storage in Basement
		and Tank Bldg 4
Calcium Hydroxide	Inventory:	Storage:
(Lime)	Max Daily Amount (lbs): 19000	Container: Bag
Chemical ID: 394708	Ave. Daily Amount (lbs): 10300	Location: Basement on pallets
CAS: 1305620	Number of days on site: 365	
ERG: Guide 154		
Carbon Granular	Inventory:	Storage:
Chemical ID: 394723	Max Daily Amount (lbs): 45000	Container: Bag, Inside air handers
CAS: 7440440	Ave. Daily Amount (lbs): 45000	Location: Chem Storage Room in
ERG: N/A	Number of days on site: 365	Basement, Air Handlers on Roof
Cupric Oxide	Inventory:	Storage:
Chemical ID: 394721	Max Daily Amount (lbs): 10000	Container: Plastic Pail
CAS: 3251238	Ave. Daily Amount (lbs): 6700	Location: Chem Storage Room in
	Nives box of days on site, 2CF	Dasamont
ERG: Guide 154	Number of days on site: 365	Basement
	·	
Developer 300	Inventory:	Storage:
Developer 300 Chemical ID: 394713	Inventory: Max Daily Amount (lbs): 30700	Storage: Container: Tank inside building, Tote
Developer 300 Chemical ID: 394713 CAS: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500	Storage: Container: Tank inside building, Tote bin
Developer 300 Chemical ID: 394713	Inventory: Max Daily Amount (lbs): 30700	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4
Developer 300 Chemical ID: 394713 CAS: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500	Storage: Container: Tank inside building, Tote bin
Developer 300 Chemical ID: 394713 CAS: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory:	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage:
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A ERG: N/A	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500 Ave. Daily Amount (lbs): 12000 Number of days on site: 365	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box Location: Refrigerated Storage in Receiving Area
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A ERG: N/A Ethylene Glycol	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500 Ave. Daily Amount (lbs): 12000 Number of days on site: 365 Inventory:	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box Location: Refrigerated Storage in Receiving Area Storage:
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A ERG: N/A Ethylene Glycol Chemical ID: 394719	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500 Ave. Daily Amount (lbs): 12000 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 45000	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box Location: Refrigerated Storage in Receiving Area Storage: Container: Inside heating and
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A ERG: N/A Ethylene Glycol Chemical ID: 394719 CAS: 107211	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500 Ave. Daily Amount (lbs): 12000 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 45000 Ave. Daily Amount (lbs): 45000	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box Location: Refrigerated Storage in Receiving Area Storage: Container: Inside heating and cooling systems and piping
Developer 300 Chemical ID: 394713 CAS: N/A ERG: N/A Dry Film Resist Chemical ID: 394718 CAS: N/A ERG: N/A Ethylene Glycol Chemical ID: 394719	Inventory: Max Daily Amount (lbs): 30700 Ave. Daily Amount (lbs): 14500 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 17500 Ave. Daily Amount (lbs): 12000 Number of days on site: 365 Inventory: Max Daily Amount (lbs): 45000	Storage: Container: Tank inside building, Tote bin Location: Tank in Bldg 4 Basement. Tote Storage in Basement Storage: Container: Box Location: Refrigerated Storage in Receiving Area Storage: Container: Inside heating and

Famile Chloride Colution	Inventory	Characa
Ferric Chloride Solution	Inventory:	Storage:
Chemical ID: 394709	Max Daily Amount (lbs): 268000	Container: Tank inside building
CAS: 7705080	Ave. Daily Amount (lbs): 180000	Location: Tanks in Chem Storage
ERG: Guide 157	Number of days on site: 365	Room Bldg. 2 Basement, Tanks on
		Pedestal Bldg 2
GF Strip 67	Inventory:	Storage:
Chemical ID: 398276	Max Daily Amount (lbs): 12000	Container: Plastic or nonmetallic
CAS: N/A	Ave. Daily Amount (lbs): 3800	drum
ERG: N/A	Number of days on site: 365	Location: Chemical Storage Room in
		Basement
Hydrochloric Acid	Inventory:	Storage:
Chemical ID: 394705	Max Daily Amount (lbs): 79000	Container: Tank inside building
CAS: 7647010	Ave. Daily Amount (lbs): 52000	Location: Tanks on Bldg 2 Pedestal
ERG: Guide 157	Number of days on site: 365	and Chem Storage in Bldg 2
LNG. Guide 137	Number of days off site. 303	Basement
		Buscincii
Hydrogen Peroxide	Inventory:	Storage:
(Conc. 52%)	Max Daily Amount (lbs): 15700	Container: Tank inside building, Tote
Chemical ID: 394717	Ave. Daily Amount (lbs): 6100	bin
CAS: 7722841	Number of days on site: 365	Location: Tank in Bldg 4 Basement,
ERG: Guide 140		Chemical Storage in Basement
Lead Compound in	Inventory:	Storage:
Batteries	Max Daily Amount (lbs): 17400	Container: Batteries
Chemical ID: 394711	Ave. Daily Amount (lbs): 17300	Location: Inside non-consumer
CAS: 7439921	Number of days on site: 365	batteries
ERG: N/A	,	
Magnesium Sulfate 15%	Inventory:	Storage:
Chemical ID: 398220	Max Daily Amount (lbs): 11300	Container: Plastic or nonmetallic
CAS: 7487889	Ave. Daily Amount (lbs): 6400	drum
ERG: Guide 120	Number of days on site: 365	Location: Chem Storage Room in
		Basement
Nickel Sulfamate	Inventory	Storage
Chemical ID: 394722	Inventory: Max Daily Amount (lbs): 10300	Storage: Container: Plastic or nonmetallic
CAS: 13770893	•	
ERG: Guide 122	Ave. Daily Amount (lbs): 9000 Number of days on site: 365	drum, Tank inside building
ERG: Guide 122	Number of days on site: 365	Location: Chem Storage Room in
		Basement, Tank in Bldg 4 Basement
Nitric Acid	Inventory:	Storage:
Chemical ID: 394726	Max Daily Amount (lbs): 990	Container: Tank inside building
CAS: 7697372	Ave. Daily Amount (lbs): 870	Location: Tank in Bldg 4 Basement,
ERG: N/A	Number of days on site: 365	Chemical storage area-basement
Nitrogen, Cryogenic	Inventory:	Storage:
Liquid	Max Daily Amount (lbs): 124000	Container: Above ground tank
Chemical ID: 394702	Ave. Daily Amount (lbs): 96000	Location: Outside in dewar tank
CAS: 7727379	Number of days on site: 365	
ERG: Guide 115		

Oxygen, Cryogenic Liquid	Inventory:	Storage:
Chemical ID: 394706	Max Daily Amount (lbs): 28500	Container: Above ground tank
CAS: 7782447	Ave. Daily Amount (lbs): 17400	Location: Outside storage tank
ERG: N/A	Number of days on site: 365	
PC Cleaner 14	Inventory:	Storage:
Chemical ID: 394714	Max Daily Amount (lbs): 23000	Container: Tote bin, Tank inside
CAS: N/A	Ave. Daily Amount (lbs): 14100	building
ERG: N/A	Number of days on site: 365	Location: Tote Storage in Basement, Tank Bsmt 4
Propane	Inventory:	Storage:
Chemical ID: 394703	Max Daily Amount (lbs): 204000	Container: Above ground tank
CAS: 74986	Ave. Daily Amount (lbs): 153000	Location: Outside storage tank
ERG: Guide 115	Number of days on site: 365	
Propylene Carbonate	Inventory:	Storage:
Chemical ID: 394716	Max Daily Amount (lbs): 20000	Container: Tank inside building,
CAS: 108327	Ave. Daily Amount (lbs): 12200	Plastic or nonmetallic drum
ERG: N/A	Number of days on site: 365	Location: Tank in Bldg 4 Basement,
		Chemical Storage in Basement
RS-1609 (Ethanolamine)	Inventory:	Storage:
Chemical ID: 394707	Max Daily Amount (lbs): 89000	Container: Tank inside building, Tote
CAS: N/A	Ave. Daily Amount (lbs): 61000	bin
ERG: N/A	Number of days on site: 365	Location: Tank in Bldg 4 Basement,
		Tote Storage in Basement
Sodium Hydroxide	Inventory:	Storage:
Chemical ID: 394704	Max Daily Amount (lbs): 105000	Container: Tank inside building
CAS: 1310732	Ave. Daily Amount (lbs): 80000	Location: Tank Storage in Basement
ERG: N/A	Number of days on site: 365	

G. Resources/Support Available

Hutchinson Technology (HTI) maintains a Level B response team to respond to chemical incidents. Approximately 40 employees have completed the 24-hour Hazwoper course and maintain their certification through 8-hrs of annual refresher training. The facility is staffed 24 hours per day, 7 days per week with Hazwoper trained individuals.

The Hazwoper team maintains the necessary equipment to respond up to a Level B incident. Response equipment includes Self Contained Breathing Apparatus (SCBA's), Level B suits, chemical resistant gloves, boots, face shields, goggles, full and half mask respirators, and fall protection harnesses.

HTI also maintains an Emergency Brigade staffed with Emergency Medical and First Aid/CPR trained individuals that would support the Hazwoper team as necessary. The Emergency Brigade involves approximately 50 individuals and is available on-site 24 hours per day, 7 days per week.

HTI maintains spill kits and equipment to clean up a chemical spill. A contractor, Bay West, is on retainer to provide spill response assistance if necessary.

On-site communication is done through an internal alarm system, office and mobile phone system, or through handheld 2-way radios.

H. Hazard Analysis

Hutchinson Technology specializes in the design and manufacture of microelectronic components. HTI employs approximately 500 employees at the Eau Claire facility. There is an average of 75 employees on site at all times with the exception of 7 a.m. – 5 p.m. Monday – Friday where an average of 200 employees are on site. The size of the building is approximately 400,000 square feet. A variety of chemical processes are performed on site. The building is actually designed as 4 individual buildings. Building 1, the farthest west building, is owned by Riverside Machine and Engineering. Buildings 2, 3 and 4 are owned by HTI. LHI, a medical health support call center, leases office space in building 2 and employees approximately 100 people. Since March 2020, the LHI offices have been vacant and all LHI employees have been working remotely. It's unknown whether LHI employees will be working on-site in the future.

The majority of the chemical handling and distribution occurs in Buildings 2 and 4. However, chemical use and processes may be found in any of the manufacturing areas.

Due to the use or potential generation of hazardous Chlorine, Hydrogen Cyanide, and Ammonia gases, the facility is monitored with sensors to warn of a release. Hazardous gases are continuously monitored at key locations. If the airborne concentration exceeds alarm setpoint levels at any monitor location, the system will sound local alarms, alert the facility Hazwoper Lead, Building Coordinator, and Emergency Brigade, and depending on the chemical and airborne concentration, may automatically shut down equipment, close valves and doors, and start exhaust fans.

The hazard analysis determined the primary chemical hazards, and the amount in the largest container, to be the following:

Chlorine (2,000 pounds) Sulfuric Acid (56,000 pounds)

NOTE: Copper Sulfate Liquid contains the Extremely Hazardous Substance (EHS) Sulfuric Acid in an amount which is less than the Section 302 Threshold Planning Quantity (TPQ) of 1,000 pounds. Nitric Acid, also an EHS, is also stored onsite at less than the TPQ.

The worst case scenario criteria are:
Neutral Air Stability (Class F)
Night Time
Open Country
3.35 mph wind
1/10 IDLH (Immediately Dangerous to Life and Health) concentration
Rapid release of maximum quantity of chemical in a single vessel (10 min.)

The evacuation radius, as calculated by CAMEO software for a 2,000-pound Chlorine release, was determined to be greater than 10 miles. It is estimated that 108,638 people (46,231 housing units) may be affected by the release.

The evacuation radius, as calculated by CAMEO software for a 56,000-pound Sulfuric Acid release, was determined to be less than 0.1 miles. It is estimated that 0 people (0 housing units) may be affected by the release.

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NOTE: Affected populations exclude onsite staff.

The extremely hazardous substances were reevaluated using more realistic scenario criteria, the scenario criteria are:

Neutral Air Stability (Class D)

Open Country

11.9 mph wind

1/10 IDLH (Immediately Dangerous to Life and Health) concentration

10 minute release of maximum quantity of chemical in a single vessel

Reevaluation of a 2,000-pound release of Chlorine using more realistic variables in the CAMEO model yields an evacuation radius of 1.6 miles. The population in this area is estimated to be 7,690 people (3,593 housing units).

Reevaluation of a 56,000 pound release of Sulfuric Acid using more realistic variables in the CAMEO model yields an evacuation radius of less than 0.1 miles. The population in this area is estimated to be 0 people (0 housing units).

I. Access to Facility

Vehicle access to the facility is from Alpine Road on the north side of the facility. All facility buildings are secured with badge access only through locked doors. Phones are located in each entry. To gain access to the facility dial 4545 to contact the building coordinator. A Building Coordinator is on-site at all times whether the facility is operating or not.

SECTION 2: OUTSIDE RESOURCES

A. Primary Response Agencies

Fire:	EMS:	Law:	Emergency Management:
Eau Claire Fire Dept.	Eau Claire Fire Dept.	City of Eau Claire Police	Eau Claire Office of
Eau Claire, WI 54701	Eau Claire, WI 54701	Department	Emergency Management
Phone: 715-839-5012	Phone: 715-839-5012	721 Oxford Avenue	721 Oxford Avenue
		Suite 1400	Suite 3344
		Eau Claire, WI 54703	Eau Claire, WI 54703
		Phone: 715-839-4972	Phone: 715-839-4736

B. Hazardous Materials Response Teams

Eau Claire County has a Level B hazardous materials response team. For Level B response, the local Fire Chief notifies the Level B team of a response needed through the Eau Claire County Emergency Communications Center. For Level A responses by the Type 1 Regional Hazardous Materials Response Team, requests shall be made through the WEM Duty officer by the county Emergency Management Director.

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C. Other Outside Assistance

See the County-Wide Hazardous Materials Strategic Plan for a listing of resources.

SECTION 3: POPULATION/ENVIRONMENTAL PROTECTION

A. Shelter-In-Place

The lead time for a hazardous materials incident may be very short. As a result, there may not be time enough for safe evacuation, especially when extremely toxic chemical fumes are involved. An evacuation under these considerations may expose the population to dangerous toxic chemicals and the decision may be made to shelter-in-place. Preferred areas for protective sheltering would be interior hallways, rooms without windows or exterior doors, enclosed stairways and rooms on the side of the building away from where the hazard is approaching. Doors, windows, and other potential air leaks should be sealed up to prevent toxic fumes from entering.

B. Evacuation

Experience indicated that shelter space would need to be provided for only 30% of the population within the initial isolation and evacuation zones and the remaining 70% would seek shelter with family and friends outside the risk zone. All public schools listed are eligible evacuation shelters.

C. Nearby Shelters

N/A

SECTION 4: VULNERABILITY ZONES

A. General Information and Assumptions

The vulnerability zones set forth in the Plan are based on the EPA Technical Guidance for Hazards Analysis. The zones are based on a credible worst-case scenario and identify the potential area for impact should an air-borne release of a single EHS chemical occur.

The vulnerability zones are NOT intended to be used as a guide for population protection in fire-related incidents. Fire incidents were considered in the development of this plan and the plan provides basic information about the facility for first responders to employ. However, in an actual fire situation at this facility, the Incident commander is strongly recommended to reference the fire department own individual agency preemergency plans and standard operating procedures as well as the county's Emergency Operations Plan – Annex K: Fire and Rescue, as they may relate to this facility when making decisions at an incident involving fire.

Further, fire departments that would respond to an incident at this facility are strongly encouraged to meet with facility representatives to determine ways to minimize an event at the facility and to determine what additional information and factors should be taken into consideration in the event of a fire, should one occur.

The field incident commander shall determine the actual response to an incident and the affected area may vary from the planning vulnerability zone identified in this Plan. Depending on wind speed and direction, the amount of material released and other pertinent factors, the ACTUAL vulnerability zone may be smaller, and in some instances larger, than the credible worst-case vulnerability zone identified herein. The vulnerability zones determined in the Plan are for general PLANNING PURPOSES.

B. Special Facilities Affected

Special Facilities Affected		
"I" Care Day Care Center Inc	A Child's World Early Learning	Altoona Early Education Center
2821 Fairfax St	Center	701 W Seventh St
Eau Claire, WI 54720	2857 Western Ave	Altoona, WI 54720
715-552-1234	Eau Claire, WI 54703	715-832-5543
	715-835-7021	
Altoona Elementary School	Altoona Family Child Care Center	Altoona High School
157 Bartlett Ave	819 S Hillcrest Pkwy	711 7th Street West
Altoona, WI 54720	Altoona, WI 54720	Altoona, WI 54720
715-839-6050	715-552-5437	715-839-6031
Altoona Middle School	Aurora Residential	Aurora Residential Alternative
1903 Bartlett Ave	1302 Arien Ct	3635 Livingston Ln
Altoona, WI 54720	Eau Claire, WI 54703	Eau Claire, WI 54701
715-839-6030	715-835-9202	715-838-0719
Azura Memory of Eau Claire	Babes in Toyland Childcare	Beautiful Minds Child Care
3712 Damon St	4430 Tower Dr	2821 Fairfax St
Eau Claire, WI 54701	Eau Claire, WI 54703	Eau Claire, WI 54701
715-832-6696	715-830-9432	715-834-4360
Bethel Christian School	Brighter Beginnings Early Learning	Broadview University 4955 Bullis Farm Rd
2361 N Hastings Way	1612 Truax Blvd	1000 - 1
Eau Claire, WI 54703	Eau Claire, WI 54703	Eau Claire, WI 54701
715-835-8866	715-831-9944	715-855-6600
Care Partners	Care Partners Assisted Living 3325 Birch St	Children's House Montessori 415 E Lake St
887 Briar Ln		
Altoona, WI 54720	Eau Claire, WI 54701	Eau Claire, WI 54701
715-598-7401	715-514-3709	715-835-7861
Chippewa Falls County Altrntv	Chippewa Falls Halmstad	Chippewa Falls High School
2820 E Park Ave	Elementary School	735 Terrill St
Chippewa Falls, WI 54729	565 South Ave	Chippewa Falls, WI 54729 715-726-2406
715-723-5542	Chippewa Falls, WI 54729 715-726-2415	/15-720-2406
Chippewa Falls Middle School	Chippewa Falls School District	Chippewa Manor Retirement
750 Tropicana Blvd	1130 Miles St	756 Irvine St
Chippewa Falls, WI 54729	Chippewa Falls, WI 54729	Chippewa Falls, WI 54729
715-726-2400	715-726-2417	715-726-2123
Chippewa Valley Montessori	Chippewa Valley Technical College -	Chippewa Valley Technical College-
Charter School	Business Education Center	Emergency Service Education
400 Cameron St	620 W Clairemont Ave	Center
Eau Claire, WI 54703	Eau Claire, WI 54701	3623 Campus Rd
715-852-6950	715-833-6200	Eau Claire, WI 54703
713 032 0330	713 033 0200	715-855-7500
Chippewa Valley Technical College-	Chippewa Valley Technical College-	Chippewa Valley Technical College-
Energy Education Center	Health Education Center	Manufacturing Education Center
4000 Campus Rd	615 W Clairemont Ave	2320 Alpine Rd
Eau Claire, WI 54703	Eau Claire, WI 54701	Eau Claire, WI 54703
715-855-7502	715-833-6417	715-874-4600
Circle Friends Early Learning	City of Altoona	City of Eau Claire
1750 Hallie Rd	1303 Lynn Ave	203 S Farwell St
Chippewa Falls, WI 54729	Altoona, WI 54720	Eau Claire, WI 54701
715-552-9696	715-839-5192	715-839-4947
Clearwater Care Center	Color My World Child Care	Community Based Residential
2120 Heights Dr	1903 Western Ave	1930 Cleveland St
Eau Claire, WI 54701	Eau Claire, WI 54703	Eau Claire, WI 54703
715-832-1681	715-835-2060	715-832-7904

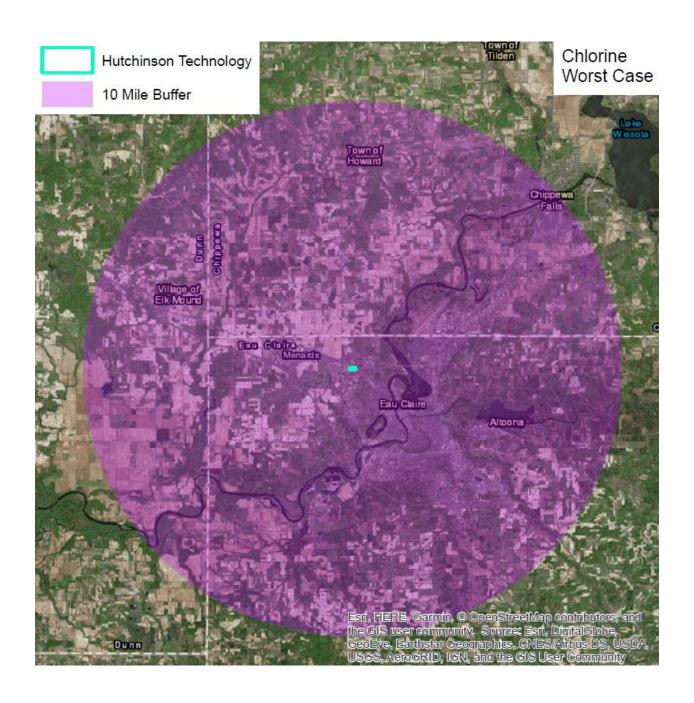
	Ι	T _
Country Terrace of Altoona	Days Gone By Early Learning	Dearwood
1511 Devney Dr	3221 Lorch Ave	2011 N 60th Ave
Altoona, WI 54720	Eau Claire, WI 54701	Eau Claire, WI 54703
715-835-3474	715-835-1234	715-830-0518
Delong Middle School	Dove Healthcare- South Eau Claire	Dove Healthcare- West Eau Claire
2000 Vine Street	3656 Mall Dr	1405 Truax Blvd
Eau Claire, WI 54703	Eau Claire, WI 54701	Eau Claire, WI 54703
715-852-4900	715-552-1035	715-552-1030
Eau Claire Academy	Eau Claire County Courthouse	Eau Claire County Jail
550 N Dewey St	721 Oxford Ave	710 2nd Ave
Eau Claire, WI 54703	Eau Claire, WI 54703	Eau Claire, WI 54703
715-834-6681	715-839-4710	715-839-4702
Eau Claire Extension Office	Eau Claire Family Child Care	Eau Claire KinderCare
227 1st St W A	2140 Sherwin Ave	2115 Fairfax St
Altoona, WI 54720	Eau Claire, WI 54701	Eau Claire, WI 54701
715-839-4712	715-834-5439	715-832-8099
Eau Claire Police Department	Elk Mound High School	Elk Mound Middle School
740 2nd Ave	405 University St	302 University St
Eau Claire, WI 54703	Elk Mound, WI 54739	Elk Mound, WI 54739
715-839-4972	715-879-5521	715-879-5595
Family Tree	Family Tree Child Care Center	Federal Bureau of Investigation
2005 Agnes St	320 Division St	216 Pinnacle Way #310
Eau Claire, WI 54701	Altoona, WI 54720	Eau Claire, WI 54701
715-832-3663	715-894-7529	715-835-3761
Flynn Elementary School	From the Roots Early Learning	GCBK Group Homes Inc
1430 Lee St	Center, LLC	2821 Beverly Hills Dr
Eau Claire, WI 54701	2912 London Rd	Eau Claire, WI 54701
715-852-3300	Eau Claire, WI 54701	715-855-7701
715 032 0300	715-514-4881	713 033 7701
Genesis Child Development Center	Giggles Child Care Center	Grace Edgewood Asst
418 N Dewey St	1626 Starr Ave	2512 Spooner Ave
Eau Claire, WI 54703	Eau Claire, WI 54703	Altoona, WI 54720
715-830-2275	715-833-8767	715-832-5813
Grace Lutheran Communities	Grace Lutheran Communities- River	Grace Lutheran Foundation Inc
3410 Sky Park Blvd	Pines	822 Porter Ave
Eau Claire, WI 54701	206 N Willson Dr	Eau Claire, WI 54701
715-832-3003	Altoona, WI 54720	715-832-3003
713 032 3003	715-598-7800	713 032 3003
Grace School Age Child Care	Grace Willowbrook	Grace Woodlands
3410 Sky Park Blvd	4868 Otteson Ln	3214 Gala St
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54703
715-832-3039	715-835-0429	715-831-8100
Gracelands Daycare LLC	Hand in Hand- A Place-Children	Harbor House
1711 Bellinger St	800 Wisconsin St	3712 Damon St
Eau Claire, WI 54703	Eau Claire, WI 54703	Eau Claire, WI 54701
715-832-4310	715-833-7744	715-832-6696
Heatherwood Assisted Living &		
_	Heritage Court Memory Care	Heritage Court Memory Care
Memory Care	3515 E Hamilton Ave	3515 E Hamilton Ave
4510 Gateway Dr	Eau Claire, WI 54701	Eau Claire, WI 54701
Eau Claire, WI 54701	715-831-8200	715-831-8200
715-598-2768	Habi Chart Flores into in C. I.	Hone Luthous Provide
Heritage Senior Living at Oakwood	Holy Ghost Elementary School	Hope Lutheran Preschool
Hills	436 Main St	2226 Eddy Ln
3706 Damon St	Chippewa Falls, WI 54729	Eau Claire, WI 54703
Eau Claire, WI 54701	715-723-6478	715-832-2998
715-831-9118		

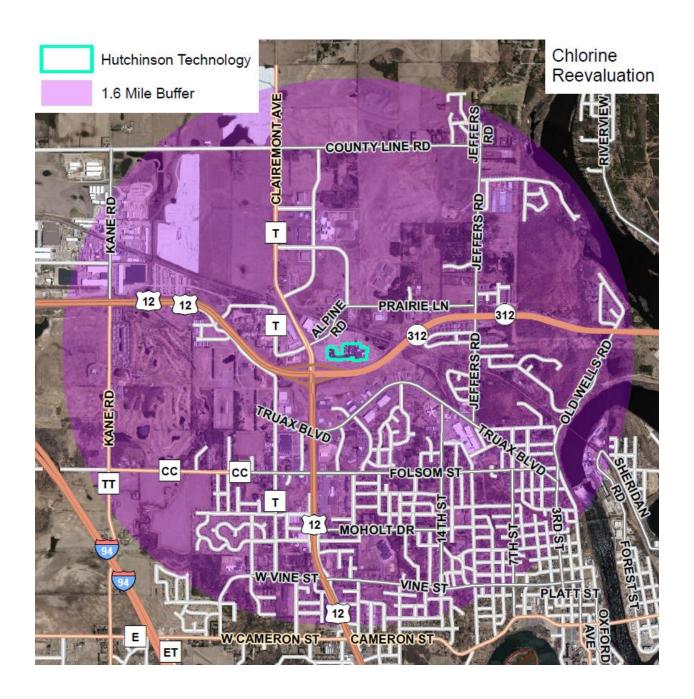
Immanuel Lutheran High School,	Kids Kingdom Mcp Llc	Lake Hallie Memory Care
College, & Seminary	3628 Spooner Ave	4407 124th St
501 Grover Rd	Altoona, WI 54720	Chippewa Falls, WI 54729
Eau Claire, WI 54701	715-514-3381	715-738-0011
715-836-6621	713-314-3361	713-738-0011
Lakeshore Elementary School	Learn-A-Lot Preschool & Daycare	Learning Center
711 Lake Street	2834 W Princeton Ave	1721 Westgate Rd
Eau Claire, WI 54703	Eau Claire, WI 54703	Eau Claire, WI 54703
715-852-3400	715-834-0308	715-598-1819
Liberty Christian School	lil dudes-N-divas Daycare	Little Bloomers Child Care Center
6027 60th Ave	3631 E Hamilton Ave	3980 Tamara Dr
Chippewa Falls, WI 54729	Eau Claire, WI 54701	Eau Claire, WI 54701
715-723-0336	715-598-7003	715-839-1050
Little Jungle Childcare	Little School House. LLC	Little Star 2
5433 Star Ridge Rd		428 1st St W
Eau Claire, WI 54703	2328 N Hillcrest Pkwy Altoona, WI 54720	
I	-	Altoona, WI 54720
715-874-6300	715-214-6609	715-271-0743
Little Star Daycare	Locust Lane Elementary School	Luther Midelfort Clairemont
2245 Hayden Ave	3245 Locus Ln	733 W Clairemont Ave
Altoona, WI 54720	Eau Claire, WI 54703	Eau Claire, WI 54703
715-832-1513 ext. 4	715-852-3700	715-838-5222
Manz Elementary School	Marshfield Clinic	Marshfield Clinic
1000 E. Fillmore Ave	1002 W Clairemont Ave	1262 W Clairemont Ave
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54701
715-852-3900	715-858-4099	715-858-4610
Mayo Clinic - Luther Campus	Mayo Clinic Health System	McDonnell Central Catholic High
1221 Whipple St	1400 Bellinger St	School
Eau Claire, WI 54703	Eau Claire, WI 54702	1316 Bel Air Blvd
Eau Claire, WI 54703 715-838-3311	715-838-5222	Chippewa Falls, WI 54729
715-838-3311	715-838-5222	Chippewa Falls, WI 54729 715-723-9126
715-838-3311 McKinley Charter School	715-838-5222 Meadowview Elementary School	Chippewa Falls, WI 54729 715-723-9126 Memorial High School
715-838-3311 McKinley Charter School 1266 McKinley Road	715-838-5222 Meadowview Elementary School 4714 Fairfax Street	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd
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715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547	715-838-5222 Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital
715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way
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715-838-3311 McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory
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McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa 2512 New Pine Dr	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa 2512 New Pine Dr	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory Care 733 W Hamilton Ave Eau Claire, WI 54701
McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-833-0400	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-839-7027	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory Care 733 W Hamilton Ave Eau Claire, WI 54701 715-832-3970
McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-833-0400 Parkview Elementary School	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-839-7027 Popular Place	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory Care 733 W Hamilton Ave Eau Claire, WI 54701 715-832-3970 Putnam Heights Elementary School
McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-833-0400 Parkview Elementary School 501 Jefferson Ave	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-839-7027 Popular Place 3012 Milton Rd	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory Care 733 W Hamilton Ave Eau Claire, WI 54701 715-832-3970 Putnam Heights Elementary School 633 W MacArthur Ave
McKinley Charter School 1266 McKinley Road Eau Claire, WI 54703 715-852-6900 Mike Wilson House 2409 Rudolph Rd Eau Claire, WI 54701 715-838-9967 Natural Resources Conservation 1304 N Hillcrest Pkwy # A Altoona, WI 54720 715-832-6547 Northstar Middle School 2711 Abbe Hill Dr Eau Claire, WI 54703 715-852-5100 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-833-0400 Parkview Elementary School	Meadowview Elementary School 4714 Fairfax Street Eau Claire, WI 54701 715-852-4000 Milestone Senior Living- Eau Claire 5512 Renee Dr Eau Claire, WI 54703 715-210-0178 New Hope Inc 10875 40th Ave Chippewa Falls, WI 54729 715-720-7360 Oak Gardens Place 342 Twin Oak Dr Altoona, WI 54720 715-598-3447 Oakwood Villa 2512 New Pine Dr Altoona, WI 54720 715-839-7027 Popular Place	Chippewa Falls, WI 54729 715-723-9126 Memorial High School 2225 Keith St Eau Claire, WI 54701 715-852-6300 Mound View Elementary School 455 University St Elk Mound, WI 54739 715-879-5744 North High School 1801 Piedmont Rd Eau Claire, WI 54703 715-852-6600 OakLeaf Surgical Hospital 1000 OakLeaf Way Altoona, WI 54720 715-831-8130 Our House Senior Living- Memory Care 733 W Hamilton Ave Eau Claire, WI 54701 715-832-3970 Putnam Heights Elementary School

Rachel's Place Early Learning	Real Life Co-Op	Redeemer Christian Preschool
2226 Eddy Ln	4115 Jeffers Rd	601 Fall St
Eau Claire, WI 54703	Eau Claire, WI 54703	Eau Claire, WI 54703
715-832-1414 ext. 2200	715-835-7622	715-835-5239
Regis Child Development Center	Regis High School	Robins Elementary
2114 Fenwick Ave	2100 Fenwick Ave	3832 E Hamilton Ave
Eau Claire, WI 54701	Eau Claire, WI 54701	Eau Claire, WI 54701
715-830-2274	715-830-2271	715-852-4600
Sacred Heart Hospital	Saint Charles Borromeo Primary	Sandy's Helping Hands Daycare
900 W Clairemont Ave	School	1639 Ludgate St
		Chippewa Falls, WI 54729
715-717-4121	Chippewa Falls, WI 54729	715-723-8168
	715-723-5827	
Shared Blessings Child	Sisters of St Benedict	Sleepers to Sneakers
Development Center	2120 Heights Dr	1303 Margaret St
520 E Grand Ave	Eau Claire, WI 54701	Eau Claire, WI 54701
Chippewa Falls, WI 54729	715-852-6221	715-834-6794
534-220-7051		
South Middle School	Southview Elementary School	St Mark's Lutheran School
2115 Mitscher Ave	615 A St	3307 State St
Eau Claire, WI 54701	Chippewa Falls, WI 54729	Eau Claire, WI 54701
715-852-5200	715-726-2411	715-834-5782
Stay N Play	Syverson Lutheran Home	The Classic at Hillcrest Greens
417 William St	816 Porter Ave	2455 Sawgrass Pl
Eau Claire, WI 54703	Eau Claire, WI 54701	Altoona, WI 54720
715-833-8331	715-832-1644	715-839-0200
The Kiddie Patch Early Learning	The Learning Tree Child Care Center	University of Wisconsin Eau Claire
Center	2140 Sherwin Ave	105 Garfield Ave P.O. Box 4004
4605 London Rd	Eau Claire, WI 54701	Eau Claire, WI 54702
Eau Claire, WI 54701	715-834-5439	715-836-4636
715-833-9464		
Westridge	YMCA-St. Mary's Elementary	Youthful Minds Learning Center
3841 96th St	School	827 S Hillcrest Pkwy.
Chippewa Falls, WI 54729	1828 Lynn Ave	Altoona, WI 54720
715-720-1309	Altoona, WI 54720	715-894-7529
	715-830-2278	

C. Vulnerability Zone Map

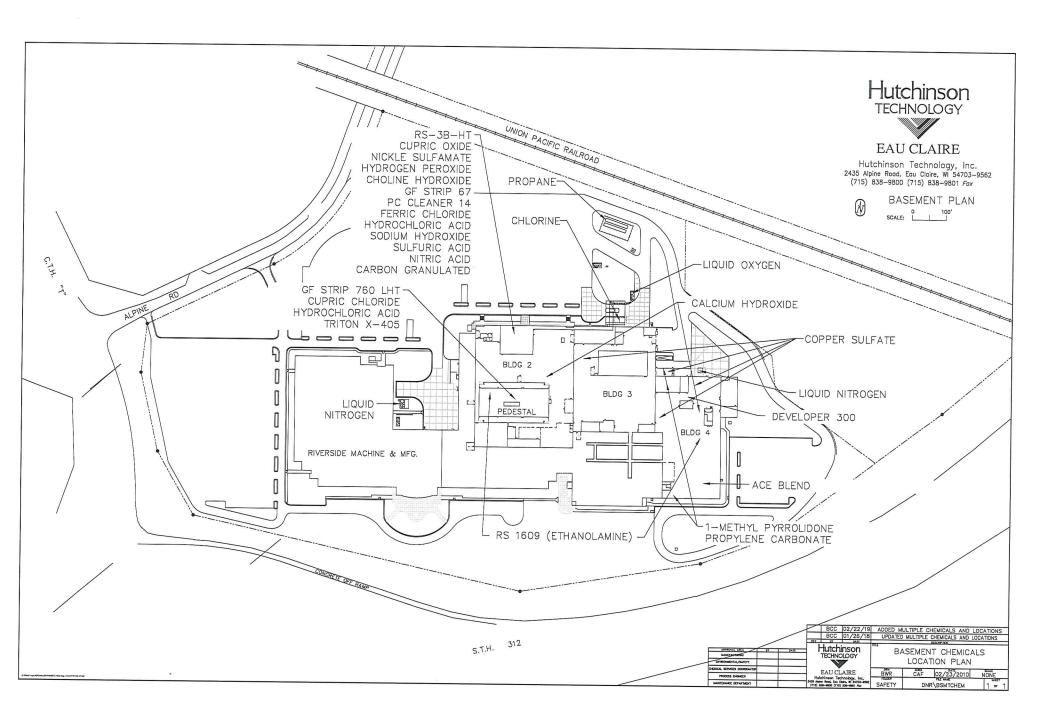
See maps







APPENDIX 1: FACILITY LAYOUT



APPENDIX 2: EXTREMELY HAZARDOUS SUBSTANCES SDS



Safety Data Sheet

1. CHEMICAL PRODUCT AND COMPANY IDENTIFICATION

Product identifier: CHLORINE, LIQUID

Synonyms: Chlorine, Chlorine – liquefied gas, Chlorine gas, Chlorine (Liquid or Gas)

Intended use: Water chlorination, water treatment chemicals, chemical synthesis. This material is a registered

pesticide.

Uses Advised Against: None identified. This is a pesticide product, do not use in a pesticide application that is not included on

the label.

Company Identification: DPC Industries, Inc.

DPC Enterprises, LP DXI Industries, Inc. DX Terminals PO Box 24600

Houston, TX 77229-4600

Emergency:

CHEMTREC (USA) 24 hour Emergency Telephone No.(800) 424-9300
(281) 457-4888
www.dxgroup.com

2. Hazard identification of the product

Physical hazards	Gases under pressure	Liquefied gas	
	Oxidizing gases	Category 1	
Health hazards	Acute toxicity, inhalation	Category 2	
	Skin corrosion/irritation	Category 1	
	Serious eye damage/eye irritation	Category 1	
	Specific target organ toxicity, single exposure	Category 3	
	Specific target organ toxicity, repeated	Category 1(Lung) exposure	
Environmental hazards	Very hazardous to the aquatic environment,	Category 1	
	acute hazard		

Label elements

Using the Toxicity Data listed in section 11 and 12 the product is labeled as follows:



	*	
Signal Word	Danger	
Hazard Statements	May cause or intensify fire; oxidizer. Contains gas under pressure; may explode if heated. Fatal if inhaled. Causes skin irritation. Causes serious eye irritation. May cause respiratory irritation. Very toxic to aquatic life with long lasting effects. Harmful in contact with skin. Causes severe skin burns and eye damage. Causes serious eye damage. Very toxic to aquatic life. Toxic to aquatic life with long lasting effects. May be corrosive to metals	
Precautionary Statements		
Prevention Response	Keep / Store away from combustible materials. Keep reduction valves free from grease and oil. Do not breathe mist / vapors / spray. Wash thoroughly after handling. Use only outdoors or in a well-ventilated area. Avoid release to the environment. Wear protective gloves / eye protection / face protection. Wear respiratory protection. IF ON SKIN: Wash with plenty of soap and water. Take off contaminated clothing	
	and wash before reuse. IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing. Call a POISON CENTER or doctor / physician if you feel unwell. IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if present and easy to do - continue rinsing. Immediately call a POISON CENTER or doctor / physician. If eye irritation persists: Get medical advice / attention. IN CASE OF FIRE: Stop leak if safe to do so.	
Storage	Store in a well-ventilated place. Keep container tightly closed. Store locked up.	
Disposal	Dispose of contents / container in accordance with local / national regulations.	

3. Composition/information on ingredients

Synonyms: Chlorine, Chlorine – liquefied gas, Chlorine gas, Chlorine (Liquid or Gas) Substance classified with a health or environmental hazard. Substance with a workplace exposure limit.

Ingredient CAS Number Percent (9		Percent (%)
Chlorine	7782-50-5	99.5-100

First Aid Measures	
General	Ensure that medical personnel are aware of the material(s) involved and take precautions to protect themselves.
Inhalation	Move victim to fresh air. Apply artificial respiration if victim is not breathing. Do not use mouth-to-mouth method if victim ingested or inhaled the substance; induce artificial respiration with the aid of a pocket mask equipped with a one- way valve or other proper respiratory medical device. Administer oxygen if breathing is difficult. GET IMMEDIATE MEDICAL ATTENTION
Eyes	Flush immediately with clean fresh water for at least 10 minutes, holding the eyelids apart. Remove contact lenses, if present, and safe to do so. Continue rinsing. GET IMMEDIATE MEDICAL ATTENTION.
Skin	In case of contact with substance, immediately flush skin with running water for at least 20 minutes. Exposure to liquid may cause frostbite burns. Remove contaminated clothing, jewelry and shoes. Wash skin with soap and water. Thoroughly clean and dry contaminated clothing and shoes before reuse. GET IMMEDIATE MEDICAL ATTENTION
Ingestion	If accidentally swallowed obtain IMMEDIATE MEDICAL ATTENTION. Keep at rest. Do NOT induce vomiting. Ingestion not considered a likely route of exposure.
Most important symptoms and effects, both acute and delayed	
Overview	Contact with this material will cause burns to the skin, eyes and mucous membranes. Unconsciousness. Cough, shortness of breath, headache, nausea, vomiting. May cause lung damage.
Indication of immediate medical attention and special treatment needed	probable mucosal damage may contraindicate the use of gastric lavage. Treat the affected person appropriately. Provide general supportive measures and treat symptomatically. Symptoms may be delayed.

5. Fire-Humanu measures	5.	Fire-fighting	measures
-------------------------	----	---------------	----------

).	Fire-tighting measures		
	Recommended	Use fire-extinguishing media appropriate for surrounding materials.	
	Extinguishing		
	media		
Unsuital		Direct water spray. Direct water spray jet.	
	extinguishing		
	media		
	Special hazards arising from the substance or mixture	May cause fire or explosion; strong oxidizer. Contents under pressure. Pressurized container may explode when exposed to heat or flame. Contact with reactive metals e.g., aluminum, zinc and tin may result in the generation of flammable hydrogen gas. Water used for fire extinguishing, which has been in contact with the product, may be corrosive. Water spray on active leak may promote accelerated corrosion of container and accelerate rate of leakage.	
	Advice for fire- fighters	Wear full protective clothing, including helmet, self-contained positive pressure or pressure demand breathing apparatus, protective clothing and face mask. Additional protective clothing must be worn to prevent personal contact with this material. Those items include but are not limited to: boots gloves, hard hat, splash-proof goggles, full face shield and impervious clothing, i.e. chemically impermeable suit. Compatible materials for response to this material are neoprene and butyl rubber. In case of fire and/or explosion do not breathe fumes. Remove pressurized gas cylinders from the impediate vicinity. Cylinders can burst violently when bested, due to excess pressure build up	
		immediate vicinity. Cylinders can burst violently when heated, due to excess pressure build-up. Cool containers / tanks with water spray. Evacuate area and fight fire remotely due to the risk of explosion. ERG Guide No. 124	

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6. Accidental Release M	Accidental Release Measures		
Personal precautions, protective equipment and emergency procedures	Immediately evacuate personnel to safe areas. Many gases are heavier than air and will spread along ground and collect in low or confined areas (sewers, basements, tanks). Keep people away from and upwind of spill/leak. Keep out of low areas. Keep unnecessary personnel away. Ventilate closed spaces before entering them. Wear appropriate protective equipment and clothing during clean-up. Local authorities should be advised if significant spillages cannot be contained. For response to Chlorine gas it is recommended to use as a minimum level "B" protection that is compatible to		
	Chlorine. For Liquid spills it is recommended to utilize as a minimum enhanced level "B" (Enhanced Level "B" is the addition of a splash hood). Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Responders can reference Chlorine Institute pamphlet #65 on PPE.		
Environmental Avoid discharge into drains, water courses or onto the ground. Contact local authorities in ca spillage to drain/aquatic environment.			
Methods and material for containment and cleaning up	Extinguish all flames in the vicinity. Keep combustibles (wood, paper, oil, etc.) away from spilled material. Ventilate well, stop flow of gas or liquid if possible. If possible, turn leaking containers so that gas escapes rather than liquid. Dike far ahead of spill for later disposal. Isolate area until gas has dispersed. Neutralize spilled material with crushed limestone, soda ash or lime. Collect spillage.		

7. Handling and storage Avoid heat, sparks, open flames and other ignition sources. Keep away from clothing and other combustible materials. Use only chlorine-compatible lubricants. Do not use greases and oils. Do **Precautions for** not breathe gas. Do not get in eyes, on skin, on clothing. Use in a sealed system and/or a safe handling well-ventilated area. Wear appropriate personal protective equipment. Observe good industrial

hygiene practices. Avoid release to the environment.

Conditions for safe storage, including any incompatibilities

Contents under pressure. Keep away from heat, sparks and open flame. Secure cylinders in an upright position at all times, close all valves when not in use. Store in a well-ventilated place. Store away from incompatible materials.

Store at temperatures not exceeding 131 °F (55°C) For the above specified temperature the system pressure is 225 psig.

8. Exposure controls and personal protection

Exposure Control Parameters

CAS No.	Material	Source	Type	Value
7782-50-5	Chlorine	OSHA Table Z-1 Limits	Ceiling	3 mg/m3
		US ACGIH Threshold limit values	STEL	1 ppm
		US ACGIH Threshold limit values	TWA	0.5 ppm

Engineering	Should be handled in closed systems, if possible. Where reasonably practicable this should be
Controls	achieved by the use of local exhaust ventilation and good general extraction. If these are not sufficient
	to maintain concentrations of particulates and any vapor below occupational exposure limits suitable
	respiratory protection must be worn. Observe Occupational Exposure Limits and minimize the risk of
	inhalation. Eve wash facilities and emergency shower must be available when handling this product.

Individual protection measures, such as personal protective equipment

Respiratory	Use NIOSH/MSHA approved respirator, following manufacturer's recommendations when concentrations exceed permissible exposure limits.	
Eyes	Eyes Wear face shield with safety glasses with side shields and/or safety goggles.	
Skin Chemical resistant clothing such as coveralls/apron boots should be worn. Chemical Impervious gloves.		
Other Work Practices	Use good personal hygiene practices. Wash hands before eating, drinking, smoking or using toilet. Promptly remove soiled clothing and wash thoroughly before reuse.	

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Physical and chemical properties	
Appearance:	Amber Color Liquid. Greenish-Yellow Gas
Odor:	Pungent Irritating Odor
Odor threshold:	.31 ppm air 1.7
pH:	Not Applicable
Melting point / freezing point:	-150 °F (-101 °C)
Initial boiling point and boiling range:	-29.3 °F (-34 °C)
Flash Point:	Not Applicable
Evaporation rate (Ether = 1):	Not Available
Flammability (solid, gas):	Not Applicable
Upper/lower flammability or explosive limits:	Lower Explosive Limit: Not Applicable
	Upper Explosive Limit: Not Applicable
Vapor pressure (mmHg):	4800 mmHg (@25 °C)
Vapor Density:	2.49
Specific Gravity:	1.4
Solubility in Water:	Negligible
Partition coefficient n-octanol/water (Log Kow):	Not Measured
Auto-ignition temperature (°C):	Not Measured
Decomposition temperature:	Not Measured
Viscosity (cSt):	Not Measured
VOC %:	Not Measured
Other information:	No other relevant information.

10. Stability and reactivity

Stability and reactivity				
Reactivity:	Oxidizer.			
Chemical stability:	Stable under normal circumstances.			
Possibility of hazardous reactions:	Dry material is highly reactive with titanium and tin. Reacts with most metals at high temperatures or in the presence of moisture. Avoid contact with water. Reacts with water to form corrosive acidic solution (hydrochloric acid) May react explosively with organic matter.			
Conditions to avoid:	No data available			
Incompatible materials:	Avoid contact with reducing agents, organics and alkalis. Keep away from materials such as acetylene, turpentine & other hydrocarbons, ammonia, hydrogen, ether, metals, sulfur, & aluminum.			
Hazardous decomposition products:	Hydrogen chloride and hypochlorous acid.			

11. Toxicological information Acute toxicity

Ingredient	Results	Species	Dose	Exposure
Chlorine - (7782-50-5)	LC50 Inhalation Gas.	Rat	147 ppm	4 hours
	LC50 Inhalation	Rat	293 ppm	1 hour

Item	Hazard			
Acute Toxicity:				
	1 - 3 ppm mild mucous membrane irritation (can be tolerated ~ 1 hour)			
	5 - 15 ppm moderate irritation of upper respiratory tract			
	30 ppm immediate chest pain, vomiting, dyspnea, cough			
	40 - 60 ppm toxic pneumonitis and pulmonary edema			
	430 ppm lethal over 30 minutes			
	1000 ppm fatal within a few minutes			
	It's action in the respiratory tract is due to its strong oxidizing capability; it forms			
	both hypochlorous acid and hypochloric acid on contact with moist mucous			
	membranes. Symptoms of pulmonary congestion and edema may develop after a			
	latency period of several hours following severe acute exposure to chlorine.			

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11. Toxicological information

Acute toxicity (Cont.) POTENTIAL HEALTH EFFECTS:

Information on likely routes of exposure				
Eye contact:	Causes serious eye damage. Liquid exposure may cause frostbite.			
Skin contact:	Causes skin burns. Liquid exposure may cause frostbite.			
Inhalation:	May cause irritation (possibly severe), chemical burns, and pulmonary edema. Significant exposures may be fatal.			
Ingestion:	Causes digestive tract burns.			
Signs and symptoms of exposure:	Contact with this material will cause burns to the skin, eyes and mucous membranes. Cough, shortness of breath, headache, nausea, vomiting. May cause lung damage. Unconsciousness.			
Information on toxicological effe	octs			
Acute toxicity:	Fatal if inhaled. Irritation Threshold: approximately 0.5 ppm Immediately Dangerous to Life or Health: 10.0 ppm.			
Carcinogenicity:	Not considered to be a carcinogen by IARC, ACGIH, NTP or OSHA.			
Reproductive Toxicity:	No data available.			
Specific target organ systemic toxicity (single exposure):	Not available.			
Specific target organ systemic Toxicity (repeated exposure):	Causes damage to organs (lungs) through prolonged or repeated exposure.			
Aspiration hazard:	Due to the physical form of the product it is not an aspiration hazard.			

12. Ecological information Toxicity

Very toxic to aquatic life. Toxic to aquatic life with long lasting effects.

Aquatic Ecotoxicity

Ingredient	96 hr LC50 fish, mg/l	48 hr EC50 crustacea, mg/l	ErC50 algae, mg/l
Chlorine - (7782-50-5)	14.00,	0.11, Daphnia pulex	0.76 (96 hr), Algae
	Oncorhynchus mykiss		

Persistence and degradability:	This material is an element and not subject to biodegradation.
Bioaccumulative potential:	Will not bioaccumulate.
Mobility in soil:	No data available.
Results of PBT and vPvB	This product contains no PBT/vPvB chemicals.
assessment:	
Other adverse effects:	No other effects are expected.

Disposal considerations

Waste treatment methods:	Do not allow into drains or water courses. Wastes and emptied containers should be disposed of in accordance with regulations made under the Control of Pollution Act and the Environmental Protection Act. Using information provided in this data sheet, advice should be obtained from the Waste Regulation Authority, whether the special waste regulations apply.
Waste from material:	Use or process if possible. Chlorine may be absorbed into an alkaline solution such as caustic soda, soda ash or hydrated lime. Dispose in accordance with all applicable regulations.
Container Management:	Return empty chlorine cylinders, tankcars and cargo tanks containing residual gas and/or liquid to supplier in compliance with applicable DOT regulations. See product label for container disposal information.

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14. Transport information	
UN number	: UN1017
UN proper shipping name	: Chlorine
Transport hazard class(es	
DOT (Domestic Surface Tr	ansportation)
DOT Proper Shippin	J Chlorine
Name	
DOT Hazard Clas	3 2.3, (5.1, 8)
DOT Labe	: 2.3, 5.1, 8
UN / NA Number	: UN1017
DOT Packing Group	: Not Applicable
CERCLA/DOT RG	: 10 lbs.
Environmental hazards	: IMDG Marine Pollutant: Yes (Chlorine)
Special precautions for	Not Applicable
use	

15. Regulatory information

Regula	atory Overview:	The regulatory data in Section 15 is not intended to be all-inclusive, only selected regulations are represented. All ingredients of this product are listed on the TSCA (Toxic Substance Control Act) Inventory.								
WHMIS	Classification:	A - Compressed Gas C - Oxidizing Material D1A - Poisonous and Infectious Material; Materials causing immediate and serious toxic effects - Very toxic material E - Corrosive material								
OSHA	REGULATORY STATUS:	This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200)								
US EPA	Tier II Hazards:			Fire:	Fire: No Immediate (Acute): Yes					
		Sudden Release of Yes Delayed (Chronic): Ye				Yes	Yes			
			F	Reactive:	Yes					
SARA 302	Extremely Hazard	dous Substa	ance / RC	Qs (lbs.) :	Yes (10-lbs)	•				
SAR	A 311/312 Chem	icals and Ro	Qs (lbs.)	(>0.1%):	Yes					
			SARA	313 (TRI)	Yes					
OSHA PSM (29 cfr 1910.119): Yes (2500-lbs)										
				TSCA:	Chlorine					
State Regulations:	N.J. RTK Substar	nces (>1%)	Listed	d Penn RTK Substances (>1%) Listed California Prop 65				Not Listed		

16. Other information

EPA Registration Number: 813-10

NSF Maximum Use Level (STD 60): Check BOL for facility Data. (30 mg/L)

Revision Information: This is the first revision of this SDS format, changes from previous revision not applicable.

The information and recommendations contained herein are based upon data believed to be correct. However, no guarantee or warranty of any kind, expressed or implied, is made with respect to the information contained herein. We accept no responsibility and disclaim all liability for any harmful effects which may be caused by exposure to our products. Customers/users of this product must comply with all applicable health and safety laws, regulations, and orders.

THE USER IS CAUTIONED TO PERFORM HIS OWN HAZARD EVALUATION AND TO RELY ON HIS OWN DETERMINATIONS.

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SAFETY DATA SHEET

Version 1

1. Identification of the Substance / Preparation and of the Company / Undertaking

Sulfuric Acid PC Grade 96% **Product Name:**

UN/ID No UN-1830

Oil of vitriol; Sulphuric acid Synonyms:

Formula: H₂SO₄ **Molecular Weight:** 98.07

Company Name:

Hawkins, Inc. 3100 E. Hennepin Avenue Minneapolis, MN 55413 (612-331-6910)

Emergency Telephone: CHEMTREC (US): 1-800-424-9300

2. Hazards Identification

GHS - Classification

Acute toxicity - Inhalation (Dusts/Mists)	Category 2
Skin corrosion/irritation	Category 1 Category 1A
Serious eye damage/eye irritation	Category 1
Carcinogenicity:	Category 1B
Specific target organ toxicity (single exposure)	Category 1
Specific target organ toxicity (repeated exposure)	Category 1



Signal Word: **Danger**

Hazard Statements:

- Fatal if inhaled
- Causes severe skin burns and eye damage
- May cause cancer
- Causes damage to organs
- Causes damage to organs through prolonged or repeated exposure

Physical Hazards

Corrosive to metals Category 1

· May be corrosive to metals



Precautionary Statements:

- P271 Use only outdoors or in a well-ventilated area
- P284 Wear respiratory protection
- P403 + P233 Store in a well-ventilated place. Keep container tightly closed
- P301 + P330 + P331 IF SWALLOWED: rinse mouth. Do NOT induce vomiting
- P303 + P361 + P353 IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with water/shower
- P363 Wash contaminated clothing before reuse
- P304 + P340 IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathing
- P280 Wear protective gloves/protective clothing/eye protection/face protection
- P305 + P351 + P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsina
- P310 Immediately call a POISON CENTER or doctor/physician
- P201 Obtain special instructions before use
- P202 Do not handle until all safety precautions have been read and understood
- P281 Use personal protective equipment as required
- P308 + P313 IF exposed or concerned: Get medical advice/attention
- P307 + P311 IF exposed: Call a POISON CENTER or doctor/physician
- P321 Specific treatment (see supplemental first aid instructions on this label)
- P405 Store locked up
- P260 Do not breathe dust/fume/gas/mist/vapors/spray
- P264 Wash face, hands and any exposed skin thoroughly after handling
- P270 Do not eat, drink or smoke when using this product
- P314 Get medical advice/attention if you feel unwell
- P501 Dispose of contents/ container to an approved waste disposal plant
- P334 Immerse in cool water/wrap in wet bandages
- P390 Absorb spillage to prevent material damage
- P406 Store in corrosive resistant aluminum container with a resistant inliner

3. Composition / Information on Ingredients

Hazardous

Chemical Name	CAS No	Weight-%	EC No	
Sulfuric acid	7664-93-9	96	231-639-5	
Non-Hazardous				
Chemical Name	CAS No	Weight-%	EC No	

11011 114241 4040			
Chemical Name	CAS No	Weight-%	EC No
Water	7732-18-5	4	231-791-2

4. First Aid Measures

Immediate medical attention is required. **General Advice:**

Eye Contact: Immediate medical attention is required. Rinse immediately with plenty of water, also under

the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. Do not rub affected

area.

Skin Contact: Immediate medical attention is required. Wash off immediately with soap and plenty of

water while removing all contaminated clothes and shoes.

Inhalation: Move to fresh air. Call a physician or poison control center immediately. If not breathing,

give artificial respiration. If breathing is difficult, give oxygen.

Immediate medical attention is required. Do NOT induce vomiting. Drink plenty of water. Ingestion:

Never give anything by mouth to an unconscious person. Remove from exposure, lie down. Clean mouth with water and drink afterwards plenty of water. Call a physician or poison

control center immediately.

Note to Physicians: Product is a corrosive material. Use of gastric lavage or emesis is contraindicated.

Possible perforation of stomach or esophagus should be investigated. Do not give chemical antidotes. Asphyxia from glottal edema may occur. Marked decrease in blood pressure may occur with moist rales, frothy sputum, and high pulse pressure. Treat

symptomatically.

Self-protection of the First Aider: Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

5. Fire-fighting Measures

Flammable Properties:

Concentrated material is a strong dehydrating agent; Reacts with organic materials and may cause ignition of finely divided materials on contact

Explosive Properties:

Contact with metals may evolve flammable hydrogen gas

Suitable Extinguishing Media:

Dry chemical; Foam; Carbon dioxide (CO₂); Water spray may be used to keep fire exposed containers cool

Unsuitable Extinguishing Media:

DO NOT USE WATER

Specific Hazards Arising from the Chemical:

The product causes burns of eyes, skin and mucous membranes; Thermal decomposition can lead to release of irritating and toxic gases and vapors; In the event of fire and/or explosion do not breathe fumes

Protective Equipment and Precautions for Firefighters:

In the event of a fire, wear full protective clothing and MSHA/NIOSH (approved or equivalent) self-contained breathing apparatus with full facepiece operated in the pressure-demand or other positive pressure mode; Structural firefighter's protective clothing is ineffective for fires involving this material; Sealed containers may rupture when heated

6. Accidental Release Measures

Personal Precautions: Evacuate personnel to safe areas. Use personal protective equipment as required. Avoid

contact with skin, eyes or clothing. Keep people away from and upwind of spill/leak.

Environmental Precautions: Do not allow into any sewer, on the ground or into any body of water. Should not be

released into the environment. Prevent further leakage or spillage if safe to do so. Prevent

product from entering drains.

Methods for Cleaning Up: Dike far ahead of liquid spill for later disposal. Soak up with inert absorbent material. Take

up mechanically, placing in appropriate containers for disposal. Clean contaminated surface thoroughly. Prevent product from entering drains. Dam up. After cleaning, flush away traces

with water.

Other Information: Not applicable.

7. Handling and Storage

Advice on Safe Handling: Use personal protective equipment as required. Avoid contact with skin, eyes or clothing.

Use only with adequate ventilation. In case of insufficient ventilation, wear suitable respiratory equipment. Use only with adequate ventilation and in closed systems.

Storage Conditions: Keep container tightly closed in a dry and well-ventilated place. Keep out of the reach of

children. Keep containers tightly closed in a dry, cool and well-ventilated place. Keep in

properly labeled containers.

Incompatible Materials: Strong acids and bases; Oxidizing agents; Water; Lithium; Organic materials; Halogens;

Metals; Strong reducing agents

8. Exposure Controls / Personal Protection

Exposure Guidelines

Chemical Name		ACGIH TLV		OSHA PEL	Ont	Ontario TWA	
Sulfuric acid	Sulfuric acid TV		cic fraction	1 mg/m³ TWA	TWA	TWA: 0.2 mg/m ³	
Chemical Name	European Unio	on China	Japan	Korea	Australia	Taiwan	
Sulfuric acid		TWA: 1 mg/m ³	Ceiling: 1 mg/m ³	STEL: 0.6 mg/m ³	1 mg/m ³	TWA: 1 mg/m ³	
		STEL: 2 mg/m ³		TWA: 0.2 mg/m ³	3 mg/m ³ STEL	_	

Exposure Guidelines Vacated limits revoked by the Court of Appeals decision in AFL-CIO v. OSHA, 965 F.2d 962

(11th Cir., 1992)

Engineering Controls: Ensure adequate ventilation, especially in confined areas

Personal protective equipment (PPE)

Eye/Face Protection: Tight sealing safety goggles. Face protection shield.

Body Protection: Gloves made of plastic or rubber. Rubber boots. Suitable protective clothing. Wear

impervious protective clothing, including boots, gloves, lab coat, apron or coveralls, as appropriate, to prevent skin contact. Wear chemical resistant clothing such as gloves,

apron, boots or whole bodysuits made from neoprene, as appropriate.

General Hygiene Considerations:

Wash contaminated clothing before reuse. When using do not eat, drink or smoke. Keep away from food, drink and animal feeding stuffs. Contaminated work clothing should not be allowed out of the workplace. Regular cleaning of equipment, work area and clothing is recommended. Avoid contact with skin, eyes or clothing. Take off all contaminated clothing and wash it before reuse. Wear suitable gloves and eye/face protection.

9. Physical and Chemical Properties

9.1. Information on basic physical and chemical properties

Physical State: Liquid
Appearance: Oily liquid Odor:

Appearance:Oily liquidOdor:OdorlessColor:ClearOdor Threshold:No information available

Property
pH:

Values
Remarks • Method
No information available

"Salt Out" Point (°F):

No information available

Melting Point/Freezing Point: -32 °C / -26 °F

Boiling Point/Boiling Range: 276 °C / 529 °F
Flash Point: No information available

Evaporation Rate (BuAc=1):

Flammability (solid, gas):

Flammability Limits in Air:

No information available
No information available

Upper Flammability Limit: Lower Flammability Limit:

Vapor Pressure (mm Hg):No information availableVapor density (Air =1)No information available

Specific Gravity (H₂O=1): 1.8354

Specific Gravity (2nd value):

Water Solubility: Freely soluble in water with heat

liberation.

Solubility(ies):

Partition Coefficient

No information available
No information available

(n-octanol/water)

Autoignition Temperature:No information availableDecomposition Temperature:No information availableKinematic Viscosity:No information availableDynamic Viscosity:No information available

Oxidizing Properties: No information available

Explosive Properties: Contact with metals may evolve flammable hydrogen gas

9.2. Other information

No information available **Softening Point:**

Molecular Weight: 98.07

VOC Content(%): No information available Density: No information available **Bulk Density:** No information available

10. Stability and Reactivity

Stability: Stable under normal conditions of use and storage; Releases heat and toxic, irritating

vapors when mixed with water

Conditions to Avoid: Exposure to air or moisture over prolonged periods; Incompatibles; Heat

Incompatible Materials: Strong acids and bases; Oxidizing agents; Water; Lithium; Organic materials; Halogens;

Metals; Strong reducing agents

Hazardous Decomposition

Thermal decomposition can lead to release of irritating and toxic gases and vapors; Carbon Products:

dioxide (CO₂); Sulfur oxides; Hydrogen cyanide; Hydrogen sulfide

Possibility of Hazardous Reactions: None under normal processing

11. Toxicological Information

Product Information

0% of the mixture consists of ingredient(s) of unknown toxicity. **Acute Toxicity:**

The following values are calculated based on chapter 3.1 of the GHS document

Chemical Name	Oral LD50:	Dermal LD50 :	LC50 (Lethal Concentration):
Sulfuric acid	2140 mg/kg (Rat)		347 ppm (Rat) 1 h 510 mg/m³ (Rat) 2 h
Water	90 mL/kg(Rat)		

Chronic Toxicity:

Carcinogenicity: The table below indicates whether each agency has listed any ingredient as a carcinogen

Chemical Name	IARC		
Sulfuric acid	1		

IARC (International Agency for Research on Cancer)

Group 1 - Carcinogenic to Humans

Eyes, Respiratory system, Skin, Teeth **Target Organ Effects:**

12. Ecological Information

Ecotoxicity

0% of the mixture consists of components(s) of unknown hazards to the aquatic environment

Chemical Name	Toxicity to algae	Toxicity to fish	Toxicity to daphnia and other aquatic invertebrates
Sulfuric acid		500: 96 h Brachydanio rerio mg/L LC50 static	29: 24 h Daphnia magna mg/L EC50

Ceriodaphnia dubia Acute Toxicity Evaluation: 93 - 100% Sulfuric Acid: 48-hour NOEC: 50 ppm, 48-hour LOEC:

100 ppm, 48-hour LC₅₀: 70.71 ppm

Persistence and Degradability: No information available.

No information available. Bioaccumulation:

No information available. Mobility:

13. Disposal Considerations

Waste from Residues/Unused Disposal should be in accordance with applicable regional, national and local laws and

Products: regulations

Contaminated Packaging: Do not reuse container.

14. Transport Information

IATA

DOT

Proper shipping name Sulfuric Acid

Hazard Class

UN/ID No UN-1830

Packing Group

UN1830, SULFURIC ACID, 8, PG II Description



TDG

MEX

15. Regulatory Information

International Inventories

All of the components in the product are on the following Inventory lists: TSCA (United States):, Canada (DSL/NDSL), Europe (EINECS/ELINCS/NLP), Australia (AICS), South Korea (KECL); China (IECSC), Philippines (PICCS),

This product contains a substance not listed on international inventories - it is for research and development use only.

AICS Complies Complies **TSCA DSL/NDSL** Complies **EINECS/ELINCS** Complies

ENCS

IECSC Complies **KECL** Complies Complies **PICCS**

Chemical Name	AICS	TSCA	DSL	NDSL	EINECS	ELINCS	ENCS	IECSC	KECL	PICCS
Sulfuric acid	Listed	Listed	Listed	-	Listed	-	(1)-724 (1)-430	Listed	KE-32570	Present
Water	Listed	Listed	Listed	1	Listed	-	-	Listed	KE-35400	Present

Inventory Legend

AICS - Australian Inventory of Chemical Substances

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

ENCS - Japan Existing and New Chemical Substances
IECSC - China Inventory of Existing Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

PICCS - Philippines Inventory of Chemicals and Chemical Substances

RESTRICTIONS - REACH TITLE VII No information available

US Federal Regulations

CERCI A

This material, as supplied, contains one or more substances regulated as a hazardous substance under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302)

Chemical Name	CERCLA Hazardous Substances and the Reportable Quantities	SARA Extremely Hazardous Substances EPCRA RQ	SARA Extremely Hazardous Substances TPQ
Sulfuric acid	1000 lb 454 kg	1000 lb EPCRA RQ	1000 lb TPQ

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product contains a chemical or chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372

Chemical Name	SARA 313 - Threshold Values %		
Sulfuric acid	1.0		

SARA 311/312 Hazard Categories

Acute health hazardYesChronic health hazardYesFire hazardNoSudden release of pressure hazardNoReactive hazardYes

U.S. State Right-to-Know Regulations

California Proposition 65:

This product contains the following Proposition 65 chemicals

Chemical Name	California Proposition 65:		
Sulfuric acid	Carcinogen		

16. Other Information

National Fire Protection Association (NFPA) Ratings



Prepared By: Adam Peterson, Rob Kelley, Andrew Morabu and Todd Bain from the HSE department.

Issue Date: 22-Feb-2013

Revision Date: 22-Feb-2013

MSDS converted to GHS SDS Format. **Revision Note:**

Disclaimer:

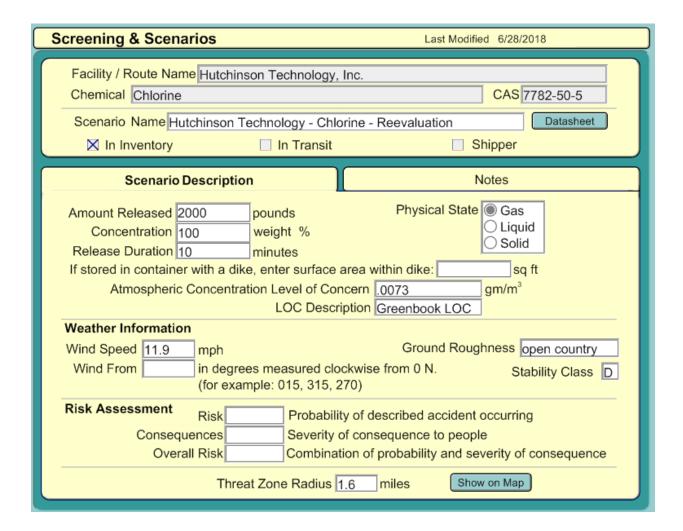
Please be advised that it is your responsibility to inform your employees of the hazards of this substance, to advise them of what these properties mean and be sure they understand exposure information. The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication.

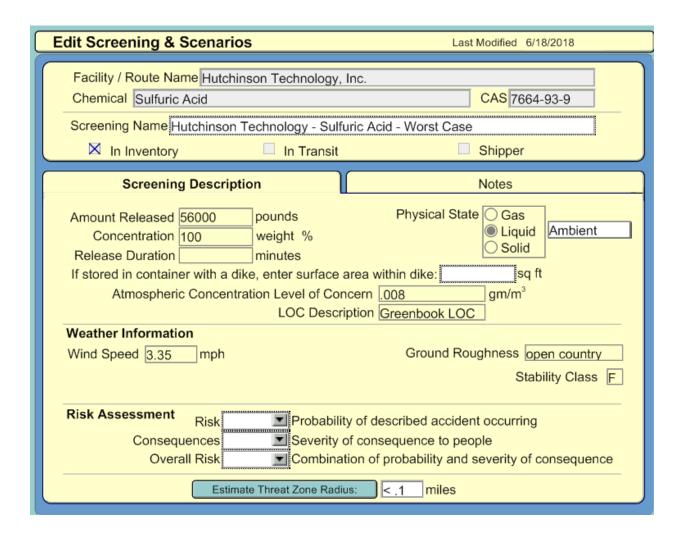
The information presented herein, while not guaranteed, was prepared by competent technical personnel and is true and accurate to the best of our knowledge. No warranty or guaranty, express or implied, is made regarding performance, stability, or otherwise. This information is not intented to be all-inclusive as to the manner and conditions of use, handling, and storage. Other factors may require additional safety or performance considerations. While our technical personnel will be happy to respond to questions regarding safe handling and use procedures, the handling and use remains the responsibility of the consumer. No suggestions are intended as, and should not be constructed as, a recommendation to infringe on any existing patents or to violate any Federal, State, or local laws.

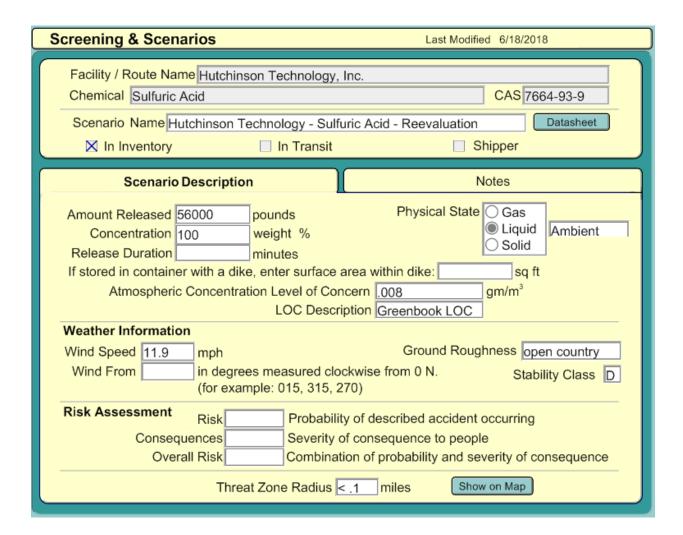
End of Safety Data Sheet

APPENDIX 3: CAMEO CALCULATIONS

5	Screening & Scenarios Last Modified 6/28/2018
	Facility / Route Name Hutchinson Technology, Inc. Chemical Chlorine CAS 7782-50-5
	Screening Name Hutchinson Technology - Chlorine - Worst Case Datasheet
	Screening Description Notes
	Amount Released 2000 pounds Physical State Gas Concentration 100 weight % Release Duration 10 minutes If stored in container with a dike, enter surface area within dike: sq ft Atmospheric Concentration Level of Concern 0073 gm/m³ LOC Description Greenbook LOC Weather Information Wind Speed 3.35 mph Ground Roughness open country
	Wind From in degrees measured clockwise from 0 N. Stability Class (for example: 015, 315, 270)
	Risk Assessment Risk Probability of described accident occurring Consequences Severity of consequence to people Overall Risk Combination of probability and severity of consequence
	Threat Zone Radius > 10 miles Show on Map







HAZARDOUS WASTE CONTINGENCY PLAN

AND

EMERGENCY PROCEDURES

FOR: HUTCHINSON TECHNOLOGY

2435 ALPINE ROAD

EAU CLAIRE, WISCONSIN 54703-9562

EPA GENERATOR I.D.: WIR000002480

February 28, 2018

This contingency plan for hazardous waste releases is submitted in compliance with the Code of Federal Regulations 40 Part 265 Subpart D and NR 630.22. This plan covers nine areas:

- I. Contingency Plan Overview and General Information
- II. Emergency Coordinators
- III. Hazardous Materials On-site
- IV. Emergency Response Procedures
- V. Arrangements with Local Emergency Response Services
- VI. Emergency Equipment
- VII. Coordination Agreements
- VIII. Evacuation Plan
 - IX. Required Reports and Plan Training

I. <u>Contingency Plan Overview and General Information</u>

The contingency plan for the Hutchinson Technology, Inc. (HTI) Eau Claire, WI facility is designed to minimize hazards to human health or the environment in the event of fire, explosion or any unplanned release of hazardous waste or hazardous waste constituents to air, soil, or surface water (40 CFR 264.51). The provisions of the plan must be carried out immediately whenever a fire, explosion, or release of hazardous waste or hazardous waste constituents could threaten human health and the environment. This plan is contained within the umbrella of the site's Disaster Recovery.

The Hutchinson Technology Eau Claire, WI Facility Contingency Plan is activated by conducting the following:

- 1. **Follow** the Emergency Response Procedures listed in Section IV, using evacuation plans (Section VIII) and emergency equipment (Section VI) as needed if there is a fire, explosion or release of hazardous chemicals/wastes listed in Section III.
- 2. **Contact** the appropriate Emergency Coordinators (Section II) and Local Emergency Response Service providers (Sections II and VII) and, where necessary, site cleanup work (Section V).
 - 3. **File** the appropriate reports as described in Section IX.

General Facility Information:

A. Name: Hutchinson Technology

B. Location: 2435 Alpine Road

Eau Claire, WI 54703

- C. Managing Dir., VP of Operations: Winthrop Giles
- D. Type of Facility: **Large Quantity Generator (LQG):** 90 days or less storage facility for hazardous wastes generated from the manufacturing process of microelectronic devices, computer suspension assembly units, and in related research and development activities.

II. Emergency Coordinators

A. Emergency Coordinator:

Name: Thomas Lochner

Position: Environmental Engineer

Work Phone: 715-830-7098 24 Hr Phone: 715 820-6000

B. Alternate Emergency Coordinator:

Name: Emily Nicolai

Position: Chemical Laboratory Supervisor

Work Phone: 715-838-9800 ext. 4434

C. Internal Emergency Telephone Numbers:

Emergency Brigade: 4911 (Internal Phones)

Site Intercom 6500

NOTE: Remember, dialing an outside line, including 911, you must proceed with a 9 first.

1.	Police	9-911
2.	Fire	9-911
3.	Ambulance	9-911

WI Emergency Management (24 Hr)	9-1-800-943-0003
National Response Center (24 Hr)	9-1-800-424-8802
EPA Region 5 Administrator	9-1-312-886-3000
City of Eau Claire Public Utilities (Wastewater)	9-1-715-839-5045
Eau Claire County EM Coordinator	9-1-715-839-4736
	National Response Center (24 Hr) EPA Region 5 Administrator City of Eau Claire Public Utilities (Wastewater)

9. Local Hospitals

Sacred Heart Hospital

General Information 9-715-717-4121 24-Hour Emergency Center 9-715-717-4222

Mayo Clinic Health System – Eau Claire Hospital

General Information 9-715-838-3311 Emergency Department 9-715-838-3242 11. Poison Control Center 9-1-800-222-1222

12. Chemtrec (Emergency Chemical Info) 9-1-800-424-9300

13. Emergency Response Contractor (Hazardous Waste Site Clean-up)

Name: Bay West

Address: Five Empire Drive

St. Paul, MN 55103-1867

Telephone: (800) 279-0456 or (651) 291-0456

III. <u>Hazardous Materials On-site</u>

The provisions of the plan will be carried out immediately at the facility whenever there is a fire, explosion, or a release of a hazardous material which could threaten human health or the environment.

Potential Hazardous Wastes

	Hazardous Waste	Federal Reportable Quantity*
1.	Acetone/IPA or other ignitable wastes (F003 &D001	5000
2.	Wastes containing Cyanide (F007)	10
3.	Gold Filters and Resin waste (F006)	10
4.	Sulfuric Acid Bath or other acidic wastes (D002)	100
5.	Caustic wastes (pH > or equal to 12.5) (D002)	100
6.	Other Reactive or Toxic Wastes: (D003, F008, D009) Varies

Potential Other Hazardous Materials

	Hazardous Material	Federal Reportable Quantity*
A.	Chlorine Gas	10
B.	Liquid Nitrogen	[none]
D.	Ferric Chloride	1000
E.	Cupric Chloride	10
F.	Sulfuric Acid	1000
G.	Hydrochloric Acid	5000
H.	Nitric Acid	1000
I.	Sodium Hydroxide	1000
J.	Hydrogen Peroxide	1000
M.	Oxygen	[none]
N.	Argon	[none]
O.	Potassium Permanganate	100

^{*}Quantities are in pounds

IV. Emergency Response Procedures

The emergency procedures required in the event of a spill, fire, explosion, or other incident that could release hazardous material into the air, soil, or surface water are as follows:

A. Notification

- 1. Any employee discovering a hazardous material release or fire must notify their supervisor or the Hutchinson Technology Emergency Management Services (EMS). **CALL x4911**. Note, in the event of a fire, Hutchinson Technology EMS are trained to respond to "incipient stage fires" as defined in 29 CFR 1910.155 (c) (26). This means "a fire which is in the initial or beginning stage and which can be controlled or extinguished by portable fire extinguishers ... without the need for protective clothing or breathing apparatus." If the situation warrants, the employee may pull the nearest fire alarm and evacuate.
- 2. The **EMS** must contact the Emergency Coordinator listed in Section II on page 4, and may also contact the appropriate parties listed in Sections V and VII if necessary.
- 3. The Emergency Coordinator or his alternate is responsible for coordinating the plant-wide response to emergency incidents (per Title 40 Part 265 subpart D of the EPA code of federal regulations). The situation will be assessed and the appropriate response taken which may include the following:
 - a. Activation of internal alarms and evacuation of the plant.
 - b. Notification of the Eau Claire Police, Fire, and Ambulance with information on the nature of the incident and the type and quantity of materials released.
 - c. Immediately identify the character, source, amount, and area extent of any discharged materials. This may be done by observation or review of facility records or manifests, and, if necessary, by chemical analysis.
 - d. Assess possible hazards to human health or the environment which may result from the discharge, fire, and/or explosion. This assessment will consider both direct and indirect effects of any toxic, irritating, or asphyxiating gases that are generated, or the effects of any hazardous surface water run-off from water or chemical agents used to control fire and heat induced explosion.
 - e. Take all reasonable measures necessary to ensure that fires, explosions and discharges do not occur, recur, or spread to other hazardous waste at the facility. These measures will include, where applicable, stopping processes and operations, collecting and containing discharge waste, and removing or isolating containers.

- f. Monitor for leaks, pressure buildup, gas generation or ruptures in valves, pipes or other equipment, where appropriate, if the facility stops operation in response to a fire, explosions or discharge.
- g. Provide for treating, storing or disposing of recovered waste, contaminated soil or surface water, or any other material that results from a discharge, fire or explosion at the facility, immediately after an emergency.
- h. Ensure that, in the affected areas of the facility, no waste that may be incompatible with the discharged material is treated, stored or disposed of until cleanup procedures are completed; and all emergency equipment listed in the contingency plan is clean and fit for its intended use before operations are resumed.
- i. If the emergency coordinator determines that the facility has had a release, fire, or explosion which could threaten human health, or the environment, outside the facility, he must report his findings as follows:
 - If the assessment indicates an evacuation of local areas may be advisable, appropriate local authorities must be notified immediately. The emergency coordinator must remain available to help appropriate officials determine whether local areas should be evacuated
 - 2. The emergency coordinator must immediately notify either the government official designated as the on-scene coordinator for the area, or the National Response Center (800-424-8802). The report must include:
 - a. Name and telephone number of the reporter
 - b. Name and address of the facility.
 - c. Time and type of incident (e.g. release, fire).
 - d. Name and quantity of material(s) involved, to the extent known.
 - e. The extent of injuries, if any.
 - f. The possible hazards to human health or the environment, outside the facility.

V. Arrangements with Local Emergency Response Services

- 1. Police The Eau Claire Police are available to direct traffic, handle crowds, and provide security services. Policy have been provided a copy of this Plan.
- 2. Fire Department/Haz Mat Team The Eau Claire Fire Department will respond to fires and other emergency incidents providing fire protection and rescue/ambulance services. Eau Claire County has a Level B Hazardous Materials Response team which is coordinated through the Fire Department. The Fire Department has been provided a copy of this Plan.
- 3. Hospital Sacred Heart Hospital and Mayo Clinic Health System are available to provide medical services. The Hospitals have been provided a copy of this Plan.

4. Emergency Response Contractor - Hutchinson Technology has contracted with Bay West, Incorporated to provide 24-hour, 7-day-a-week coverage for site cleanup work.

Name: **Bay West**

Address: Five Empire Drive

St. Paul, MN 55103-1867

Telephone: 800/279-0456 or 651-291-0456

VI. Emergency Equipment

On-site emergency equipment used in the event of fire, explosion, or release of hazardous wastes must be listed in the contingency plan (40 CFR 264.52, subpart (e)). The plan must include the location, physical description, and capabilities of the emergency equipment. Below is the list of such equipment. The location is provided where appropriate. Locations of systems (e.g., sprinklers, telephones) are not given due to their prevalence or extensiveness within the facility. Physical descriptions are not given for those items that are familiar to all personnel and society in general (e.g., telephones, fire extinguishers, fire hydrants).

A. Telephones are located throughout the facility.

Capability: Communicate hazards within and outside facility.

B. Each area is equipped with an appropriate fire extinguisher, emergency shower, and emergency eyewash. Locations of emergency showers and eye washes near hazardous waste areas are given in attached diagrams.

Capability: Extinguish fires, remove fire or chemical from body, and clean eyes, respectively.

C. The facility is equipped with ten fire hydrants.

Capability: Provide water to extinguish fire and neutralize certain chemicals.

D. The production and chemical storage areas are equipped with an automatically-activated sprinkler system.

Capability: Provide water to extinguish fire over a large area of facility.

E. The facility is equipped with an alarm system that can be activated from and is audible in each work area.

Capability: Provide warning to personnel.

F. Four Scott Air packs are available by the north employee entrance near the chlorine pit (door #9). Additionally, two Scott Air packs are available for use at the stairwell located at the southwest corner of the Photoetch production bay (Stairway D) on the main floor. Replacement air cylinders are available in the Emergency Brigade Storage room.

Description: Air packs are self contained breathing apparatus with small portable tanks, face masks, and connection hoses and straps

Capability: Provides quality air (protect from inhalation hazard) to Haz Mat team members responding to an incident.

G. A Flammable Chemical Storage Room on the West wall of Building #2 by dock #8 is equipped with an AFFF extinguishing system in the flammable storage component. It also has a water back-up sprinkler system.

Capability: Provide containment and extinguishing of fire and reduces explosion potential

H. The Shipping and Receiving Area (Location: adjacent to Stores Crib) is equipped with a supply of sorbent pads and rolls (HazMat Pigs) for small spill cleanup (supply is found in the Stores Crib).

Capability: Provide control options to contain and cleanup spills Description: Sorbent pads are special materials that soak up liquids and retain their strength. Typically the pads are square shaped. Sorbent rolls are more the same material in a roll.

I. The Bulk Chemical Storage area is equipped with a supply of sorbent pads, sorbent rolls, spill dikes, shovel, boots, goggles, pH paper, face shield, chemical resistant gloves, warning signs, warning tape, hazardous waste bags (to contain sorbent materials after cleanup), over pack drums, and dry neutralization material for small spill cleanup. The Chemical Storage areas also contain containment sumps for liquid wastes that could spill. The Chemical Storage area contains product or "raw" chemicals and waste chemicals.

Capability: Provide control options to contain, treat (depending on the chemical characteristics of waste), and cleanup spills; provides protection to body; provides warning signs for those unaware of danger Descriptions: Spill dikes or are snakelike shaped materials that impede liquid movement and spreading. Over pack drums are drums larger than standard drums (standard drum may be a 55-gallon size) allowing the ability to place leaky drums inside the over pack drum and thus containing the leak.

J. Throughout the facility are located emergency showers and eye washes. The locations of these are given in an accompanying diagram.

Capability: Rinse off chemicals from clothing, body, and eyes.

Description: Plumbed emergency showers contain a metal pull ring to activate the water flow. Plumbed emergency eye washes contain a bowl, two sets of faucet heads, and an activation device. The bowl is designed to place head near the faucets, activate the water flow to the faucets with the activation device, and send clean water to the eyes for flushing. Portable eyewash stations are also located throughout the facility.

K. Sacred Heart Hospital/Emergency room is four miles south of the facility site and is staffed 24/7 by board certified emergency medicine physicians.

Capability: Provide emergency medical care

L. Mayo Clinic Health System – Eau Claire Hospital, Level II Trauma Center is 3.4 miles from the facility site and has a 24/7 Emergency Dept with a fixed decon shower.

Capability: 24/7 Emergency Care, Trauma Care, Operating rooms, both fixed and portable decon Showers.

- M. Eau Claire Fire Department Station 9 is located approximately one mile west of the facility at 3611 Campus Rd. Station 9 is manned by 5 personnel per day and has Ladder Truck and Paramedic Ambulance capability and would have support from the other 5 Fire Stations in the city of Eau Claire. The following is a partial list of fire-fighting equipment the department has:
 - 8 Engines/Units (6 Front-line, 2 Reserve)
 - 6 Ambulances (3 Front-line, 3 Reserve)
 - 5 Water Rescue Boats
 - 3 Command Vehicles
 - 1 Brush Fire Unit
 - 1 Heavy Rescue Unit
 - 1 Inspection Van
 - 1 Hazardous Materials Assessment Vehicle
 - 1 Collapse Rescue Vehicle
 - 1 Hazardous Materials Equipment Trailer
 - 1 Collapse Rescue Trailer
 - 1 Mass Casualty Trailer
 - 1 Public Education Safety House
 - 1 Special Rescue Vehicle

Capability: Provide outside emergency medical, fire fighting and emergency handling skills and equipment

- N. The HTI EMS/Hazmat group has the following at their disposal:
 - 1. Personal Protective/Emergency Response Equipment
 - a. Neoprene rubber gloves
 - b. Chemical resistant sleeves
 - c. Face shields
 - d. Eye goggles
 - e. Neoprene rubber aprons
 - f. Chemical resistant rubber boots
 - g. Respirators (full and half mask)
 - h. Self-contained breathing apparatus
 - i. Fall protection Harnesses
 - j. Level B suits

- k. Hand Held Sperian CL2 monitors.
- 1. MSA four gas monitor.
- m. Zellweger NF3/HF portable monitor.
- 2. Other Equipment
- a. 2-way radios/spectralink phones
- b. Barrel over pack.
- c. On-site trench system
- d. On-site water treatment system.
- e. Chlorine "B" emergency kit

Capability: Provide control options to assess, contain, treat (depending on the chemical characteristics of waste), and cleanup spills; provides protection to body. Authorized EMS/Hazmat personnel are trained on the use of this equipment.

O. The facility is equipped with an alarm system that can be activated from, and is audible in, each work area. The system is activated via the internal phone system.

Note: Chemicals such as Chlorine and Hydrochloric Acid are constantly monitored by an onsite monitoring system. In the case that one of these chemicals were to be released into the environment, the alarm system automatically activates.

Capability: Provide warning to personnel.

VII. <u>Coordination Agreement</u>

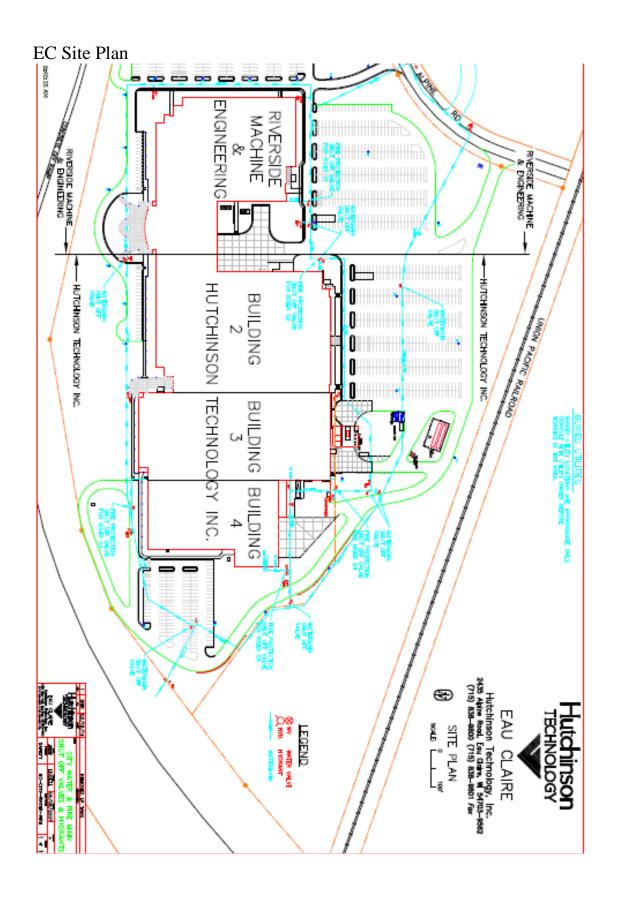
- A. Eau Claire Fire Department (telephone 911 Emergency).
 - 1. The Eau Claire Fire Department has received a copy of this Hutchinson Technology Contingency Plan.
 - 2. The Fire Department personnel have taken a tour of the facility and received a briefing on possible hazards.
 - 3. The Fire Department has a fire pre-plan with Hutchinson Technology which is updated every two years.
- B. Eau Claire Police Department (telephone 911 Emergency).
 - 1. The Eau Claire Police Department has received a copy of this contingency plan.
 - 2. The Police Department personnel have received a briefing on possible hazards.
- C. Sacred Heart Hospital (telephone 911 Ambulance or 9-715-717-4222 to contact the emergency center).
 - 1. The Hospital Safety Services department has received a copy of this contingency plan.
- D. Mayo Clinic Health Systems Eau Claire Hospital (telephone 911 Ambulance or 9-715-838-3242 to contact the emergency center).
 - 1. The Hospital Safety Services department has received a copy of this contingency plan.

VIII. Evacuation Plan

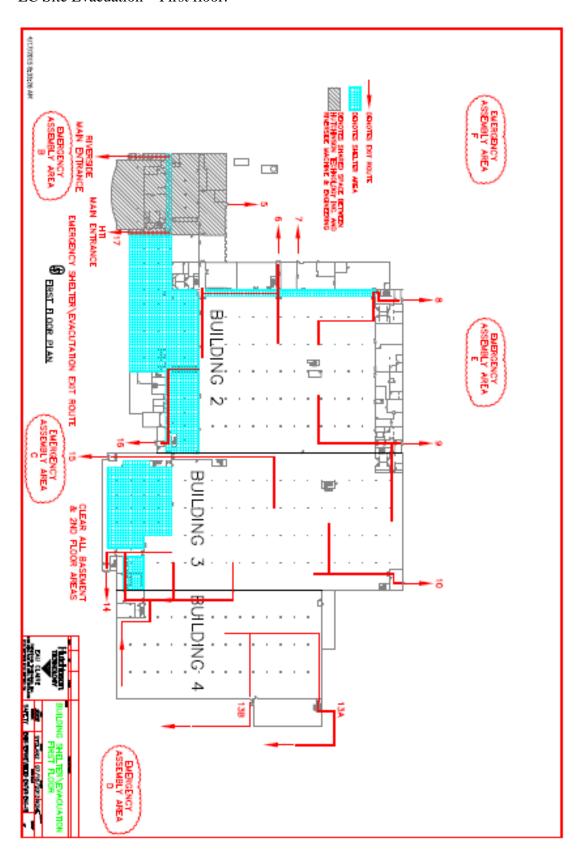
- A. Facility personnel will be evacuated if the Emergency Coordinator determines that their personal safety is in danger.
- B. If evacuation is necessary, the facility fire alarm system will be sounded.
- C. Employees will evacuate the building and meet in the north or south parking lots using evacuation routes shown on the accompanying diagrams. Alternate evacuation routes are evident in the accompanying diagrams if fire or release of hazardous waste blocks normal evacuation routes.
- D. Evacuation practice drills are held annually.

IX. Required Reports and Plan Training

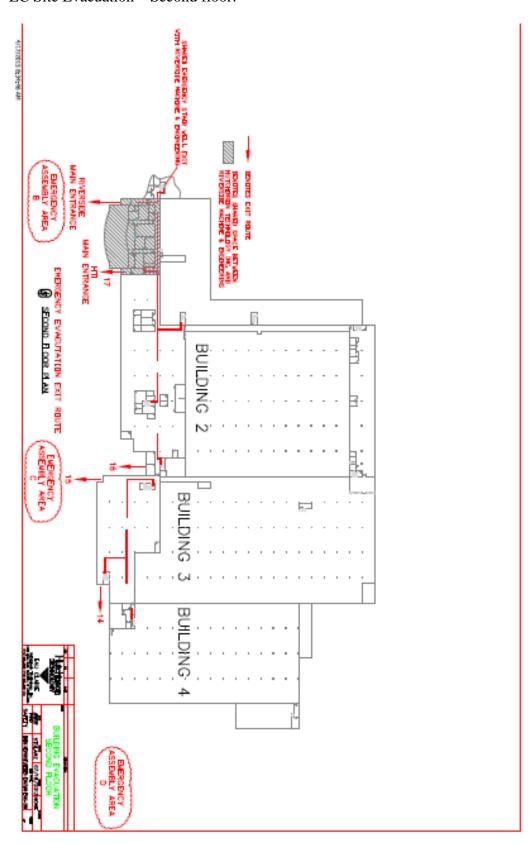
- A. Hutchinson Technology's operating Vice-President or designated representatives must note in the operating record the time, date, and details of any incident that requires implementing the contingency plan. Within 15 days after the incident, the operating Vice-President or designated representative must submit a written report on the incident to the EPA Region V Administrator and the MPCA Commissioner. The report must include:
 - 1. Name, address, and telephone number of the owner or operator.
 - 2. Name, address, and telephone number of the facility.
 - 3. Date, time, and type of incident.
 - 4. Name and quantity of material involved.
 - 5. The extent of injuries, if any.
 - 6. An assessment of actual or potential hazards to human health or the environment, where this is applicable.
 - 7. Estimated quantity of and disposition of recovered material that resulted from the incident.
 - 8. A narrative describing the known or suspected causes of the incident and a statement describing the measures taken to investigate the cause. The narrative must also describe any necessary measures which have been or will be taken to prevent the incidents in the future.
- B. The Emergency Coordinator will revise this contingency plan in accordance with the experience acquired during each emergency situation or any other change, and will send copies of the revisions to each holder of the original plan.
- C. Training on this Contingency Plan is under the supervision of the Hutchinson Technology facility management. Training for management staff consists of reading and understanding the Contingency Plan. Training for other personnel includes information consistent with the person's job functions.



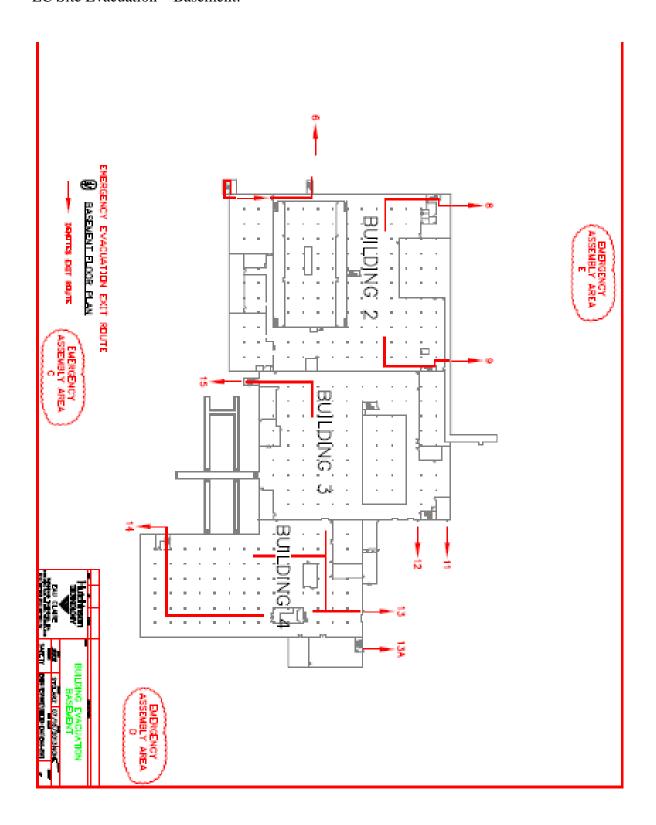
EC Site Evacuation – First floor:



EC Site Evacuation – Second floor:

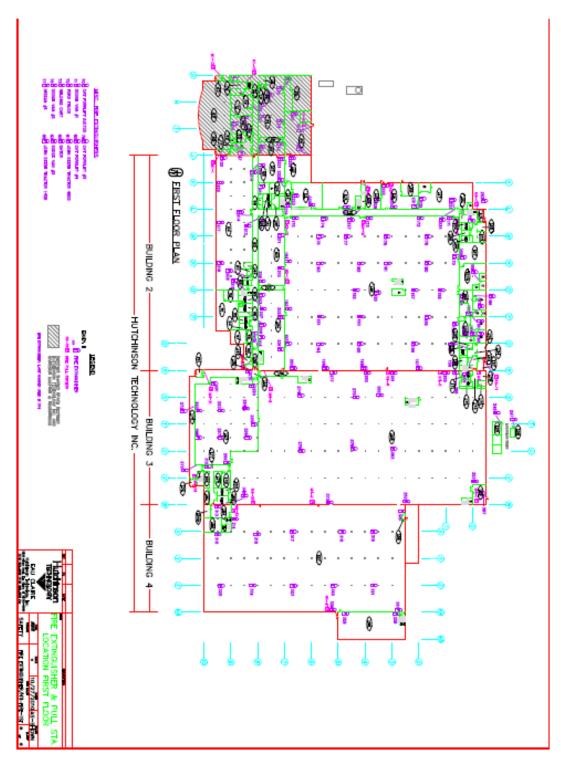


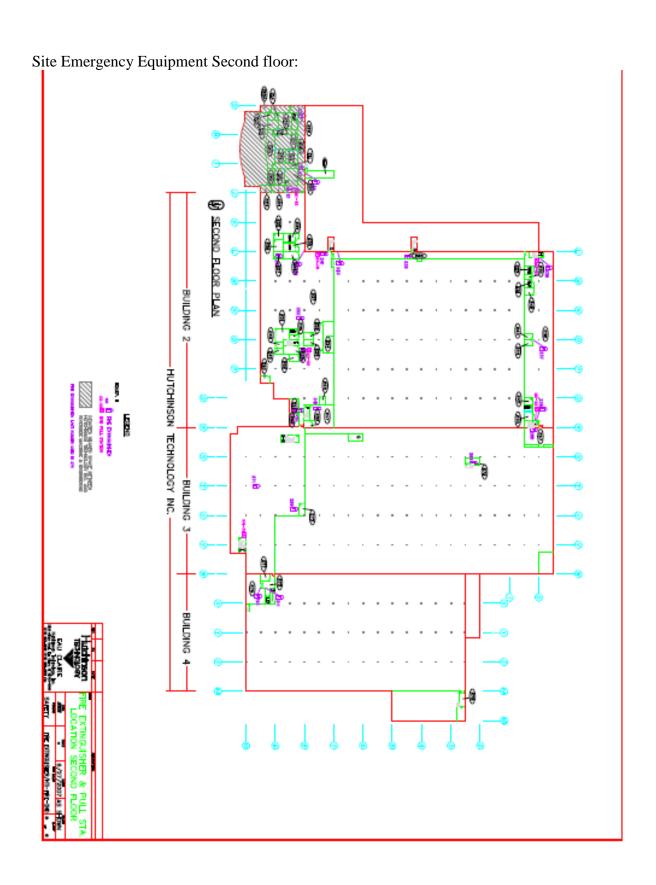
EC Site Evacuation – Basement:



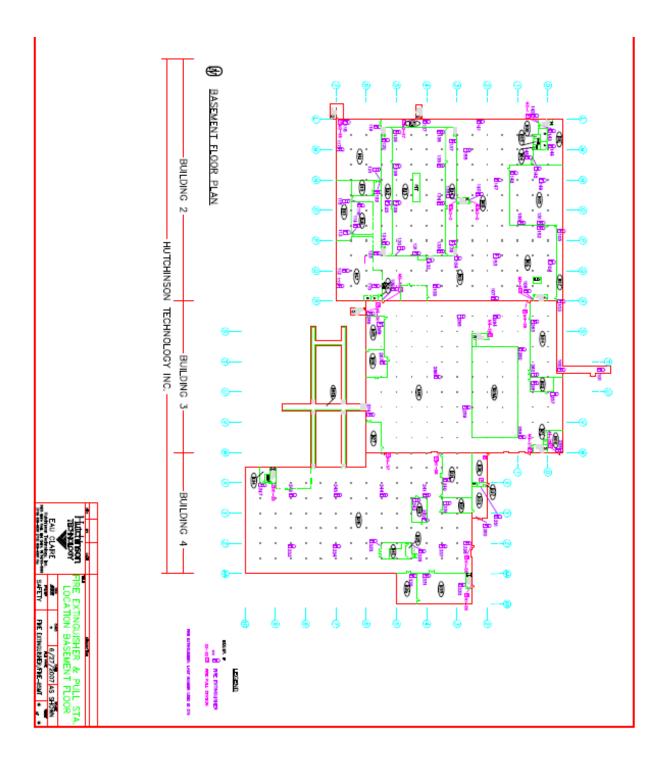
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Site Emergency Equipment First floor:





Site Emergency Equipment Basement:



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Site Emergency Equipment Roof:

